

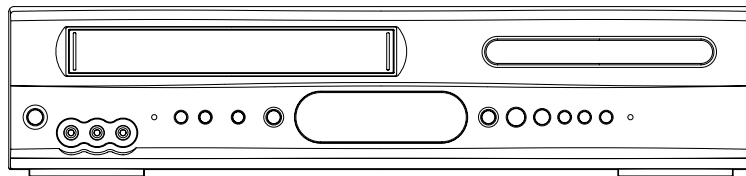
Memorex[®]

CLASS 1
LASER PRODUCT

MVD4541

SERVICE MANUAL

DVD VIDEO PLAYER & VHS VIDEO CASSETTE RECORDER



**ORIGINAL
MFR'S VERSION A**

KEY TO ABBREVIATIONS

A	A/C	: Audio/Control	H.SW	: Head Switch	
	ACC	: Automatic Color Control	Hz	: Hertz	
	AE	: Audio Erase	I	IC	: Integrated Circuit
	AFC	: Automatic Frequency Control		IF	: Intermediate Frequency
	AFT	: Automatic Fine Tuning		IND	: Indicator
	AFT DET	: Automatic Fine Tuning Detect		INV	: Inverter
	AGC	: Automatic Gain Control	K	KIL	: Killer
	AMP	: Amplifier	L	L	: Left
	ANT	: Antenna		LED	: Light Emitting Diode
	A.PB	: Audio Playback		LIMIT AMP	: Limiter Amplifier
	APC	: Automatic Phase Control		LM, LDM	: Loading Motor
	ASS'Y	: Assembly		LP	: Long Play
	AT	: All Time		L.P.F	: Low Pass Filter
	AUTO	: Automatic		LUMI.	: Luminance
	A/V	: Audio/Video	M	M	: Motor
B	BGP	: Burst Gate Pulse		MAX	: Maximum
	BOT	: Beginning of Tape		MINI	: Minimum
	BPF	: Bandpass Filter		MIX	: Mixer, mixing
	BRAKE SOL	: Brake Solenoid		MM	: Monostable Multivibrator
	BUFF	: Buffer		MOD	: Modulator, Modulation
	B/W	: Black and White		MPX	: Multiplexer, Multiplex
C	C	: Capacitance, Collector		MS SW	: Mecha State Switch
	CASE	: Cassette	N	NC	: Non Connection
	CAP	: Capstan		NR	: Noise Reduction
	CARR	: Carrier	O	OSC	: Oscillator
	CH	: Channel		OPE	: Operation
	CLK	: Clock	P	PB	: Playback
	CLOCK (SY-SE)	: Clock (Syscon to Servo)		PB CTL	: Playback Control
	COMB	: Combination, Comb Filter		PB-C	: Playback-Chrominance
	CONV	: Converter		PB-Y	: Playback-Luminance
	CPM	: Capstan Motor		PCB	: Printed Circuit Board
	CTL	: Control		P. CON	: Power Control
	CYL	: Cylinder		PD	: Phase Detector
	CYL-M	: Cylinder-Motor		PG	: Pulse Generator
	CYL SENS	: Cylinder-Sensor		P-P	: Peak-to Peak
D	DATA (SY-CE)	: Data (Syscon to Servo)	R	R	: Right
	dB	: Decibel		REC	: Recording
	DC	: Direct Current		REC-C	: Recording-Chrominance
	DD Unit	: Direct Drive Motor Unit		REC-Y	: Recording-Luminance
	DEMODO	: Demodulator		REEL BRK	: Reel Brake
	DET	: Detector		REEL S	: Reel Sensor
	DEV	: Deviation		REF	: Reference
E	E	: Emitter		REG	: Regulated, Regulator
	EF	: Emitter Follower		REW	: Rewind
	EMPH	: Emphasis		REV, RVS	: Reverse
	ENC	: Encoder		RF	: Radio Frequency
	ENV	: Envelope		RMC	: Remote Control
	EOT	: End of Tape		RY	: Relay
	EQ	: Equalizer	S	S. CLK	: Serial Clock
	EXT	: External		S. COM	: Sensor Common
F	F	: Fuse		S. DATA	: Serial Data
	FBC	: Feed Back Clamp		SEG	: Segment
	FE	: Full Erase		SEL	: Select, Selector
	FF	: Fast Forward, Flipflop		SENS	: Sensor
	FG	: Frequency Generator		SER	: Search Mode
	FL SW	: Front Loading Switch		SI	: Serial Input
	FM	: Frequency Modulation		SIF	: Sound Intermediate Frequency
	FSC	: Frequency Sub Carrier		SO	: Serial Output
	FWD	: Forward		SOL	: Solenoid
G	GEN	: Generator		SP	: Standard Play
	GND	: Ground		STB	: Serial Strobe
H	H.P.F	: High Pass Filter		SW	: Switch

KEY TO ABBREVIATIONS

S	SYNC	:	Synchronization
	SYNC SEP	:	Sync Separator, Separation
T	TR	:	Transistor
	TRAC	:	Tracking
	TRICK PB	:	Trick Playback
	TP	:	Test Point
U	UNREG	:	Unregulated
V	V	:	Volt
	VCO	:	Voltage Controlled Oscillator
	VIF	:	Video Intermediate Frequency
	VP	:	Vertical Pulse, Voltage Display
	V.PB	:	Video Playback
	VR	:	Variable Resistor
	V.REC	:	Video Recording
	VSF	:	Visual Search Fast Forward
	VSR	:	Visual Search Rewind
	VSS	:	Voltage Super Source
	V-SYNC	:	Vertical-Synchronization
	VT	:	Voltage Tuning
X	X'TAL	:	Crystal
Y	Y/C	:	Luminance/Chrominance

SERVICE MODE LIST

This unit is provided with the following SERVICE MODES so you can repair, examine and adjust easily. To enter to the SERVICE MODE function, press and hold both buttons simultaneously on the main unit or on the main unit and on the remote control for more than standard time in the appropriate condition. (See below chart.) In case of the main unit and remote control, press the remote control buttons first, then press the main unit buttons.

Set Condition	Set Key	Set Key	Standard Time	Operations
VCR mode	CH UP	FF	2 sec.	PLAY/REC total hours are displayed on the TV Monitor. Refer to the "PREVENTIVE CHECKS AND SERVICE INTERVALS" (CONFIRMATION OF HOURS USED). Can be checked of the INITIAL DATA of MEMORY IC. Refer to the "WHEN REPLACING EEPROM (MEMORY) IC".
VCR mode	CH UP	PLAY	2 sec.	Initialization of factory VCR data. NOTE: Do not use this for normal servicing. If you set factory initialization, the memories are reset such as the clock setting, the channel setting, and PLAY/REC total hours.
VCR mode (Playback)	CH UP	STOP	2 sec.	Adjust the PG SHIFTER automatically. Refer to the "ELECTRICAL ADJUSTMENT".
Power Off	CH DOWN	POWER	2 sec.	VCR operation mode at no connection of DVD. Refer to the "PREPARATION FOR SERVICING" NOTE: Although the DVD is connected, the DVD mode cannot be selected.

Set Condition	Set Key	Remocon Key	Standard Time	Operations
DVD mode (No disc)	REC/OTR	4	2 sec.	Initialization of factory DVD data. NOTE: Do not use this for normal servicing. This function will only work without the setting of DVD disc at DVD mode. While pressing the Remocon Key for more than 2 seconds, press the Set Key simultaneously.
DVD mode (No disc)	REC	6	2 sec.	DVD Write mode. Refer to the "RE-WRITE FOR DVD FIRMWARE". NOTE: Do not use this for the normal servicing. the function will only work at the DVD stop mode.
DVD mode (No disc)	STOP	1	3 sec.	Check for the firmware version. Refer to the "RE-WRITE FOR DVD FIRMWARE". NOTE: Do not use this for the normal servicing. the function will only work at the DVD stop mode.
DVD mode (No disc)	STOP	7	3 sec.	Releasing of PARENTAL LOCK. Refer to the "PARENTAL CONTROL - RATING LEVEL". NOTE: The function will only work without the setting of DVD disc at DVD mode.

Method	Operations
Press the ATR button on the remote control for more than 2 seconds during PLAY.	Adjusting of the Tracking to the center position. Refer to the "MECHANICAL ADJUSTMENT" (GUIDE ROLLER) and "ELECTRICAL ADJUSTMENT" (PG SHIFTER).
Make the short circuit between the test point of SERVICE and the GND.	The BOT, EOT, and the Reel Sensor do not work and the VCR deck can be operated without a cassette tape. Refer to the "PREPARATION FOR SERVICING"

PREVENTIVE CHECKS AND SERVICE INTERVALS

The following standard table depends on environmental conditions and usage.

Parts replacing time does not mean the life span for individual parts.

Also, long term storage or misuse may cause transformation and aging of rubber parts.

The following list means standard hours, so the checking hours depends on the conditions.

Time Parts Name	500 hours	1,000 hours	1,500 hours	2,000 hours	2,500 hours	Notes
Audio Control Head	■	■	■	●	●	Clean those parts in contact with the tape.
Full Erase Head (Recorder only)	■	■	■	●	●	
Capstan Belt		●	●	●	●	Clean the rubber, and parts which the rubber touches.
Pinch Roller	■	●	●	●	●	
Capstan DD Unit		●	●	●	●	
Loading Motor					●	
Tension Band		●	●	●	●	
T Brake Band		●	●	●	●	
Clutch Ass'y		●	●	●	●	
Idler Arm Ass'y		●	●	●	●	
Capstan Shaft	■	■	■	■	■	
Tape Running Guide Post	■	■	■	■	■	
Cylinder Unit	■	●	●	●	●	Clean the Head

■ : Clean

● : Check it and if necessary, replace it.

CONFIRMATION OF HOURS USED

PLAY/REC total hours can be checked on the screen.

Total hours are displayed in 16 system of notation.

NOTE: If you set factory initialization, the total hours is reset to "0".

1. Connect the set to TV Monitor.
2. Turn on the POWER, and set to the VCR mode.
3. Press both CH UP button on the set and the FF button on the set for more than 2 seconds.
The **Fig. 1** screen will appear on TV Monitor.
4. After the confirmation of using hours, turn off the power.

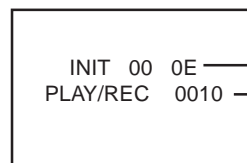


Fig. 1

Initial setting content of MEMORY IC.
PLAY/REC total hours.
= (16 x 16 x 16 x thousands digit value)
+ (16 x 16 x hundreds digit value)
+ (16 x tens digit value)
+ (ones digit value)

PREVENTIVE CHECKS AND SERVICE INTERVALS

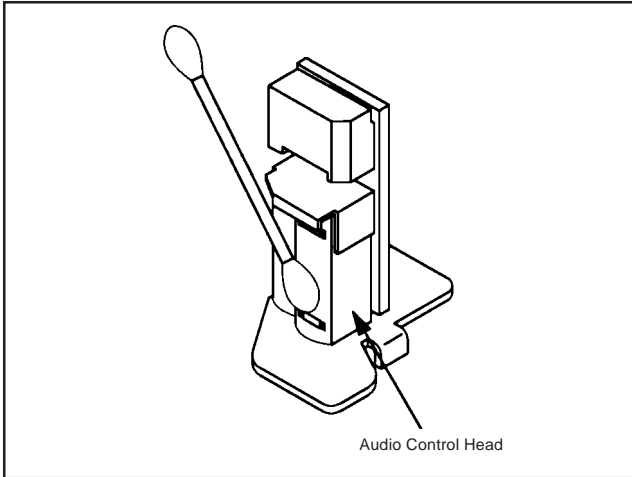
CLEANING

NOTE

After cleaning the heads with isopropyl alcohol, do not run a tape until the heads dry completely. If the heads are not completely dry and alcohol gets on the tape, damage may occur.

1. AUDIO CONTROL HEAD

Clean the Audio Control Head with a cotton stick soaked by alcohol. Clean the full erase head in the same manner. **(Refer to the figure below.)**



2. TAPE RUNNING SYSTEM

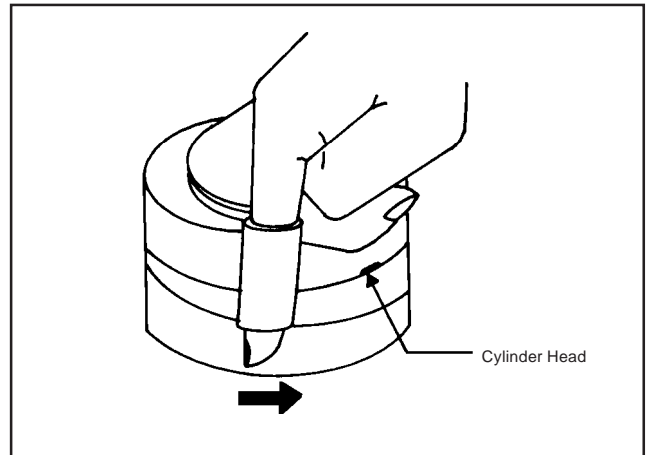
When cleaning the tape transport system, use gauze moistened with isopropyl alcohol.

3. CYLINDER

Wrap a piece of chamois around your finger. Dip it in isopropyl alcohol. Hold it to the cylinder head softly. Turn the cylinder head counterclockwise to clean it (in the direction of the arrow). **(Refer to the figure below.)**

NOTE

Do not exert force against the cylinder head. Do not move the chamois upward or downward on the head. Use the chamois one by one.



WHEN REPLACING EEPROM (MEMORY) IC

If a service repair is undertaken where it has been required to change the MEMORY IC, the following steps should be taken to ensure correct data settings while making reference to TABLE 1.

NOTE: No need to set data for after position INIT 31.

INIT	+0	+1	+2	+3	+4	+5	+6	+7	+8	+9	+A	+B	+C	+D	+E	+F
00	0E	10	FC	60	64	64	4A	86	0B	2B	86	32	0A	08	0A	01
10	AF	97	95	8A	A0	57	31	04	88	A5	9F	3A	00	10	BF	00
20	3A	11	22	70	61	29	3A	00	0B	00	40	C5	9A	B0	00	37
30	03	17														

Table 1

1. Connect the set to TV Monitor.
2. Turn on the POWER, and set to the VCR mode.
3. Press both CH UP button on the set and the FF button on the set for more than 2 seconds. ADDRESS and DATA will appear on TV Monitor as **Fig 1**.

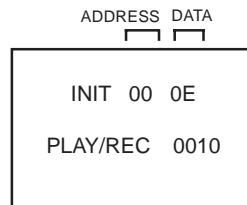


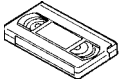

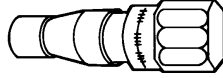
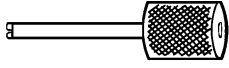
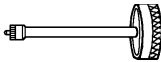
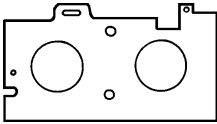
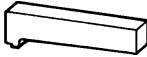
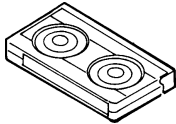
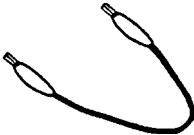
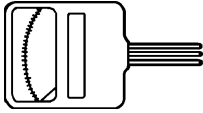
Fig. 1

4. ADDRESS is now selected and should "blink". Using the Tracking + or - button on the remote, step through the ADDRESS until required ADDRESS to be changed is reached.
5. Press ENTER to select DATA. When DATA is selected, it will "blink".
6. Again, step through the DATA using Tracking + or - button until required DATA value has been selected.
7. Pressing ENTER will take you back to ADDRESS for further selection if necessary.
8. Repeat steps 4 to 7 until all data has been checked.
9. When satisfied correct DATA has been entered, turn POWER off (return to STANDBY MODE) to finish DATA input.

After the data input, set to the initializing of shipping.

10. Turn on the POWER, and set to the VCR mode.
 11. Press both CH UP button on the set and the PLAY button on the set for more than 2 seconds.
 12. After the finishing of the initializing of shipping, the unit will turn off automatically.
- The unit will now have the correct DATA for the new MEMORY IC.

SERVICING FIXTURES AND TOOLS

<p>(For 2 heads model) VHS Alignment Tape JG001 (VN₂S-LI6³) JG001A (VN₂S-CO1³) JG001Q (VN₂S-LI6³H) JG001T (VN₂S-X6³)</p> 	<p>(For 4 heads model) VHS Alignment Tape JG001B (VN₁S-LI6³) JG001I (VN₁S-CO1³) JG001P (VN₁S-LI6³H) JG001S (VN₁S-X6³)</p> 	<p>JG002B Adapter JG002E Dial Torque Gauge (10~90gf•cm) JG002F (60~600gf•cm)</p> 	<p>JG005 Post Adjustment Screwdriver Part No. SV-TG0-030-000 (small)</p> 
<p>JG153 X Value Adjustment Screwdriver</p> 	<p>JG022 Master Plane</p> 	<p>JG024A Reel Disk Height Adjustment Jig</p> 	<p>JG100A Torque Tape (VHT-063)</p> 
<p>JG154 Cable</p> 	<p>JG185 Tentelometer</p> 		

Ref. No.	Part No.	Parts Name	Remarks
JG001	APJG001000	VHS Alignment Tape	Monoscope, 6KHz (For 2 heads model)
JG001A	APJG001A00	VHS Alignment Tape	Color Bar, 1KHz (For 2 heads model)
JG001Q	APJG001Q00	VHS Alignment Tape	Hi-Fi Audio (For 2 heads model)
JG001T	APJG001T00	VHS Alignment Tape	X Value Adjustment (For 2 heads model)
JG001B	APJG001B00	VHS Alignment Tape	Monoscope, 6KHz (For 4 heads model)
JG001I	APJG001I00	VHS Alignment Tape	Color Bar, 1KHz (For 4 heads model)
JG001P	APJG001P00	VHS Alignment Tape	Hi-Fi Audio (For 4 heads model)
JG001S	APJG001S00	VHS Alignment Tape	X Value Adjustment (For 4 heads model)
JG002B	APJG002B00	Adapter	VSR Torque, Brake Torque (S Reel/T Reel Ass'y)
JG002E	APJG002E00	Dial Torque Gauge (10~90gf•cm)	Brake Torque (T Reel Ass'y)
JG002F	APJG002F00	Dial Torque Gauge (60~600gf•cm)	VSR Torque, Brake Torque (S Reel)
JG005	APJG005000	Post Adjustment Screwdriver	Guide Roller Adjustment
JG153	APJG153000	X Value Adjustment Screwdriver	X Value Adjustment
JG022	APJG022000	Master Plane	Reel Disk Height Adjustment
JG024A	APJG024A00	Reel Disk Height Adjustment Jig	Reel Disk Height Adjustment
JG100A	APJG100A00	Torque Tape (VHT-063)	Playback Torque, Back Tension Torque During Playback
JG154	APJG154000	Cable	Used to connect the test point of SERVICE and GROUND
JG185	APJG185000	Tentelometer	Confirmation of Tape Tension on Playback

PREPARATION FOR SERVICING

- While pressing the CH DOWN button on the set for more than 2 seconds, press the POWER button on the set simultaneously at the Power OFF. Although the DVD is connected, the DVD mode cannot be selected.
- Short circuit between **TP3001** and **Ground** with the cable JG154.
(The BOT, EOT, and the Reel Sensor do not work and the VCR deck can be operated without a cassette tape.)
- In case of using a cassette tape, press the STOP/EJECT button to insert or eject a cassette tape.
Turn on the power and re-check the cable before checking the trouble points.

When you servicing with connection of DVD, perform the operations above step 2 to step 3.

MECHANICAL ADJUSTMENTS

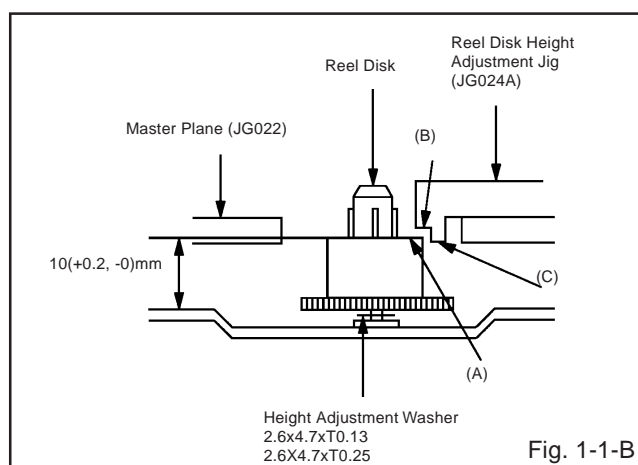
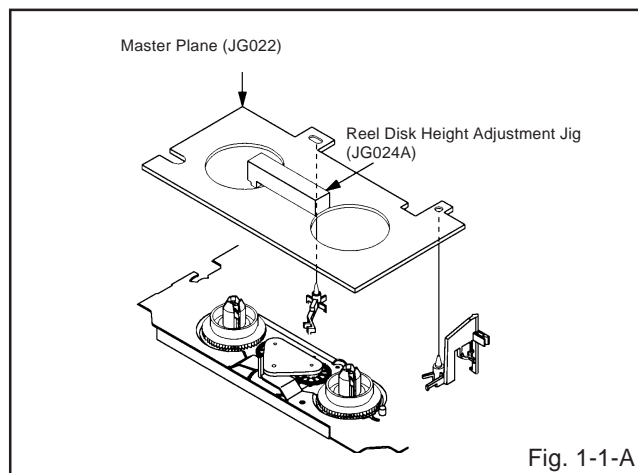
1. CONFIRMATION AND ADJUSTMENT

Read the following NOTES before starting work.

- Place an object which weighs between 450g~500g on the Cassette Tape to keep it steady when you want to make the tape run without the Cassette Holder. (Do not place an object which weighs over 500g.)

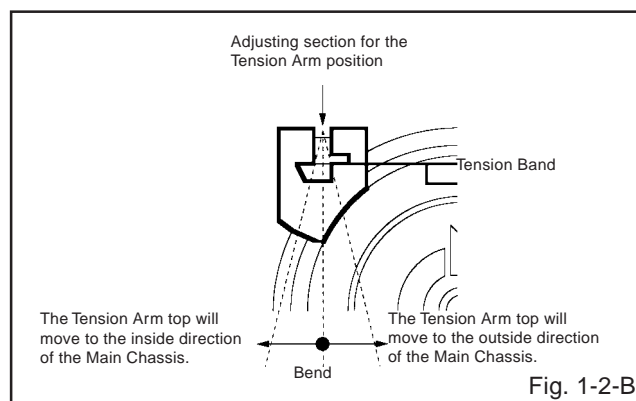
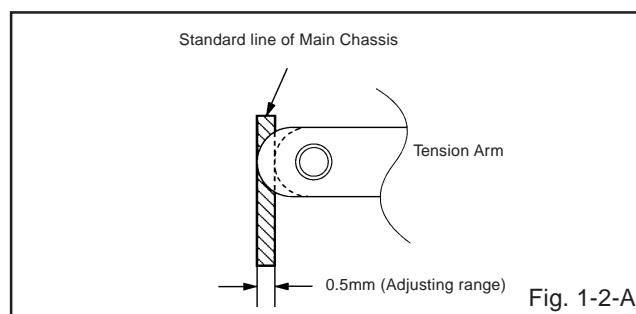
1-1: CONFIRMATION AND ADJUSTMENT OF REEL DISK HEIGHT

- Turn on the power and set to the STOP mode.
- Set the master plane (**JG022**) and reel disk height adjustment jig (**JG024A**) on the mechanism framework, taking care not to scratch the drum, as shown in **Fig. 1-1-A**.
- While turning the reel and confirm the following points. Check if the surface "A" of reel disk is lower than the surface "B" of reel disk height adjustment jig (**JG024A**) and is higher than the surface "C". If it is not passed, place the height adjustment washers and adjust to $10(+2, -0)$ mm.
- Adjust the other reel in the same way.



1-2: CONFIRMATION AND ADJUSTMENT OF TENSION POST POSITION

- Set to the PLAY mode.
- Adjust the adjusting section for the Tension Arm position so that the Tension Arm top is within the standard line of Main Chassis.
- While turning the S Reel clockwise, confirm that the edge of the Tension Arm is located in the position described above.

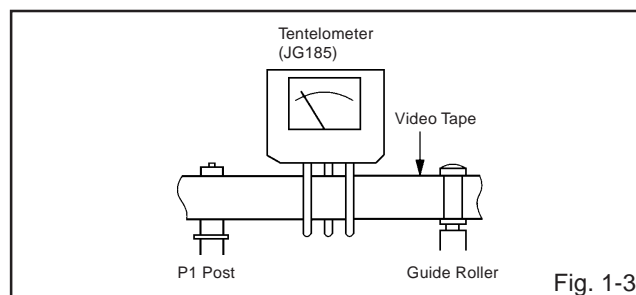


1-3: CONFIRMATION OF PLAYBACK TORQUE AND BACK TENSION TORQUE DURING PLAYBACK

- Load a video tape (T-120) recorded in standard speed mode. Set the unit to the PLAY mode.
- Install the tentelometer (**JG185**) as shown in **Fig. 1-3**. Confirm that the meter indicates 20 ± 2 gf in the beginning of playback.

• USING A CASSETTE TYPE TORQUE TAPE (**JG100A**)

- After confirmation and adjustment of Tension Post position (Refer to item 1-2), load the cassette type torque tape (**JG100A**) and set to the PLAY mode.
- Confirm that the right meter of the torque tape indicates $50\sim 90$ gf \cdot cm during playback in SP mode.
- Confirm that the left meter of the torque tape indicates $25\sim 40$ gf \cdot cm during playback in SP mode.



MECHANICAL ADJUSTMENTS

1-4: CONFIRMATION OF VSR TORQUE

1. Install the Torque Gauge (**JG002F**) and Adapter (**JG002B**) on the S Reel. Set to the Picture Search (Rewind) mode. (Refer to Fig.1-4-B)
2. Then, confirm that it indicates 120~180gf•cm.

NOTE

Install the Torque Gauge on the reel disk firmly. Press the REW button to turn the reel disk.

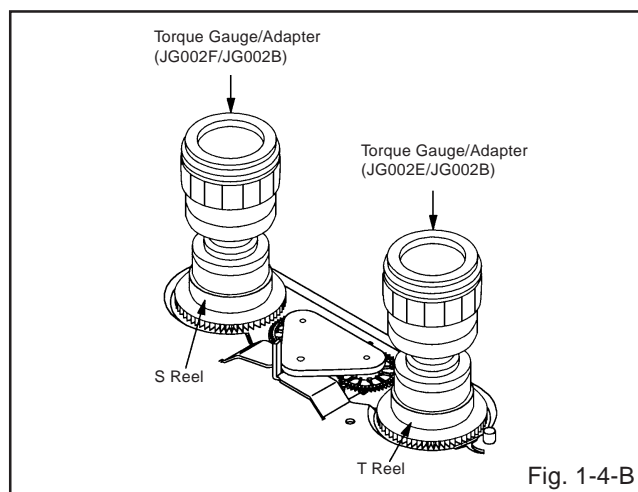
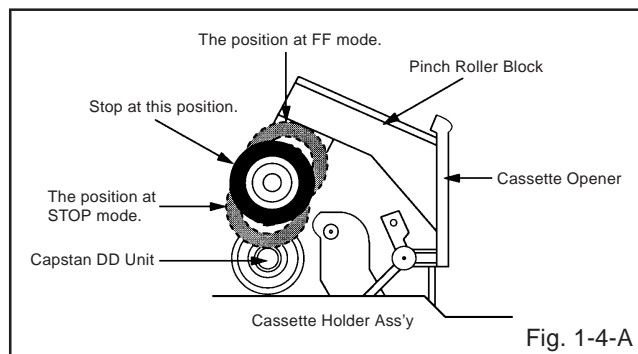
1-5: CONFIRMATION OF REEL BRAKE TORQUE

(S Reel Brake) (Refer to Fig. 1-4-B)

1. Once set to the Fast Forward mode then set to the Stop mode. While, unplug the AC cord when the Pinch Roller Block is on the position of Fig. 1-4-A.
2. Move the Idler Ass'y from the S Reel.
3. Install the Torque Gauge (**JG002F**) and Adapter (**JG002B**) on the S Reel. Turn the Torque Gauge (**JG002F**) clockwise.
4. Then, confirm that it indicates 60~100gf•cm.

(T Reel Brake) (Refer to Fig. 1-4-B)

1. Once set to the Fast Forward mode then set to the Stop mode. While, unplug the AC cord when the Pinch Roller Block is on the position of Fig. 1-4-A.
2. Move the Idler Ass'y from the T Reel.
3. Install the Torque Gauge (**JG002E**) and Adapter (**JG002B**) on the T reel. Turn the Torque Gauge (**JG002E**) counterclockwise.
4. Then, confirm that it indicates 30~50gf•cm.



NOTE

If the torque is out of the range, replace the following parts.

Check item	Replacement Part
1-4	Idler Ass'y/Clutch Ass'y
1-5	S Reel side: S Reel/Tension Band/Tension Connect/Tension Arm Ass'y T Reel side: T Reel/T Brake Band//T Brake Spring/T Brake Arm

2. CONFIRMATION AND ADJUSTMENT OF TAPE RUNNING MECHANISM

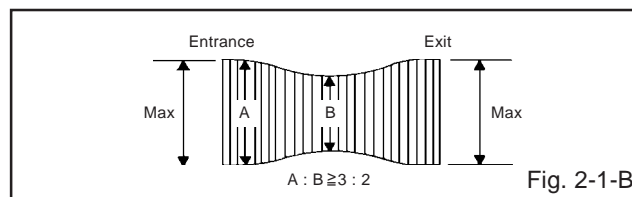
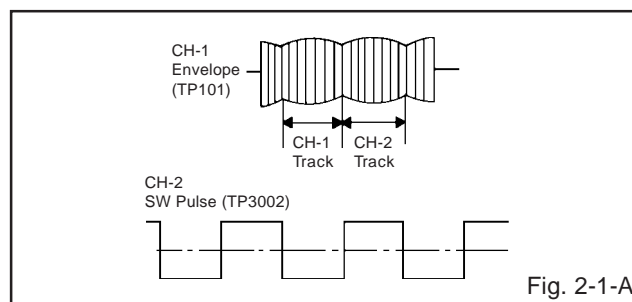
Tape Running Mechanism is adjusted precisely at the factory. Adjustment is not necessary as usual. When you replace the parts of the tape running mechanism because of long term usage or failure, the confirmation and adjustment are necessary.

2-1: GUIDE ROLLER

1. Playback the VHS Alignment Tape (**JG001** or **JG001B**). (Refer to **SERVICING FIXTURE AND TOOLS**)
2. Connect CH-1 of the oscilloscope to **TP101 (Envelope)** and CH-2 to **TP3002 (SW Pulse)**.
3. Press and hold the ATR button on the remote control more than 2 seconds to set tracking to center.
4. Trigger with SW Pulse and observe the envelope. (Refer to Fig. 2-1-A)
5. When observing the envelope, adjust the Adjusting Driver (**JG005**) slightly until the envelope will be flat. Even if you press the Tracking Button, adjust so that flatness is not moved so much.
6. Adjust so that the A : B ratio is better than 3 : 2 as shown in Fig. 2-1-B, even if you press the Tracking Button to move the envelope (The envelope waveform will begin to decrease when you press the Tracking Button).
7. Adjust the PG shifter during playback. (Refer to the **ELECTRICAL ADJUSTMENTS**)

NOTE

After adjustment, confirm and adjust A/C head. (Refer to item 2-2)

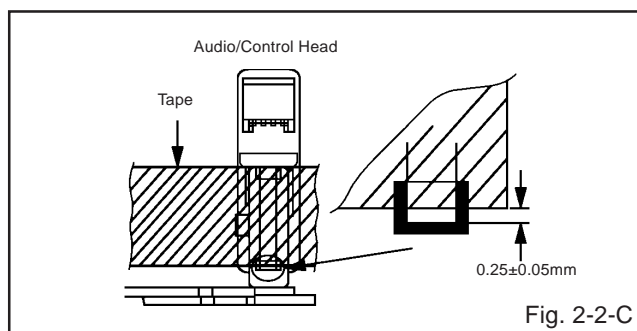
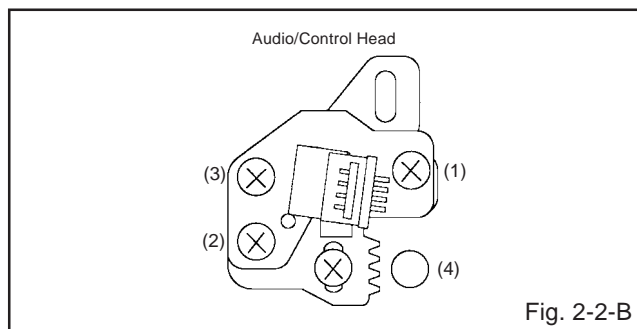
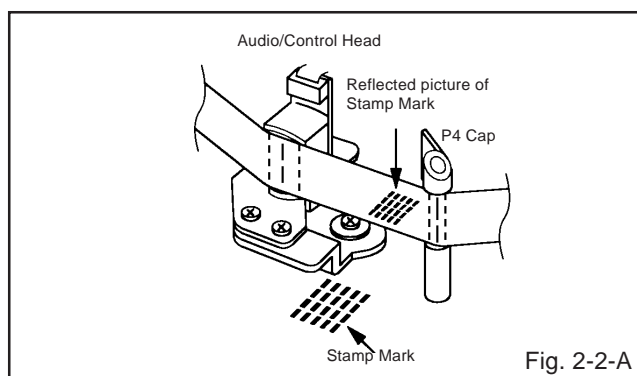


MECHANICAL ADJUSTMENTS

2-2: CONFIRMATION AND ADJUSTMENT OF AUDIO/CONTROL HEAD

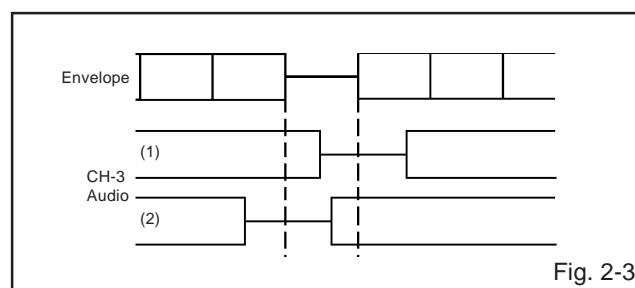
When the Tape Running Mechanism does not work well, adjust the following items.

1. Playback the VHS Alignment Tape (**JG001 or JG001B**). (Refer to **SERVICING FIXTURE AND TOOLS**)
2. Confirm that the reflected picture of stamp mark is appeared on the tape prior to P4 Post as shown in **Fig. 2-2-A**.
 - a) When the reflected picture is distorted, turn the screw (1) clockwise until the distortion is disappeared.
 - b) When the reflected picture is not distorted, turn the screw (1) counterclockwise until little distortion is appeared, then adjust the a).
3. Turn the screw (2) to set the audio level to maximum.
4. Confirm that the bottom of the Audio/Control Head and the bottom of the tape is shown in **Fig. 2-2-C**.
 - a) When the height is not correct, turn the screw (3) to adjust the height. Then, adjust the 1~3 again.



2-3: TAPE RUNNING ADJUSTMENT (X VALUE ADJUSTMENT)

1. Confirm and adjust the height of the Reel Disk. (Refer to **item 1-1**)
2. Confirm and adjust the position of the Tension Post. (Refer to **item 1-2**)
3. Adjust the Guide Roller. (Refer to **item 2-1**)
4. Confirm and adjust the Audio/Control Head. (Refer to **item 2-2**)
5. Connect CH-1 of the oscilloscope to **TP3002**, CH-2 to **TP101** and CH-3 to **HOT side of Audio Out Jack**.
6. Playback the VHS Alignment Tape (**JG001S or JG001T**). (Refer to **SERVICING FIXTURE AND TOOLS**)
7. Press and hold the ATR button on the remote control more than 2 seconds to set tracking to center.
8. Set the X Value adjustment driver (**JG153**) to the (4) of **Fig. 2-2-B**. Adjust X value so that the envelope waveform output becomes maximum. Check if the relation between Audio and Envelope waveform becomes (1) or (2) of **Fig. 2-3**.

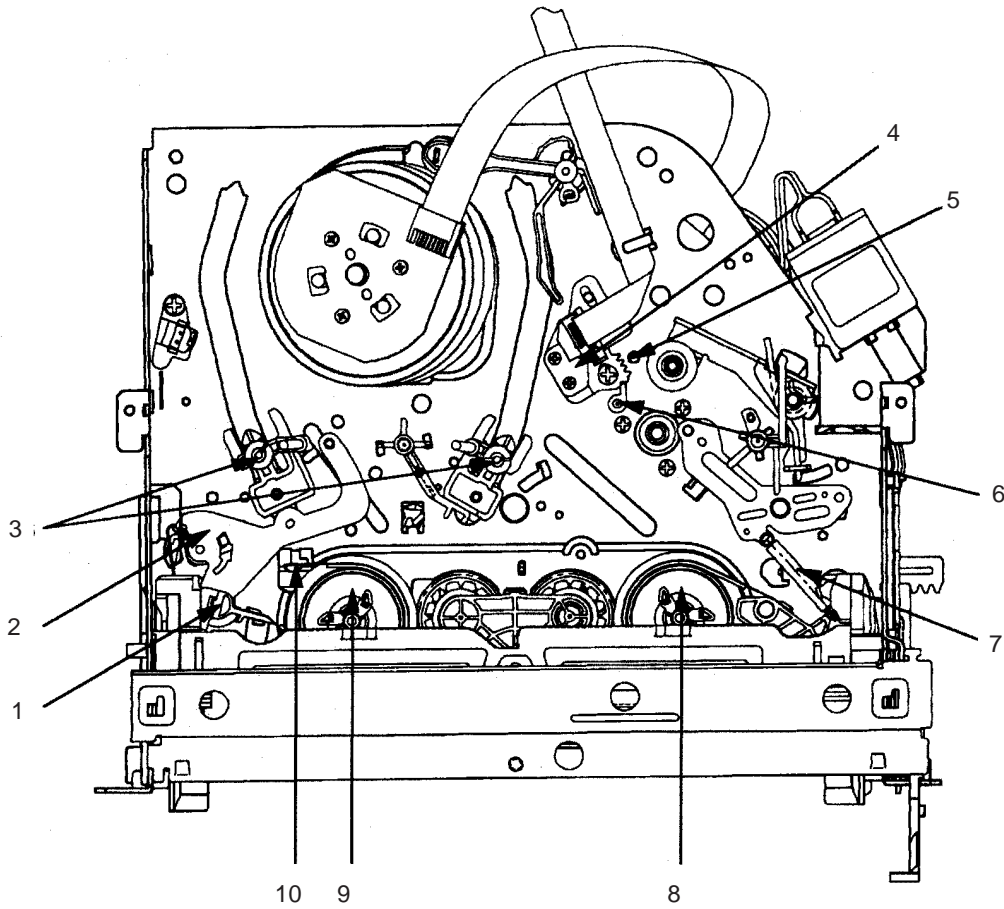


2-4: CONFIRM HI-FI AUDIO (Hi-Fi model only)

1. Connect CH-1 of the oscilloscope to **TP101** and CH-2 to the **Hi-Fi Audio Out Jack**.
2. Playback the VHS Alignment Tape (**JG001P or JG001Q**). (Refer to **SERVICING FIXTURE AND TOOLS**)
3. Press and hold the ATR button on the remote control more than 2 seconds to set tracking to center.
4. Press the Tracking Up button and count number of steps which the audio output is changed from Hi-Fi (10KHz) to MONO (6KHz).
5. Press and hold the ATR button on the remote control more than 2 seconds to set tracking to center.
6. Press the Tracking Down button and count number of steps which the audio output is changed from Hi-Fi (10KHz) to MONO (6KHz).
7. If the difference are more than 3 steps, set the X Value adjustment driver (**JG153**) to (4) of **Fig. 2-2-B**. Change the X Value and adjust it so that the value becomes within 2 steps.

MECHANICAL ADJUSTMENTS

3. MECHANISM ADJUSTMENT PARTS LOCATION GUIDE



- | | |
|-----------------------------------|--|
| 1. Tension Connect | 6. P4 Post |
| 2. Tension Arm | 7. T Brake Spring |
| 3. Guide Roller | 8. T Reel |
| 4. Audio/Control Head | 9. S Reel |
| 5. X value adjustment driver hole | 10. Adjusting section for the Tension Arm position |

ELECTRICAL ADJUSTMENTS

Read and perform this adjustment when repairing the circuits or replacing electrical parts or PCB assemblies.

1. BASIC ADJUSTMENT

CAUTION

- When you exchange IC and Transistor for a heat sink, apply the silicon grease (**YG6260M**) on the contact section of the heat sink. Before applying new silicon grease, remove all the old silicon grease. (Old grease may cause damages to the IC and Transistor.)

1-1: PG SHIFTER

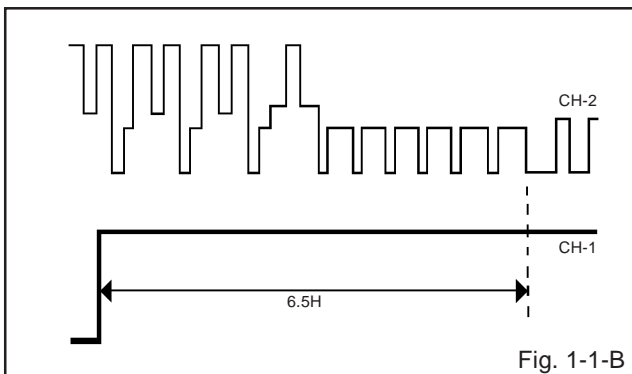
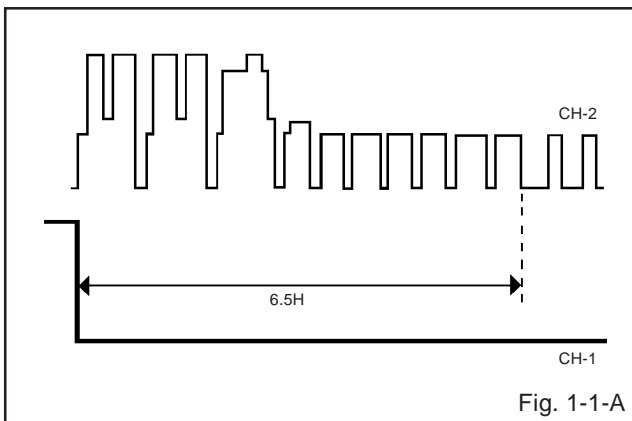
CONDITIONS

MODE-PLAYBACK

Input Signal-Alignment Tape (**JG001P**)

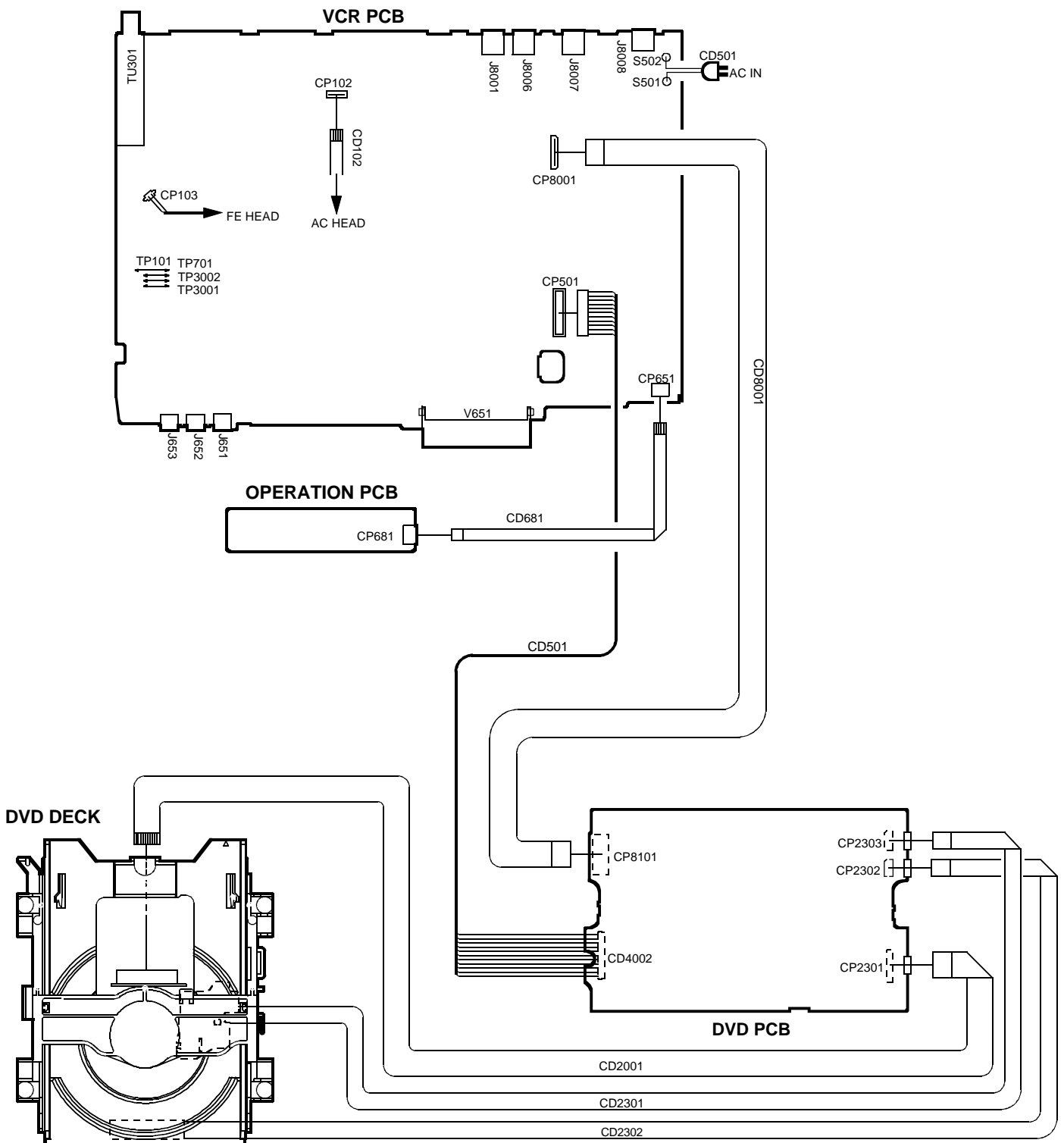
INSTRUCTIONS

1. Connect CH-1 on the oscilloscope to **TP3002** and CH-2 to the **J8001(Video Out)**
2. Playback the alignment tape. (**JG001P**)
3. Press and hold the Tracking-Auto button on the remote control more than 2 seconds to set tracking to center.
4. Press both CH UP button on the set and the STOP button on the set for more than 2 seconds.

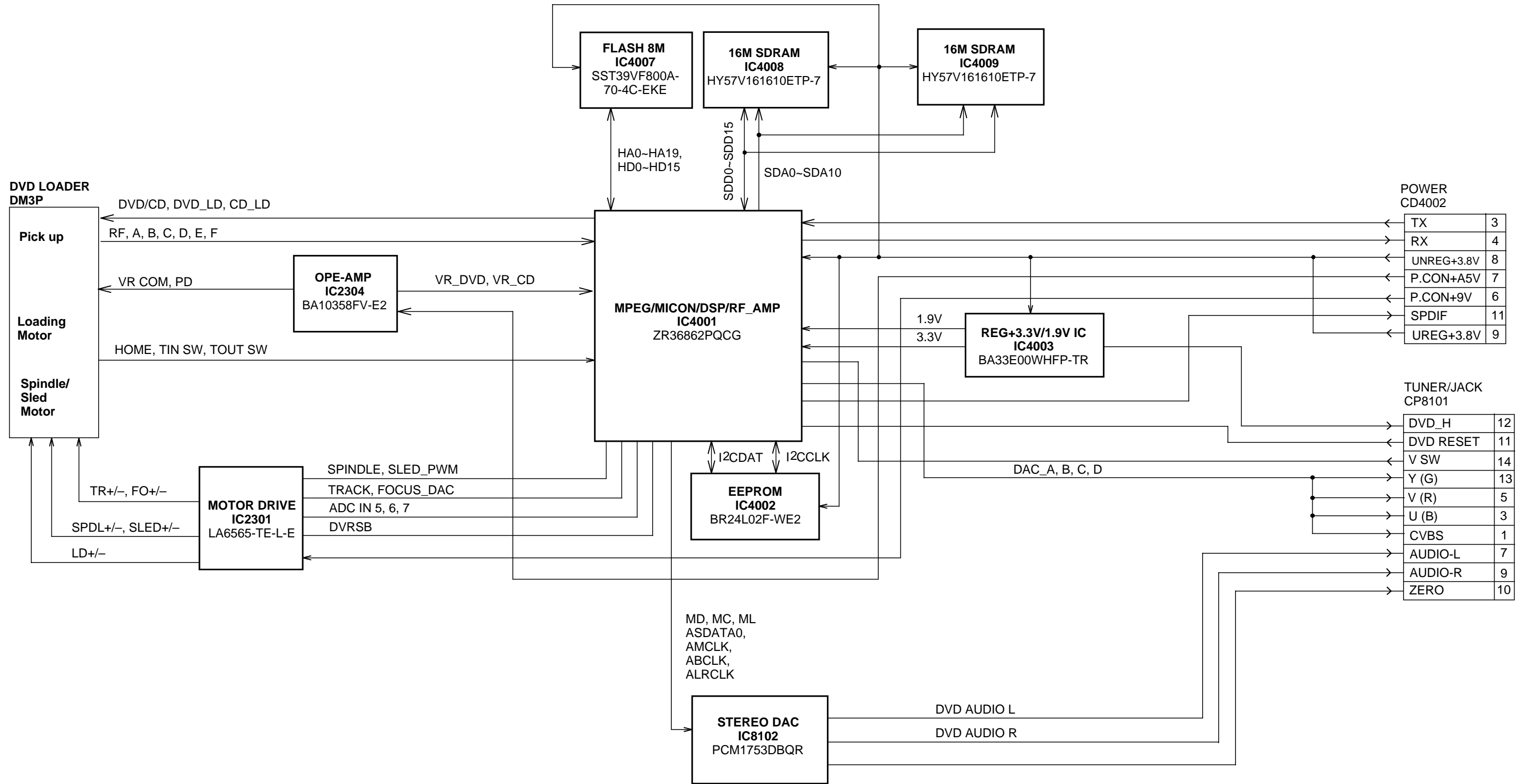


ELECTRICAL ADJUSTMENTS

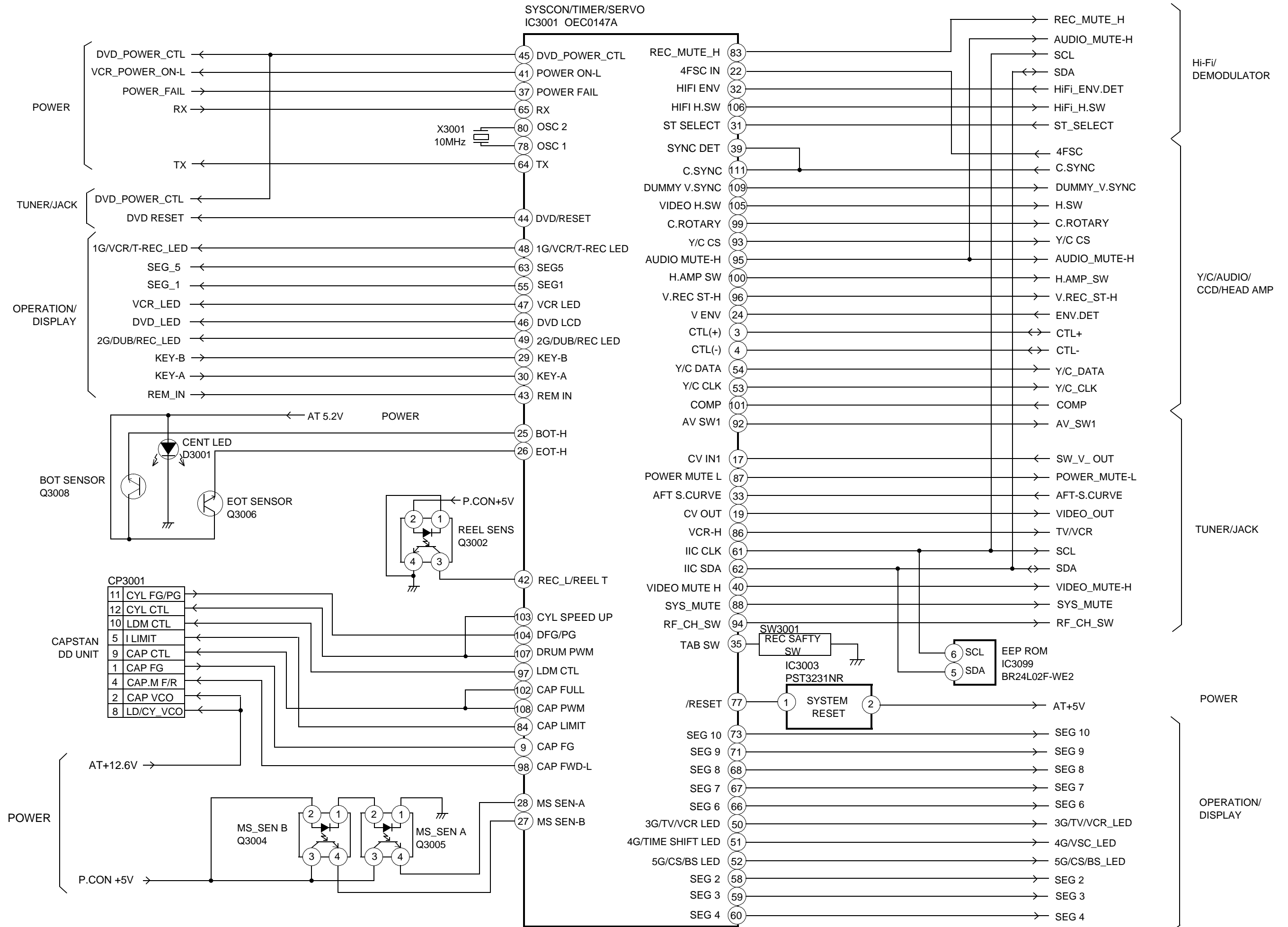
2. ELECTRICAL ADJUSTMENT PARTS LOCATION GUIDE (WIRING CONNECTION)



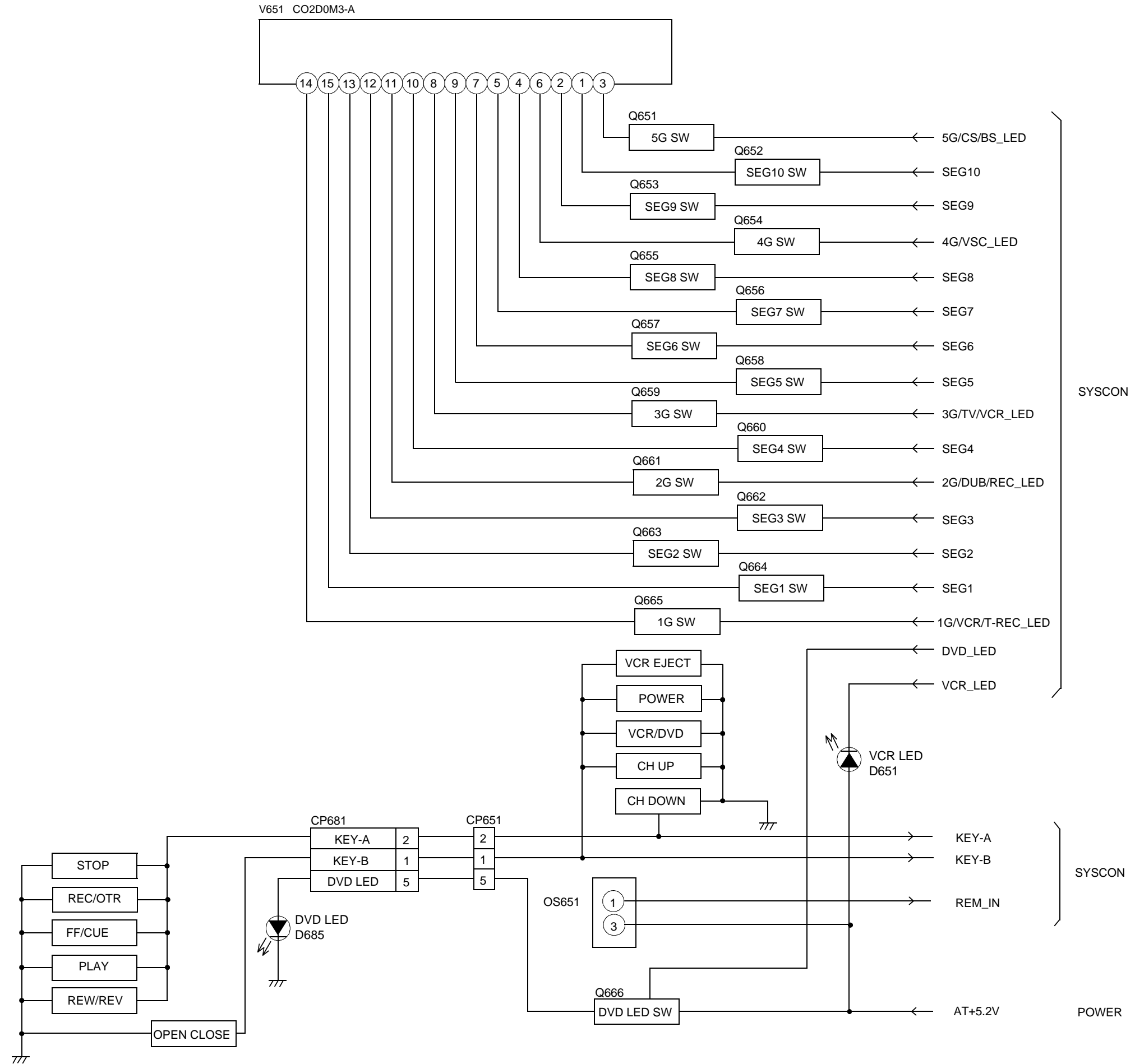
DVD BLOCK DIAGRAM



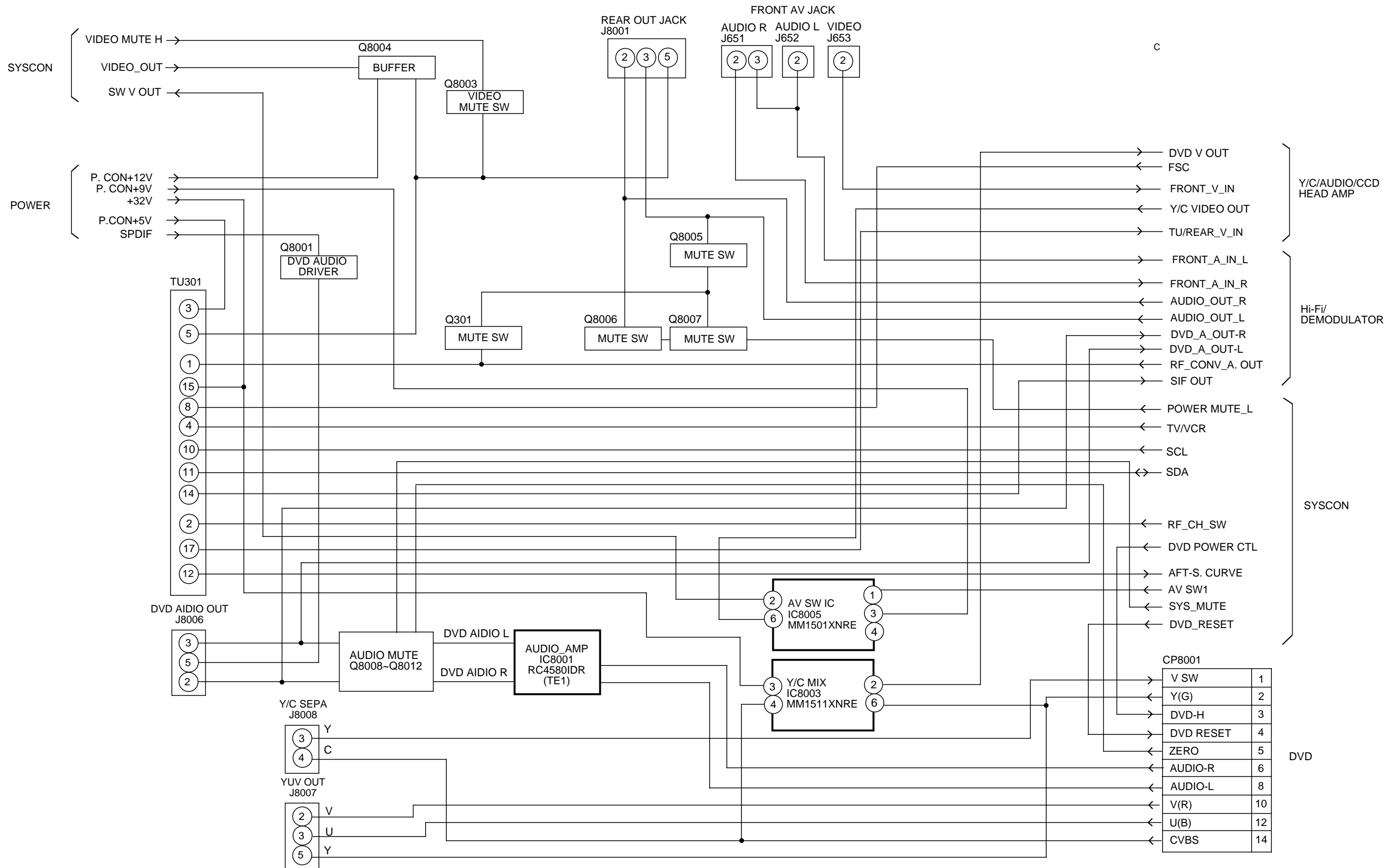
SYSCON BLOCK DIAGRAM



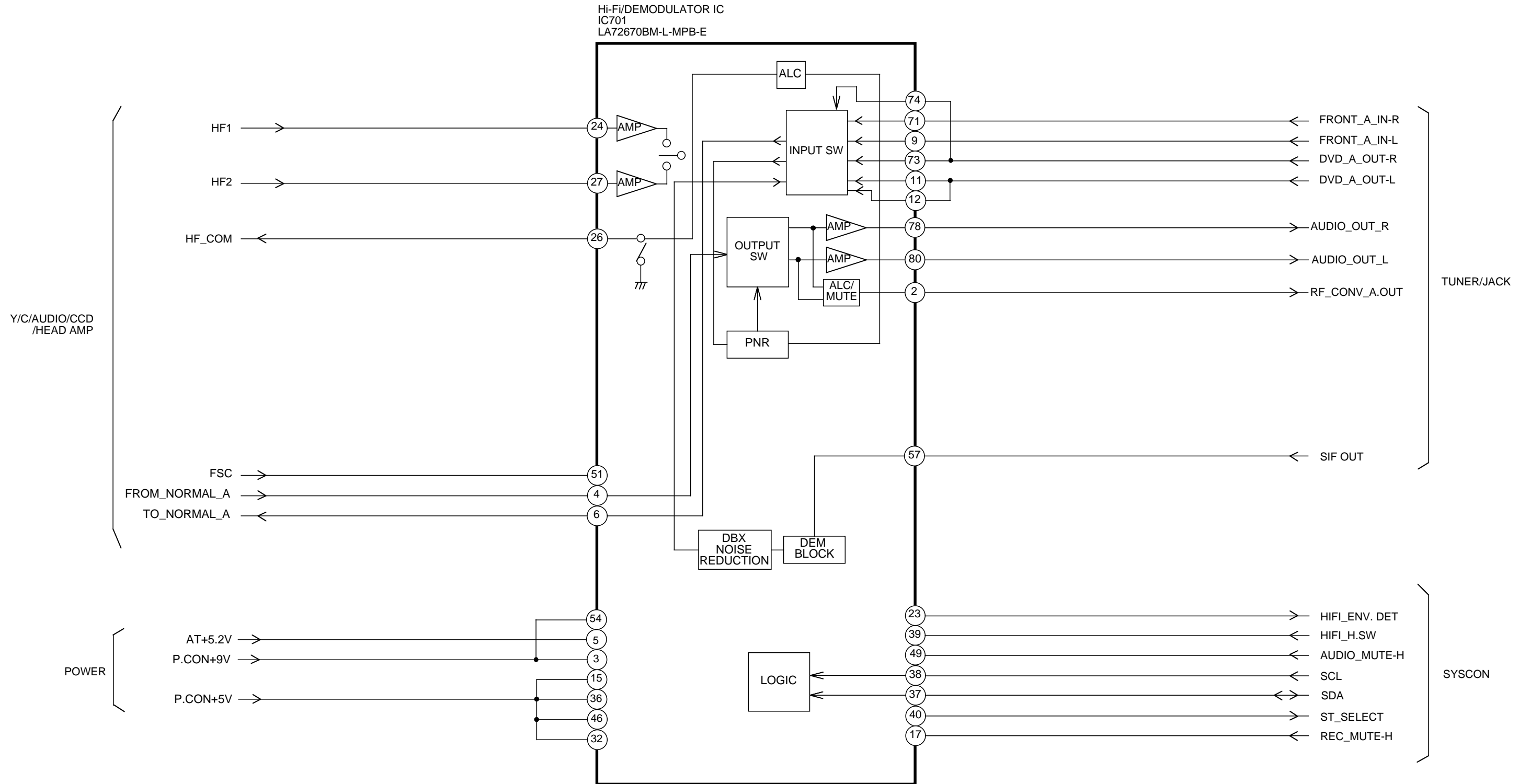
OPERATION/DISPLAY BLOCK DIAGRAM



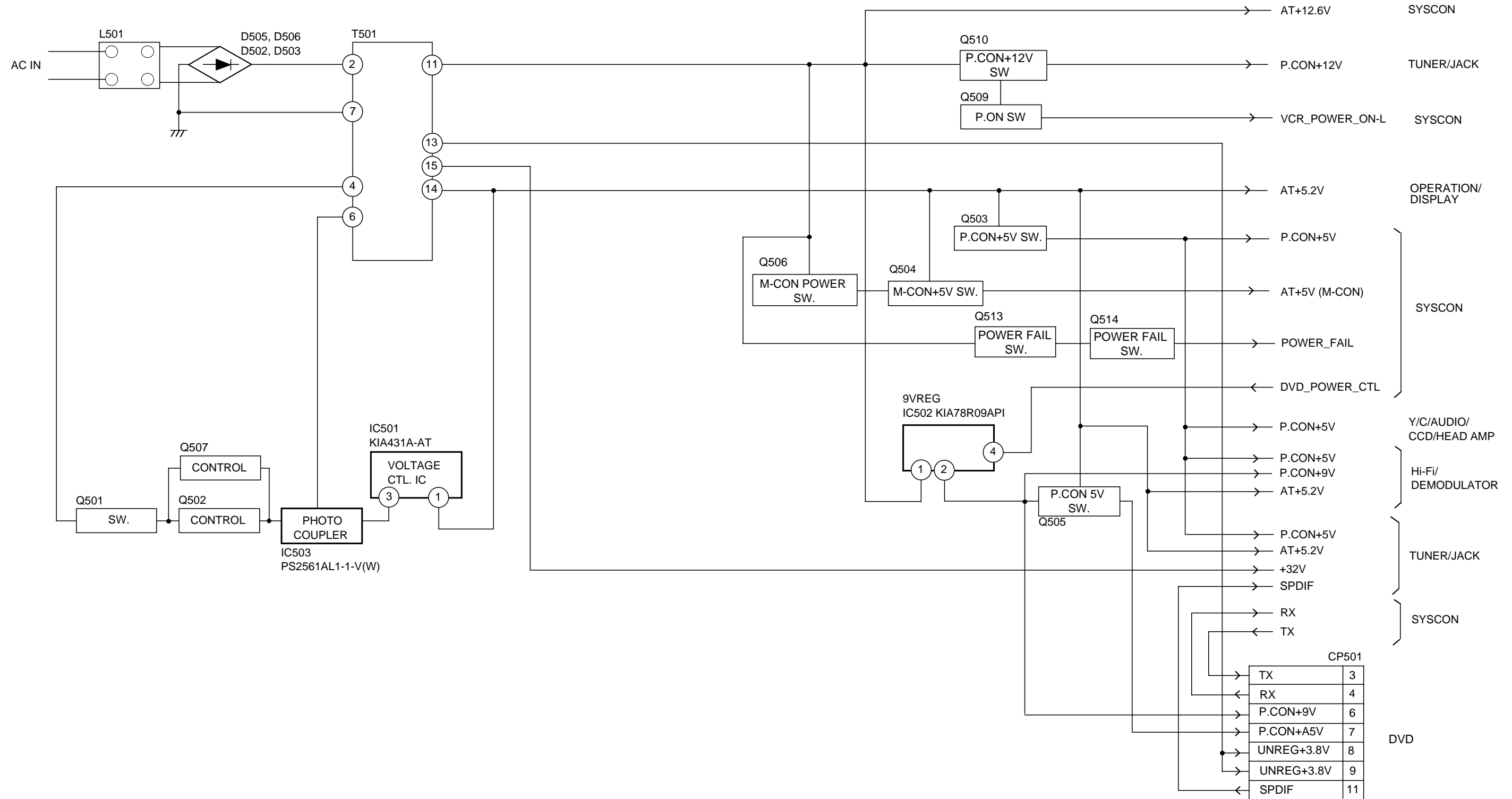
TUNER/JACK BLOCK DIAGRAM



Hi-Fi/DEMODULATOR BLOCK DIAGRAM



POWER BLOCK DIAGRAM

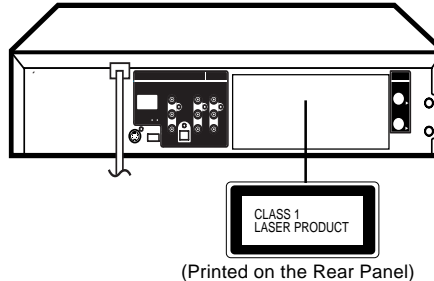


IMPORTANT WARNING

CAUTION:

DVD PLAYER IS A CLASS 1 LASER PRODUCT. HOWEVER THIS PLAYER USES A VISIBLE LASER BEAM WHICH COULD CAUSE HAZARDOUS RADIATION EXPOSURE IF DIRECTED. BE SURE TO OPERATE THE PLAYER CORRECTLY AS INSTRUCTED.

THE FOLLOWING CAUTION LABEL IS LOCATED ON THE REAR PANEL OF THE PLAYER.



WHEN THIS PLAYER IS PLUGGED TO THE WALL OUTLET, DO NOT PLACE YOUR EYES CLOSE TO THE OPENING OF THE DISC TRAY AND OTHER OPENINGS TO LOOK INTO THE INSIDE OF THIS PLAYER.

USE OF CONTROLS OR ADJUSTMENTS OR PERFORMANCE OF PROCEDURES OTHER THAN THOSE SPECIFIED HEREIN MAY RESULT IN HAZARDOUS RADIATION EXPOSURE.

DO NOT OPEN COVERS AND DO NOT REPAIR YOURSELF. REFER SERVICING TO QUALIFIED PERSONNEL.


SERVICING NOTICES ON CHECKING

1. KEEP THE NOTICES

As for the places which need special attentions, they are indicated with the labels or seals on the cabinet, chassis and parts. Make sure to keep the indications and notices in the operation manual.

2. USE THE DESIGNATED PARTS

The parts in this equipment have the specific characters of incombustibility and withstand voltage for safety. Therefore, the part which is replaced should be used the part which has the same character.

Especially as to the important parts for safety which is indicated in the circuit diagram or the table of parts as a  mark, the designated parts must be used.

3. PUT PARTS AND WIRES IN THE ORIGINAL POSITION AFTER ASSEMBLING OR WIRING

There are parts which use the insulation material such as a tube or tape for safety, or which are assembled in the condition that these do not contact with the printed board.

The inside wiring is designed not to get closer to the pyrogenic parts and high voltage parts. Therefore, put these parts in the original positions.

4. PERFORM A SAFETY CHECK AFTER SERVICING

Confirm that the screws, parts and wiring which were removed in order to service are put in the original positions, or whether there are the portions which are deteriorated around the serviced places serviced or not. Check the insulation between the antenna terminal or external metal and the AC cord plug blades. And be sure the safety of that.

HOW TO ORDER PARTS

Please include the following informations when you order parts. (Particularly the VERSION LETTER.)

1. MODEL NUMBER and VERSION LETTER.

The MODEL NUMBER can be found on the back of each product and the VERSION LETTER can be found at the end of the SERIAL NUMBER.

2. PART NO. and DESCRIPTION

You can find it in your SERVICE MANUAL.

WHEN REPLACING DVD DECK

[Removing the DVD Deck]

Before removing Pick Up PCB and DVD PCB connector, short circuit the position shown in **Fig. 1** using a soldering iron. If you remove the DVD Deck with no soldering, the Laser may be damaged.

[Installing the DVD Deck]

Remove all the soldering on the short circuit position after the connection of Pick Up PCB and DVD PCB connector.

NOTE

- Before your operation, please read "PREPARATION OF SERVICING".
- Use the Lead Free solder.
- Manual soldering conditions
 - Soldering temperature: $320 \pm 20^{\circ}\text{C}$
 - Soldering time: Within 3 seconds
 - Soldering combination: Sn-3.0Ag-0.5Cu
- When Soldering/Removing of solder, use the drawing equipment over the Pick Up Unit to keep the Flux smoke from it.

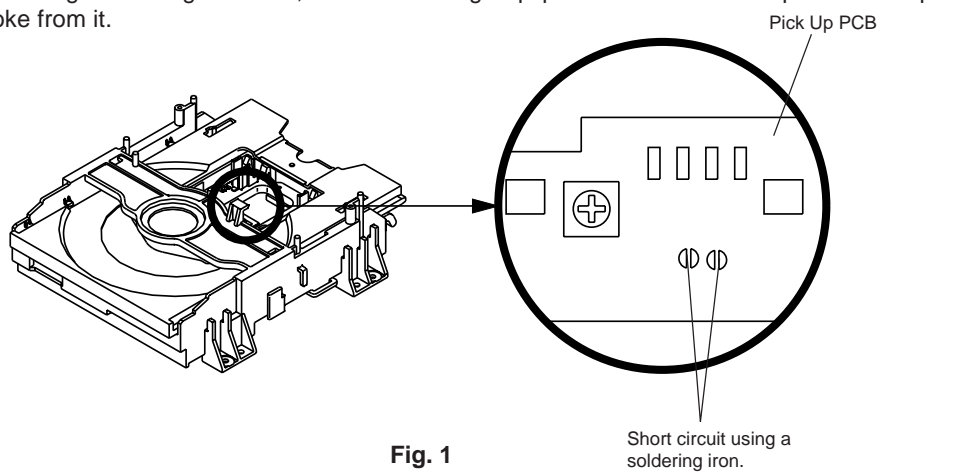


Fig. 1

PREPARATION OF SERVICING

The laser diode used for a pickup head may be destroyed with external static electricity. Moreover, even if it is operating normally after repair when static electricity discharge is received at the time of repair, the life of the product may be shortened.

Please perform the following measure against static electricity, be careful of destruction of a laser diode at the time of repair.

- Place the unit on a workstation equipped to protect against static electricity, such as conductive mat.
- Soldering iron with ground wire or ceramic type is used.
- A worker needs to use a ground conductive wrist strap for body.

TAPE REMOVAL METHOD AT NO POWER SUPPLY

1. Remove the Top Cabinet, Front Cabinet and DVD Block. (Refer to item 1 of the **DISASSEMBLY INSTRUCTIONS.**)
2. Remove the screw (1) of the Deck Chassis and remove the Loading Motor. (Refer to Fig. 2)
3. Rotate the Pinch Roller Cam in the direction of the arrow by hand to slacken the Video Tape.
4. Rotate the Clutch Ass'y either directions to wind the Video Tape in the Cassette Case.
5. Repeat steps 3~4. Then take out the Video Cassette from the Deck Chassis. Be careful not to scratch the tape.

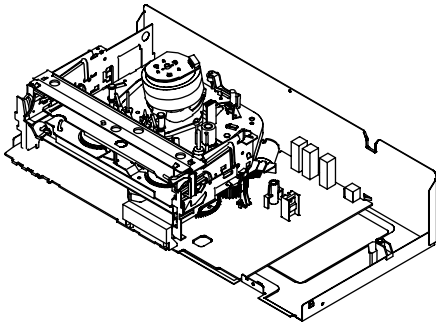


Fig. 1

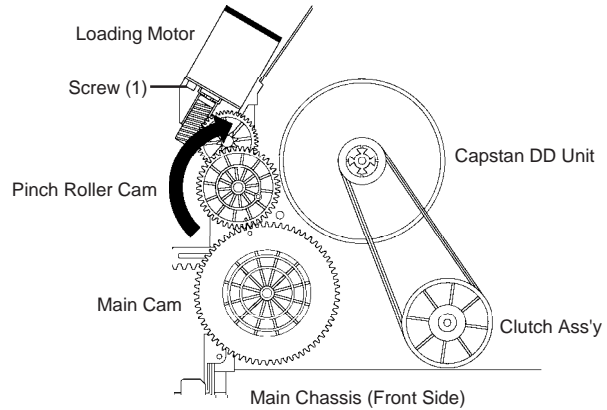


Fig. 2

DISC REMOVAL METHOD AT NO POWER SUPPLY

1. Remove the Back Cabinet and TV//DVD/VCR Block. (Refer to item 1 of the **DISASSEMBLY INSTRUCTIONS.**)
2. Rotate the Main Gear in the direction of the arrow by hand. (Refer to Fig. 1)
3. Manually open the Tray.

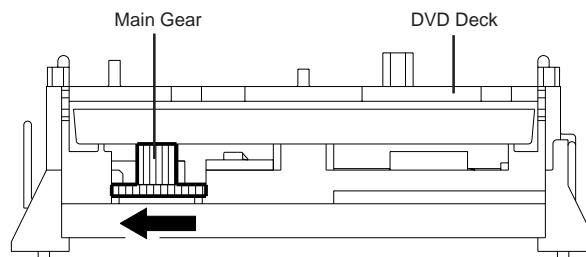


Fig. 1

PARENTAL CONTROL - RATING LEVEL 4 DIGIT PASSWORD CANCELLATION

If the stored 4 digit password in the Rating Level menu needs to be cancelled, please follow the steps below.

1. Turn Unit ON.
2. Press and hold the '7' key on the remote control unit.
3. Simultaneously press and hold the 'STOP' key on the front panel.
4. Hold both keys for more than 3 seconds.
5. The On Screen Display message 'PASSWORD CLEAR' will appear.
6. The 4 digit password has now been cleared

TABLE OF CONTENTS

IMPORTANT WARNING	A1-1
SERVICING NOTICES ON CHECKING	A1-1
HOW TO ORDER PARTS	A1-1
WHEN REPLACING DVD DECK	A1-2
PREPARATION OF SERVICING	A1-2
TAPE REMOVAL METHOD AT NO POWER SUPPLY	A1-3
DISC REMOVAL METHOD AT NO POWER SUPPLY	A1-3
PARENTAL CONTROL-RATING LEVEL	A1-3
TABLE OF CONTENTS	A2-1
GENERAL SPECIFICATIONS	A3-1~A3-5
DISASSEMBLY INSTRUCTIONS	
1. REMOVAL OF MECHANICAL PARTS AND P. C. BOARDS	B1-1, B1-2
2. REMOVAL OF VCR DECK PARTS	B2-1~B2-6
3. REMOVAL OF DVD DECK PARTS	B3-1~B3-3
4. REMOVAL AND INSTALLATION OF FLAT PACKAGE IC	B4-1, B4-2
KEY TO ABBREVIATIONS	C1-1, C1-2
SERVICE MODE LIST	C2-1
PREVENTIVE CHECKS AND SERVICE INTERVALS	C3-1, C3-2
WHEN REPLACING EEPROM (MEMORY) IC	C4-1
SERVICING FIXTURES AND TOOLS	D1-1
PREPARATION FOR SERVICING	D1-1
MECHANICAL ADJUSTMENTS	D2-1~D2-4
ELECTRICAL ADJUSTMENTS	D3-1, D3-2
BLOCK DIAGRAMS	
DVD	E-1, E-2
Y/C/AUDIO/CCD/HEAD AMP	E-3, E-4
SYSCON	E-5, E-6
OPERATION/DISPLAY	E-7, E-8
Hi-Fi/DEMODULATOR	E-9, E-10
TUNER/JACK	E-11, E-12
POWER	E-13, E-14
PRINTED CIRCUIT BOARDS	
DVD	F-1, F-2
VCR/OPERATION	F-3, F-4
VCR	F-5, F-6
SCHEMATIC DIAGRAMS	
MPEG/MICON/DSP	G-1, G-2
MEMORY	G-3, G-4
MOTOR DRIVE	G-5, G-6
AUDIO/VIDEO	G-7, G-8
Y/C/AUDIO/CCD/HEAD AMP	G-9, G-10
TUNER/JACK	G-11, G-12
SYSCON	G-13, G-14
OPERATION/ DISPLAY	G-15, G-16
Hi-Fi/DEMODULATOR	G-17, G-18
POWER	G-19, G-20
OPERATION/LED	G-21, G-22
INTERCONNECTION DIAGRAM	G-23, G-24
WAVEFORMS	H-1~ H-3
MECHANICAL EXPLODED VIEW	I1-1
CHASSIS EXPLODED VIEWS	I2-1, I2-2
DVD DECK EXPLODED VIEWS	I3-1
MECHANICAL REPLACEMENT PARTS LIST	J1-1
CHASSIS REPLACEMENT PARTS LIST	J2-1
DVD DECK REPLACEMENT PARTS LIST	J3-1
ELECTRICAL REPLACEMENT PARTS LIST	J4-1, J4-2

GENERAL SPECIFICATIONS

G-1	Outline of the product		DVD VIDEO PLAYER & VHS Player / Recorder	
G-2	DVD System	Color System	NTSC	
		Disc	DVD, CD-DA, CD-R/RW	
		Disc Diameter	120 mm , 80 mm	
		Drive	DM3PA	
		Search speed	Actual	Fwd 4 steps 2-45 times (DVD) 4-40 times (CD)
			Actual	Rev 4 steps 2-45 times (DVD) 4-40 times (CD)
		Slow speed	Actual	Fwd 1/7-1/2 times --
Actual	Rev -- --			
G-3	VCR System	System	VHS Player / Recorder	
		Video System	NTSC	
		Hi-Fi STEREO	Yes	
		NTSC PB(PAL60Hz)	No	
		Deck	OVD-7	
		Heads	Video Head	4Head
			FM Audio Head	2Head
		Audio / Control	Mono/Yes	
		Erase (Full Track Erase)	Yes	
		Erase (Normal Audio Track Erase)	No	
		Tape Speed	Rec	-
			Play	-
		Fast Forward / Rewind Time (Approx.) at 25°C	with Cassette	SP/SLP FF:4'50"/REW:2'30" T-120
				SP/LP/SLP = 3x,5x / 7x,9x / 9x,15x
		Forward/Reverse	NTSC or PAL-M	-
Picture Search	PAL or SECAM	-		
Frame Advance		Yes		
Slow Speed		1/10		
G-4	Tuning System	Broadcasting System	US System M	
		Tuner and Receive CH	System	1Tuner
			Destination	US (w/CABLE)
		CH Coverage		2-69,4A,A-5- A-1,A-1, J- W, W+1-W+84
			Intermediate	Picture (FP)
		Frequency	Sound (FS)	41.25 MHz
			FP-FS	4.50 MHz
		Preset CH		-
		RF Converter Output		Yes
		Channel		3 or 4 ch
			Level / Impedance	66 dBu / 75 Ohm
		Sound Selector		No
Stereo / Dual TV Sound		US-ST		
Tuner Sound Muting		Yes		
G-5	Power	Power Source	AC	120V 60Hz
			DC	-
		Power Consumption	Stand by	18 W at 120V 60Hz
			Per Year	2 W at 120V 60Hz -- W
		Protector	Power Fuse	Yes
Safety Circuit	Yes			
IC Protector(Micro Fuse)		No		
G-6	Regulation	Safety	UL	
		Radiation	FCC	
		Laser	DHHS	
G-7	Temperature	Operation	5°C - 40°C	
		Storage	-20°C - 60°C	
G-8	Operating Humidity		Less than 80% RH	
G-9	Signal	Video Signal	Output Level	1 V p-p/75 ohm (DVD,VCR)
			S/N Ratio (Weighted)	65 dB(DVD) 50 dB(VCR)
			Horizontal Resolution	500 Lines (DVD) 230 Lines(VCR Mode)
		RGB Signal	Output Level	-
			Audio Signal	Input Level Microphone
		Input Level Line		-8 dBm/ 50k ohm (VCR, 0dBm=0.775Vrms)
			Output Level Line	-8 dBm/ 1k ohm (VCR, 0dBm=0.775Vrms) -12dBm/ 1k ohm (DVD, -20dBFs 0dBFs=2.0Vrms)
		Digital Output Level		0.5 V p-p / 75 ohm(DVD)
		S/N Ratio at (Weighted)		90dB(DVD), 42dB(VCR at SP)
		Harmonic Distortion (1KHz) Typical		0.02% (1KHz) (DVD) , 1.5% (1KHz) (VCR)
		Frequency Response : DVD Mode at DVD		4 Hz - 22 KHz
			DVD Mode at VIDEO CD	-
		DVD Mode at CD		4 Hz - 20 KHz

GENERAL SPECIFICATIONS

		VCR Mode at SP	100Hz - 10 KHz
		VCR Mode at LP	-
		VCR Mode at SLP	100Hz - 4 KHz
	Hi-Fi Audio Signal	Dynamic Range : More than	90dB
		Frequency Response	20Hz -20kHz
		Wow And Flutter : Less than	0.01 %Wrms
		Channel Separation : More than	60 dB
		Harmonic Distortion : Less than	0.01
G-10	On Screen Menu Display (DVD)		Yes
		Menu Type	Icon
		Language	Yes
		Menu	Yes
		Subtitle	Yes
		Audio	Yes
		OSD Language (Set up Language)	Yes
		Video	Yes
		E.B.L. (Enhanced Black Level)	No
		TV Screen Size	Yes
		OSD Display On/Off	Yes
		Pictuer Mode(Video/Film/Auto)	Yes
		JPEG Interval	No
		Audio	Yes
		DRC (Dynamic Range Control)	Yes
		Dialogue On:DRC(TV)/ Off:DRC(Std)	No
		dts Decode	No
		Surround On/Off	No
		System	Yes
		Disc/Card Slot	No
		Password Lock/Unlock	Yes
		Rating Level	Yes
		Select Files	No
		HDMI(480p/1080i/720p)	No
		Output	Progressive/Interlace
		Open	Yes
		Close	Yes
		No disc	Yes
		Reading	Yes
		Play	Yes
		Still/Pause	Yes
		Stop	Yes
		PBC	No
		Prohibit Mark	Yes
		Step	Yes
		Skip (>>)	Yes
		Skip (<<)	Yes
		Random	Yes (CD, MP3)
		Repeat	Yes
		Slow+	Yes
		Slow-	No
		Search+	Yes
		Search-	Yes
		Jump	Yes
		Resume	Yes
		Title No.	Yes
		Chapter No.	Yes
		Track No.	Yes
		Time	Yes
		Subtitle No.	Yes
Angle No.	Yes		
Vocal On/Off	No		
Audio No.	Yes		
Audio Stereo L/R	No		
Zoom	Yes		
Marker No.	Yes		
Surround On/Off	No		
Program Play Back	Yes (CD, MP3)		
MP3	Folder Name	Yes	
	File Name	Yes	
	File No	Yes	
	Time	Yes	
	Track No	Yes	
	Progressive Scan Out ON/OFF	Yes	
On Screen Menu Display(VCR)		Yes	
	Menu Type	Character	
	Timer Rec Set	Yes	
	Auto Repeat On/Off	Yes	
	SAP On/Off	Yes	
	CH Set-Up	Yes	
	TV/CABLE	Yes	
	Auto CH Memory	Yes	
	Add/Delete	Yes	
	System Set Up	Yes	
	Clock Set	Yes (Calendar 12H)	

GENERAL SPECIFICATIONS

		Language	Yes
		No Noise Back Ground	Yes
		Auto Clock	Yes
		Standard Time	Yes
		Daylight Saving Time	Yes
		G-CODE(or SHOWVIEW or PLUSCODE)No. Entry	No
		Stereo, Audio Output, SAP	Yes
		Play/Stop/FF/Rew/Rec/OTR/Pause/Eject/Tape In/Repeat (Symbol Mark)	Yes
		CH/AV(LINE)	Yes
		Clock	Yes
		Repeat	Yes
		Tape Counter	Yes
		Index	Yes
		Tape Speed	Yes
		ATR / Manual Tracking	Yes
		ZERO Return	Yes
		Hi-Fi	Yes
G-11	OSD Language	DVD OSD	English / French / Spanish
		VCR OSD	English / French / Spanish
G-12	Clock,Timer and Timer Back-up	Calendar	1990/1/1 ~ 2081/12/31
		Timer Events	8 Program/ 1 Month
		One Touch Recording Max Time	6 Hours
		Timer Back-up (at Power Off Mode)	30min
G-13	Display	DISPLAY	Yes
		DISPLAY type	LED Module (Green, "Rec" &Timer symbol = Red)
		Clock/Counter,CH,Timer Rec,OTR, Play Rec,FF(Cue),Rew(Rev),Stop,ATR,Eject	No
		VCR	Yes
		DVD	Yes
		CD	Yes
		Clock	Yes (12h)
		AM	No
		PM	Yes
		Counter VCR	Yes (hour:min)
		DVD	Yes (hour:min)
		CD	Yes (min:sec)
		Eject	Yes
		Counter Remain	No
		Play	Yes
		Stop	No
		Rec	Yes
		FF / Cue	No
		REW / Review	No
		Pause / Still	Yes
		OTR (ITR)	No
		T-Rec	Yes
		Chapter	No
		TITLE	No
		TRACK	Yes
		Repeat	No
		Hi-Fi	No
		SP	No
		LP	No
		SLP	No
		CH	Yes
		RF Output CH	Yes
		Tape In	Yes
		Remocon Custom Code	No
		Progressive Scan Out	Yes
G-14	Remote Control	Unit	RC-JN
		Glow in Dark Remocon	No
		Remocon Format	ORION
		Format	NEC
		Custom Code	71-8E
		Power Source	3V
		Voltage(D.C)	UM-4 x 2 pcs
		UM size x pcs	46 Keys
		Total Keys	46 Keys
		Keys	Yes
		Power	Yes
		DISPLAY	Yes
		1	Yes
		2	Yes
		3	Yes
		4	Yes
		5	Yes
		6	Yes
		7	Yes
		8	Yes
		9	Yes
		0	Yes
		Input Select	No
		Input Select / PROGRESSIVE	Yes
		UP/CH+	Yes

GENERAL SPECIFICATIONS

		DOWN/CH-	Yes	
		LEFT/ SET- / TRACKING-	Yes	
		RIGHT/ SET+ / TRACKING+	Yes	
		VCR/DVD	Yes	
		TV/VCR	Yes	
		DVD MENU	Yes	
		TOP MENU	Yes	
		SETUP MENU/VCR MENU	Yes	
		ENTER	Yes	
		CANCEL	Yes	
		RETURN	Yes	
		PLAY	Yes	
		STOP	Yes	
		PAUSE/STILL/STEP	Yes	
		FF(Cue)/SEARCH+	Yes	
		REW(Review)/SEARCH-	Yes	
		REC/OTR	Yes	
		SKIP+ / INDEX+	Yes	
		SKIP- / INDEX-	Yes	
		AUDIO / AUDIO SELECT	Yes	
		ANGLE/COUNTER RESET	Yes	
		SUBTITLE/ATR	Yes	
		PLAY MODE/SPEED	Yes	
		T-REC	Yes	
		CLOCK / COUNTER	Yes	
		JUMP/ZERO RETURN	Yes	
		ZOOM	Yes	
		REPEAT A-B	Yes	
		SLOW (Forward)	Yes	
		MARKER	Yes	
		OPEN/CLOSE	Yes	
		EJECT	Yes	
G-15	Features (DVD)	Auto Power Off	No	
		Video CD Playback	No	
		SVCD Playback	No	
		MP3 Playback	Yes	
		WMA Playback	No	
		JPEG Playback	No	
		Progressive Scan Out	Yes	
		Digital Out	Dolby Digital	Yes
			MPEG	Yes
			PCM	Yes
			DTS	No
		Down Mix Out	(Dolby Digital)	Yes
			(DTS)	No
		Spatializer (N-2-2)		No
		Screen Saver		No
Tray Lock		No		
Auto Stop		No		
Audio DAC		192kHz / 24bit		
Closed Capti		Yes		
G-16	Features (VCR)	Auto Head Cleaning	Yes	
		Auto Power Off	No	
		Forward/Reverse Picture Search	Yes	
		VIDEO PLUS+ (SHOWVIEW, G-CODE)	No	
		One Touch Playback	No	
		Auto CH Memory	Yes	
		AREA CODE	No	
		Auto Clock Set	Yes	
		Index Search	Yes	
		SQPB	No	
		CABLE	Yes	
		Energy Star	No	
		MTS (SAP)	Yes	
CM Skip (30sec x 6 Times)	No			
Copy (Disc to Tape)	No			
G-16	Accessories	Owner's Manual	Language w/Guarantee Card	English / Spanish
		Remote Control Unit		Yes
		Guarantee Card		Yes
		Registration Card		No
		Warning Sheet		No
		Service Station List		No
		Important Tag		No
		AC Plug Adapter		No
		Quick Set-up Sheet		No
		Battery		No
			UM size x pcs	--
		AC Cord		No
		AV Cord (1.2m)		Yes
		75 Ohm Coaxial Cable (0.9m)		Yes
		S-Video Cable		No
21pin cable		No		

GENERAL SPECIFICATIONS

		800 No Sticker			No		
		Toll Free Insert Sheet			No		
		Safety Tip			No		
G-17	Interface	Switch	Front	Power	Yes		
				Play	Yes		
				Eject (VCR)	Yes		
				Stop	Yes		
				Rec/OTR	Yes		
				Open/Close (DVD)	Yes		
				CH +	Yes		
				CH -	Yes		
				FF/ Search(>>)	Yes		
				Rew/Search(<<)	Yes		
				Still/Pause	No		
				Shuttle (Search/REV/FWD)	No		
				DVD/VCR	Yes		
				Main Power SW	No		
				Rear	Attenuator	No	
		S-Video/Component Video Selector	No				
		RF Out (Slide SW)	No				
		Main Power SW	No				
		Terminals	Front	Video In	RCA x1 (Yellow)		
				Audio In	RCA x 2 (Stereo, White/Red)		
			Rear	Video Output	RCA x1 (Yellow) S-Video x 1 (DVD Signal Only) Component x1 (RCA 3pin,DVD Signal Only)		
				Audio Output	RCA x 4 (Stereo, White/Red) Coaxial x 1 (Digital Audio,DVD Signal Only)		
				Optical Out (Option)	No		
				Video Input (Option)	No		
				Audio Input (Option)	No		
				RF Input / Output	Yes		
				Euro Scart	No		
				AC Inlet	No		
				Indicator	LED	Power	No
						Rec	No
			T-Rec			No	
			TV/VCR			No	
		DVD	Yes (RED)				
		VCR	Yes (RED)				
		Surround	No				
		Level Meter	No				
G-18	Set Size	Approx.	W x D x H (mm)	430 x 227 x 99			
G-19	Weight	Net (Approx.)		3.5 kg(7.7lbs)			
		Gross (Approx.)		4.5 kg(9.9lbs)			
G-20	Carton	Master Carton	Content	--- Sets			
			Material	--- / ---			
			Dimensions W x D x H(mm)	---			
			Description of Origin	---			
		Gift Box	Material	Double / Brown			
			W/Color Photo Label	No			
			Dimensions W x D x H(mm)	497 x 340 x 180			
		Drop Test	Description of Origin	Yes			
			Natural Dropping At 1 Corner / 3 Edges / 6 Surfaces				
			Height (cm)	80 cm			
		Container Stuffing	2,011 Sets/40' container				
G-21	Material	Cabinet	Front	PS 94V2 or More / DECBROM			
		PCB	Non-Halogen Demand	No			
			Eyelet Demand	No			
G-22	Environment	Environmental standard requirement (by buyer)			No		
		Pb Free			No		

DISASSEMBLY INSTRUCTIONS

1. REMOVAL OF MECHANICAL PARTS AND P.C. BOARDS

1-1: TOP CABINET, OPERATION PCB AND FRONT CABINET (Refer to Fig. 1-1)

1. Remove the 5 screws (1).
2. Remove the Top Cabinet in the direction of arrow (A).
3. Disconnect the following connector: **(CP651)**.
4. Unlock the 8 supports (2).
5. Remove the Front Cabinet in the direction of arrow (B).
6. Remove the 2 screws (3).
7. Remove the Operation PCB in the direction of arrow (C).

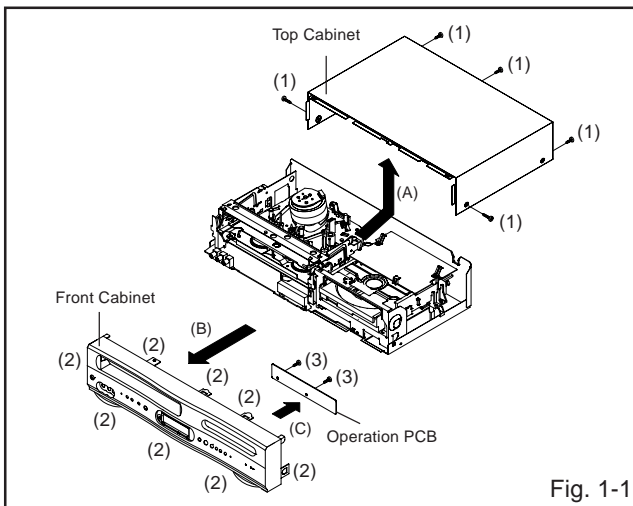


Fig. 1-1

1-2: FLAP (Refer to Fig. 1-2)

1. Open Flap to 90° and flex in direction of arrow (A), at the same time slide in direction of arrow (B).
2. Then lift in direction of arrow (C).

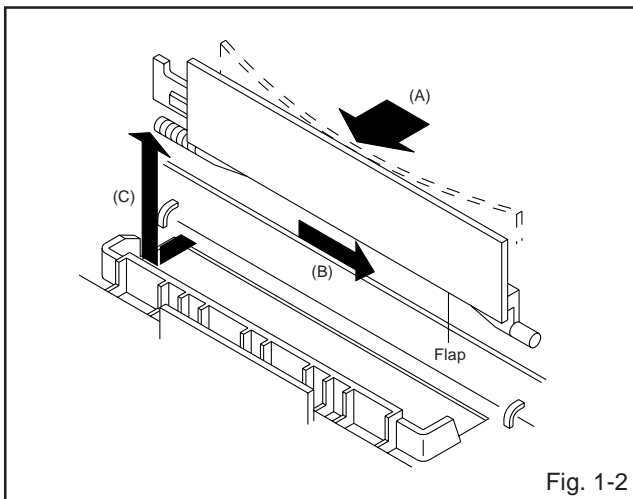


Fig. 1-2

1-3: DVD DECK/DVD PCB (Refer to Fig. 1-3)

1. Short circuit the position shown in Fig. 1-3 using a soldering iron. If you remove the DVD Deck with no soldering, the Laser may be damaged.
2. Unlock the support (1) and remove the Deck Top Holder in the direction of arrow (A).
3. Remove the 2 screws (2).
4. Remove the 2 screws (3).
5. Disconnect the following connectors: **(CP501, CP8001)**.
6. Remove the DVD Deck in the direction of arrow (B).
7. Disconnect the following connectors: **(CP2301, CP2302 and CP2303)**.
8. Remove the 2 screws (4).
9. Remove the DVD PCB in the direction of arrow (C).
10. Remove the 3 screws (5).
11. Remove the Front Angle in the direction of arrow (D).

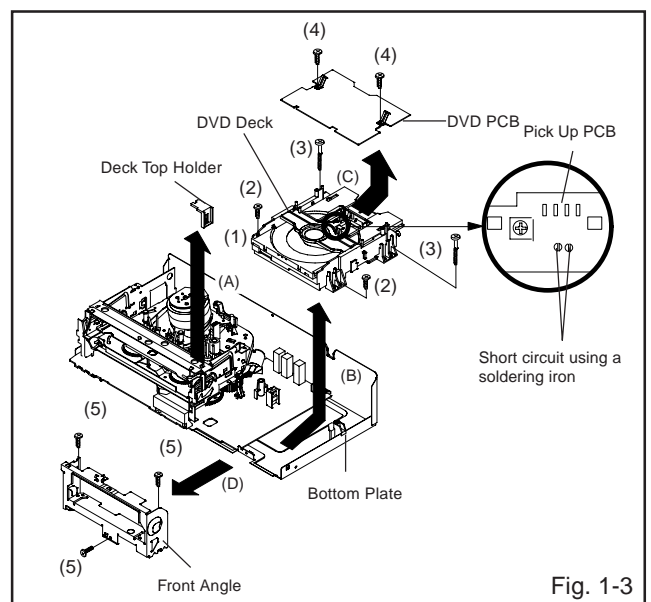


Fig. 1-3

NOTE

1. Use the Lead Free solder and the exclusive soldering iron.
 - Manual soldering conditions
 - Soldering temperature: $320 \pm 20^{\circ}\text{C}$
 - Soldering time: Within 3 seconds
2. • Soldering combination: Sn-3.0Ag-0.5Cu
3. When Soldering/Removing of solder, use the draw equipment over the Pick Up Unit to keep the Flux smoke away from it.
4. When installing of the DVD Deck, remove all the soldering on the short circuit position after the connection of Pick Up PCB and VCR PCB connector.

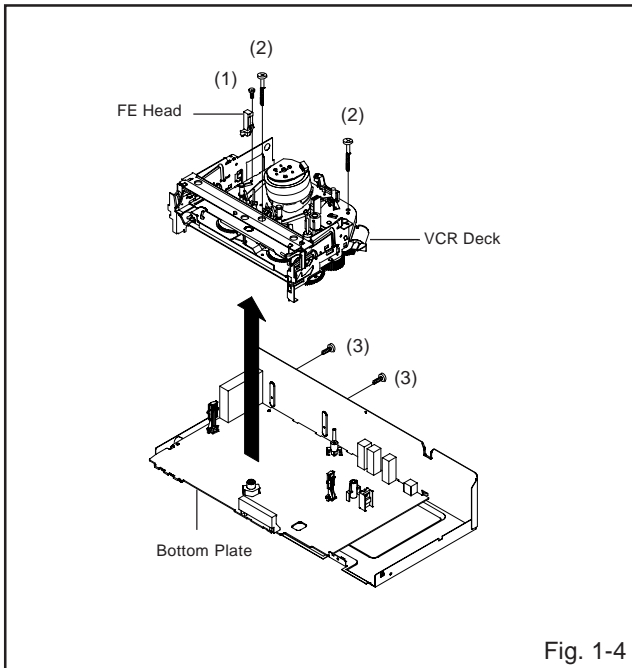
DISASSEMBLY INSTRUCTIONS

1-4: VCR DECK (Refer to Fig. 1-4)

NOTE

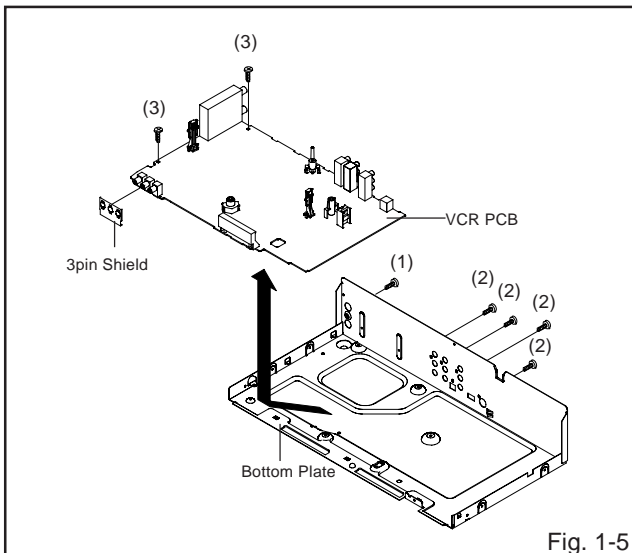
Do not remove the cable at the FE Head section. The FE Head may be damaged if you remove the cable by force.

1. Remove the screw (1).
2. Remove the FE Head.
3. Move the Cassette Holder Ass'y to the back side.
4. Remove the 3 screws (2).
5. Remove the 2 screws (3).
6. Disconnect the following connectors:
(CP101, CP102, CP103 and CP3001).
7. Remove the VCR Deck in the direction of arrow.



1-5: VCR PCB (Refer to Fig. 1-5)

1. Remove the screw (1).
2. Remove the 4 screws (2).
3. Remove the 2 screws (3).
4. Remove the 3pin Shield.
5. Remove the VCR PCB in the direction of arrow.



DISASSEMBLY INSTRUCTIONS

2. REMOVAL OF VCR DECK PARTS

2-1: TOP BRACKET (Refer to Fig. 2-1)

1. Extend the 2 supports ①.
2. Slide the 2 supports ② and remove the Top Bracket.

NOTE

1. After installation of the Top Bracket, bend the support ① so that the Top Bracket is fixed.

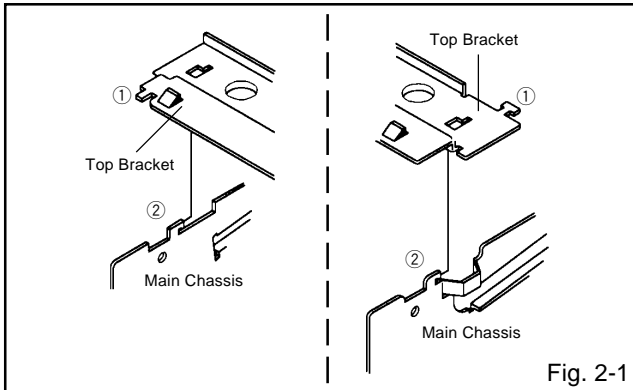


Fig. 2-1

2-2: CASSETTE HOLDER ASS'Y (Refer to Fig. 2-2)

1. Move the Cassette Holder Ass'y to the front side.
2. Push the Locker R to remove the Cassette Side R.
3. Remove the Cassette Side L.

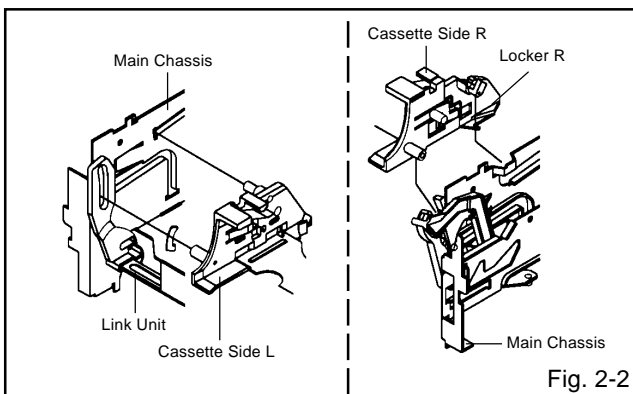


Fig. 2-2

2-3: LINK UNIT (Refer to Fig. 2-3)

1. Set the Link Unit to the Eject position.
2. Unlock the support ①.
3. Remove the (A) side of the Link Unit first, then remove the (B) side.

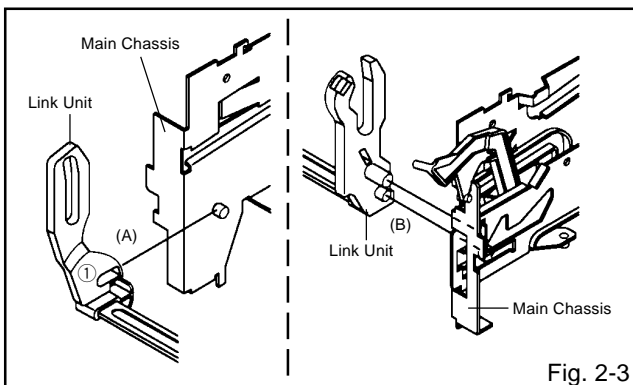


Fig. 2-3

2-4: LINK LEVER/FLAP LEVER (Refer to Fig. 2-4)

1. Extend the support ①.
2. Remove the Link Lever.
3. Remove the Flap Lever.

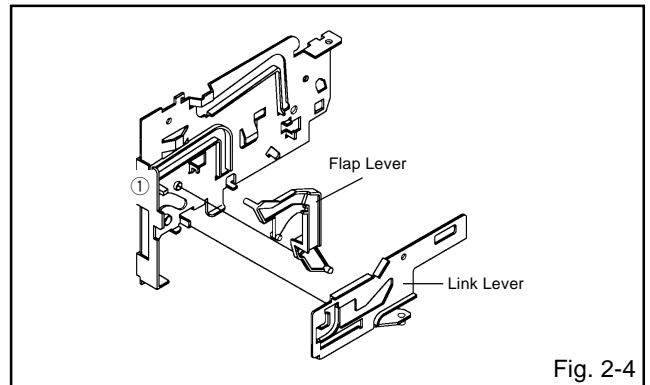


Fig. 2-4

2-5: LOADING MOTOR/WORM (Refer to Fig. 2-5-A)

1. Remove the screw ①.
2. Remove the Loading Motor.
3. Remove the Worm.

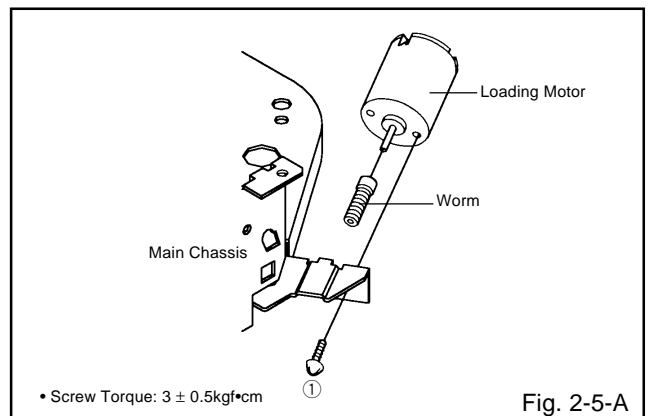


Fig. 2-5-A

NOTE

1. In case of the Worm installation, check if the value of the Fig. 2-5-B is correct.
2. In case of the Loading Motor installation, hook the wire on the Cassette Opener as shown Fig. 2-5-C.
3. When installing the wires between Capstan DD Unit and Loading Motor, connect them correctly as shown Fig. 2-5-D.

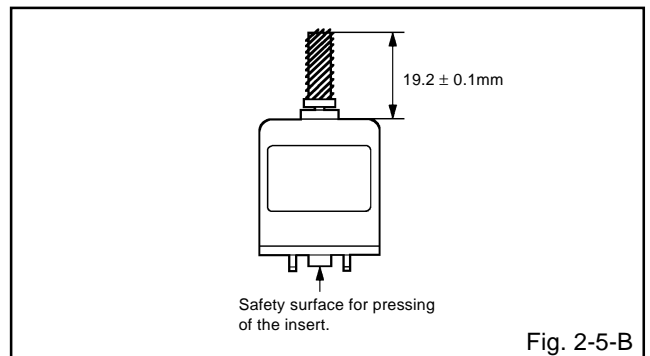


Fig. 2-5-B

DISASSEMBLY INSTRUCTIONS

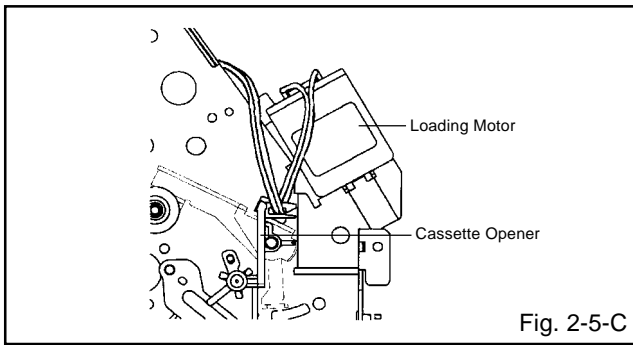


Fig. 2-5-C

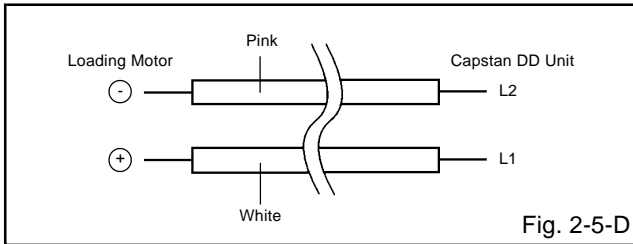


Fig. 2-5-D

2-6: TENSION ASS'Y (Refer to Fig. 2-6-B)

1. Turn the Pinch Roller Cam clockwise so that the Tension Holder hook is set to the position of Fig. 2-6-A to move the Tension Arm Ass'y.
2. Remove the Tension Spring.
3. Unlock the 2 supports ① and remove the Tension Band.
4. Unlock the support ② and remove the Tension Arm Ass'y.
5. Unlock the support ③ and remove the Tension Connect.
6. Float the hook ④ and turn it clockwise then remove the Tension Holder.

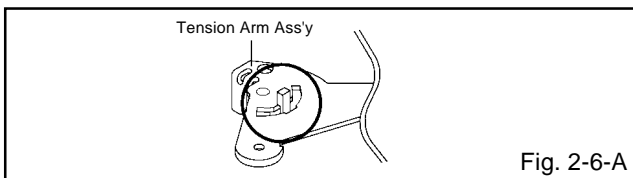


Fig. 2-6-A

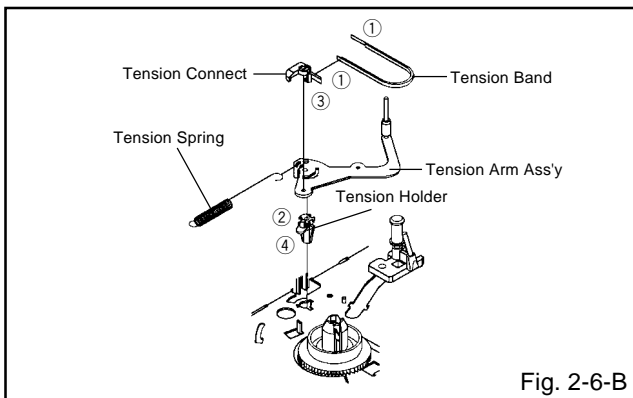


Fig. 2-6-B

NOTE

1. In case of the Tension Band installation, note the direction of the installation. (Refer to Fig. 2-6-C)
2. In case of the Tension Band installation, install correctly as Fig. 2-6-D.
3. In case of the Tension Connect installation, install as the circled section of Fig. 2-6-E.

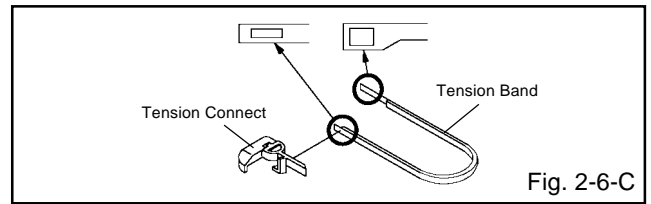


Fig. 2-6-C

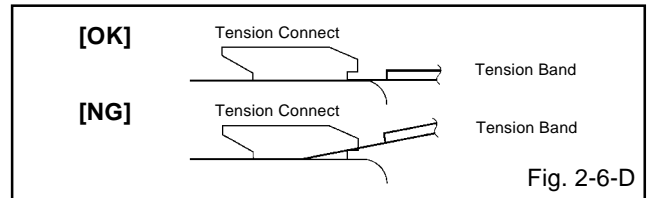


Fig. 2-6-D

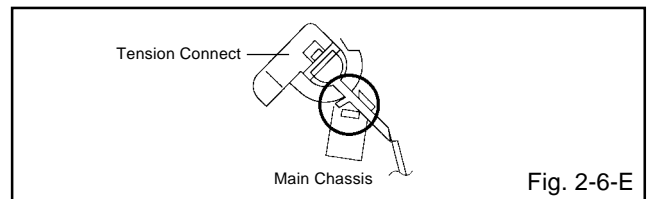


Fig. 2-6-E

2-7: T BRAKE ARM/T BRAKE BAND (Refer to Fig. 2-7-A)

1. Remove the T Brake Spring.
2. Turn the T Brake Arm clockwise and bend the hook section to remove it.
3. Unlock the 2 supports ① and remove the T Brake Band.

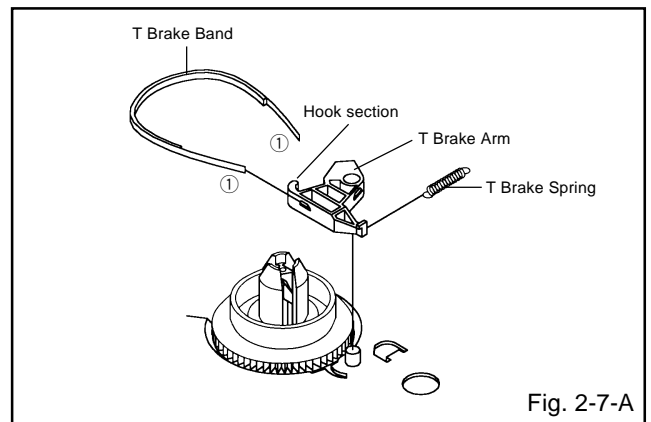


Fig. 2-7-A

NOTE

1. In case of the T Brake Band installation, install correctly as Fig. 2-7-B.

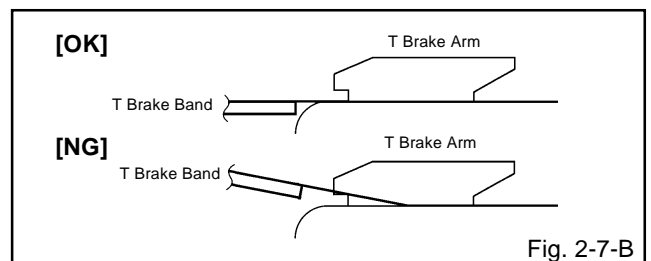


Fig. 2-7-B

DISASSEMBLY INSTRUCTIONS

2-8: S REEL/T REEL/IDLER ARM ASS'Y/IDLER GEAR (Refer to Fig. 2-8-A)

1. Remove the S Reel and T Reel.
2. Remove the 2 Polyslider Washers ①.
3. Remove the Idler Arm Ass'y and Idler Gear.

NOTE

1. Take care not to damage the gears of the S Reel and T Reel.
2. The Polyslider Washer may remain on the back of the reel.
3. Take care not to damage the shaft.
4. Do not touch section "A" of S Reel and T Reel. (Use gloves.) (Refer to Fig. 2-8-A) Touching may leave stains on section "A".
5. When you install the reel, clean the shaft and grease it (FG-84M). (If you do not grease, noise may be heard in FF/REW mode.)
6. After installing the reel, adjust the height of the reel. (Refer to MECHANICAL ADJUSTMENT)

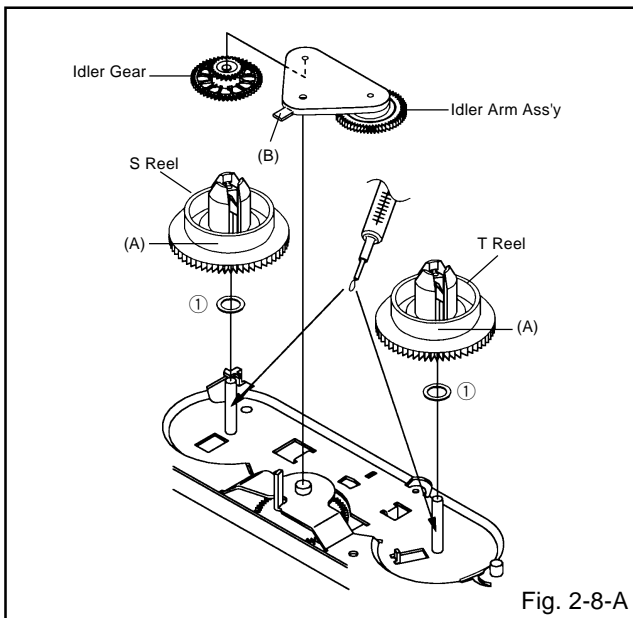


Fig. 2-8-A

NOTE

1. In case of the S Reel and T Reel installation, check if the correct parts are installed. (Refer to Fig. 2-8-B)
2. In case of the Idler Arm Ass'y installation, install correctly as Fig. 2-8-C. And also set it so that the section "B" of Fig. 2-8-A is placed under the Main Chassis tab.

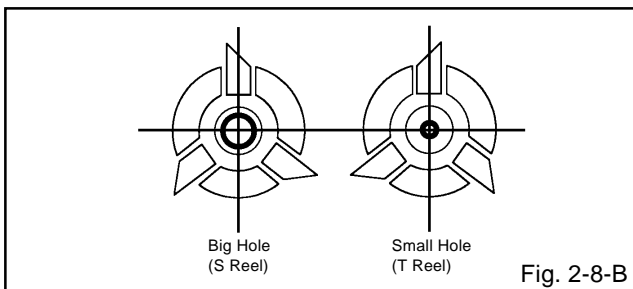


Fig. 2-8-B

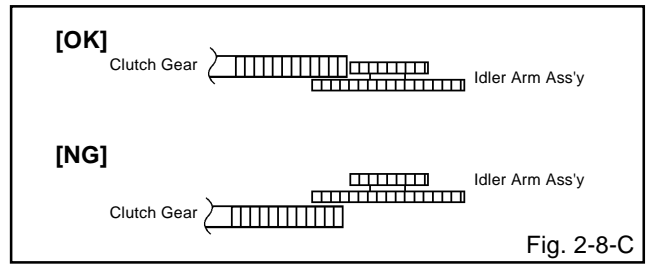


Fig. 2-8-C

2-9: CASSETTE OPENER/PINCH ROLLER BLOCK/ P5 ARM ASS'Y (Refer to Fig. 2-9-A)

1. Unlock the support ① and remove the Cassette Opener.
2. Remove the Pinch Roller Block and P5 Arm Ass'y.

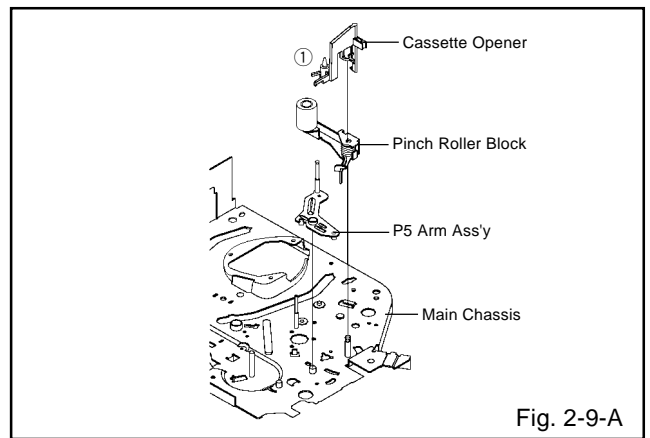


Fig. 2-9-A

NOTE

1. Do not touch the Pinch Roller. (Use gloves.)
2. In case of the Pinch Roller Block and the Pinch Roller Cam installation, install correctly as Fig. 2-9-B.

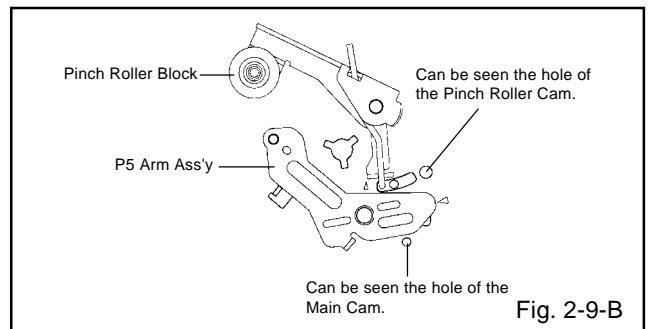


Fig. 2-9-B

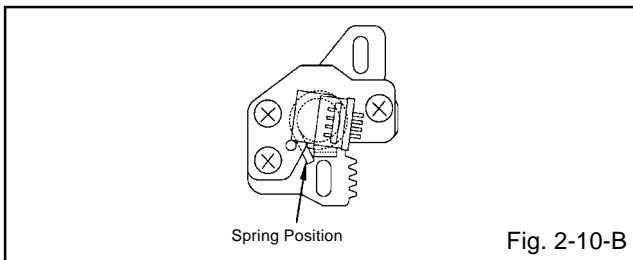
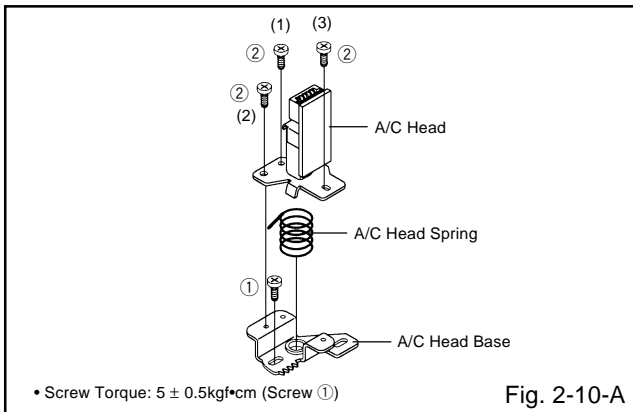
2-10: A/C HEAD (Refer to Fig. 2-10-A)

1. Remove the screw ①.
2. Remove the A/C Head Base.
3. Remove the 3 screws ②.
4. Remove the A/C Head and A/C Head Spring.

NOTE

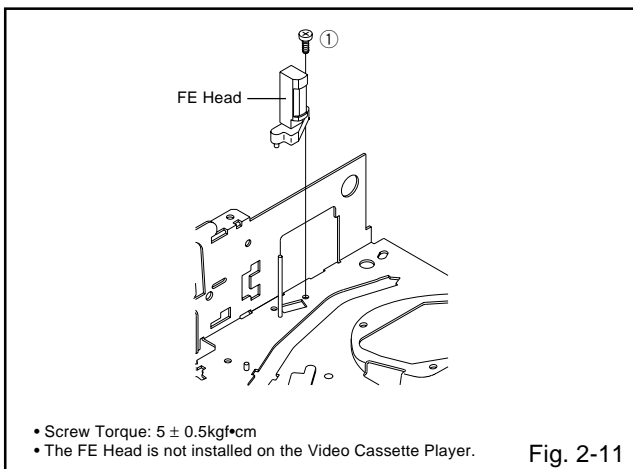
1. Do not touch the A/C Head. (Use gloves.)
2. When you install the A/C Head Spring, install as shown in Fig. 2-10-B.
3. When you install the A/C Head, tighten the screw (1) first, then tighten the screw (2), finally tighten the screw (3).

DISASSEMBLY INSTRUCTIONS



2-11: FE HEAD (RECORDER ONLY) (Refer to Fig. 2-11)

1. Remove the screw ①.
2. Remove the FE Head.

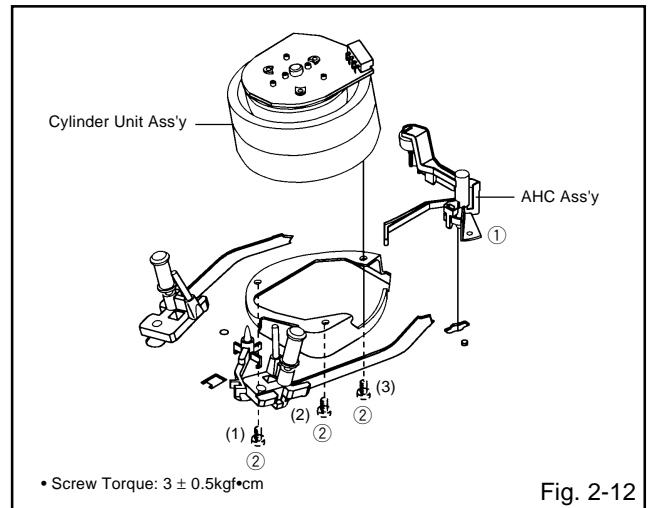


2-12: AHC ASS'Y/CYLINDER UNIT ASS'Y (Refer to Fig. 2-12)

1. Unlock the support ① and remove the AHC Ass'y.
2. Disconnect the following connector: **(CD2001)**.
3. Remove the 3 screws ②.
4. Remove the Cylinder Unit Ass'y.

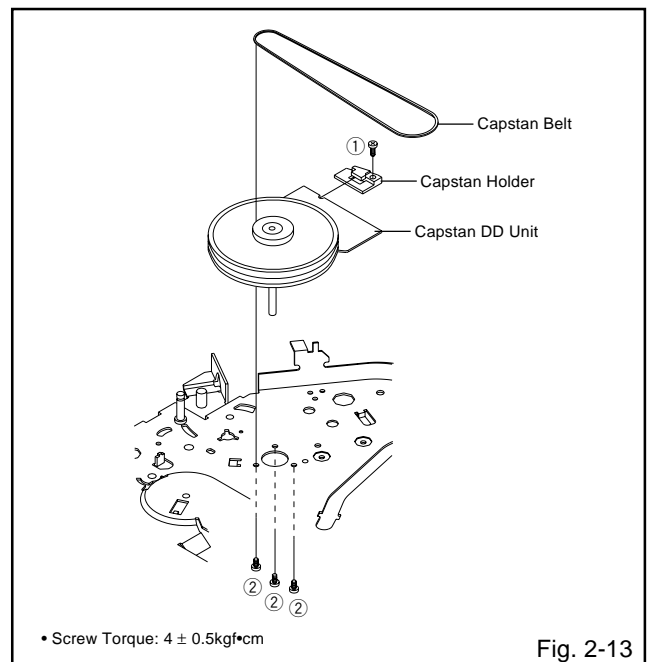
NOTE

1. When you install the Cylinder Unit Ass'y, tighten the screws from (1) to (3) in order while pulling the Ass'y toward the left front direction.



2-13: CAPSTAN DD UNIT (Refer to Fig. 2-13)

1. Remove the Capstan Belt.
2. Remove the screw ①.
3. Remove the Capstan Holder.
4. Remove the 3 screws ②.
5. Remove the Capstan DD Unit.



DISASSEMBLY INSTRUCTIONS

2-14: MAIN CAM/PINCH ROLLER CAM/JOINT GEAR (Refer to Fig. 2-14-A)

1. Remove the E-Ring ①, then remove the Main Cam.
2. Remove the E-Ring ②, then remove the Pinch Roller Cam and Joint Gear.

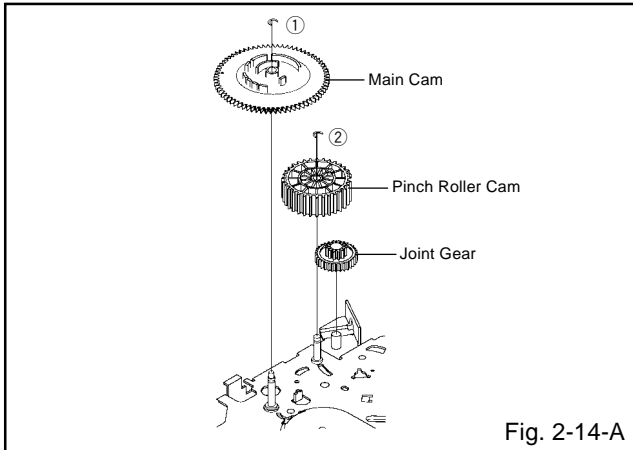


Fig. 2-14-A

NOTE

1. In case of the Pinch Roller Cam and Main Cam installation, install them as shown in the circled section of Fig. 2-14-B so that the markers meet. (Refer to Fig. 2-14-B)
And also can be seen the Main Chassis hole through the Main Cam maker hole.

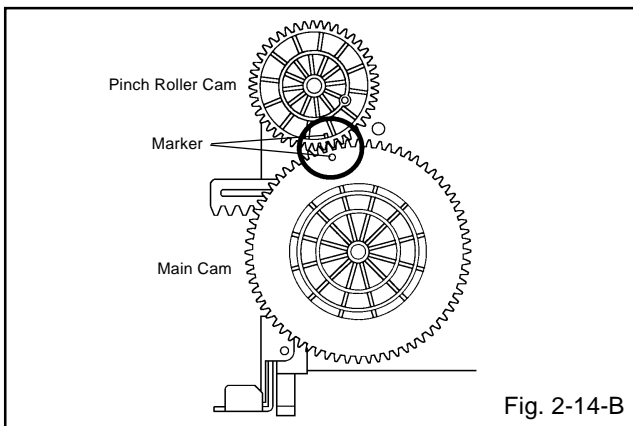


Fig. 2-14-B

2-15: LOADING GEAR S/T UNIT (Refer to Fig. 2-15-A)

1. Remove the E-Ring ① and remove the Main Loading Gear.
2. Remove the Main Rod, Tension Lever, Loading Arm S Unit and Loading Arm T Unit.

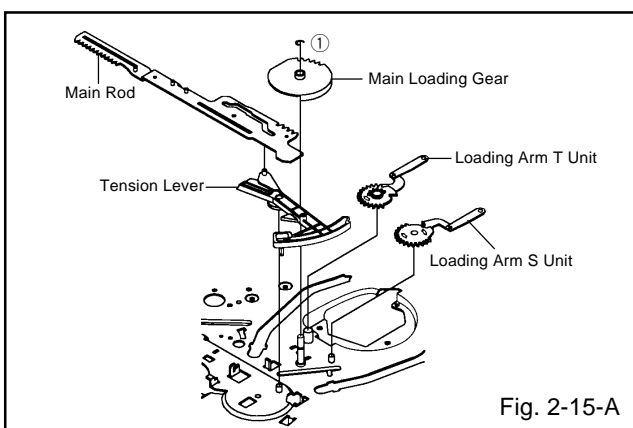


Fig. 2-15-A

NOTE

1. When you install the Loading Arm S Unit, Loading Arm T Unit and Main Loading Gear, align each marker. (Refer to Fig. 2-15-B)

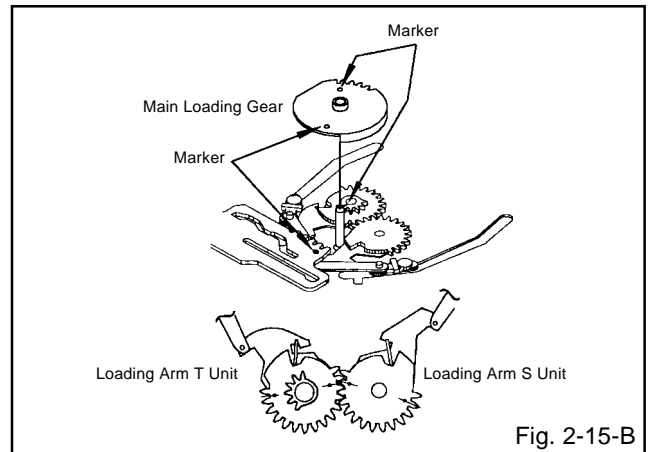


Fig. 2-15-B

2-16: CLUTCH ASS'Y/RING SPRING/CLUTCH LEVER/ CLUTCH GEAR (Refer to Fig. 2-16-A)

1. Remove the Polyslider Washer ①.
2. Remove the Clutch Ass'y and Ring Spring.
3. Remove the Clutch Lever.
4. Remove the Coupling Gear, Coupling Spring and Clutch Gear.

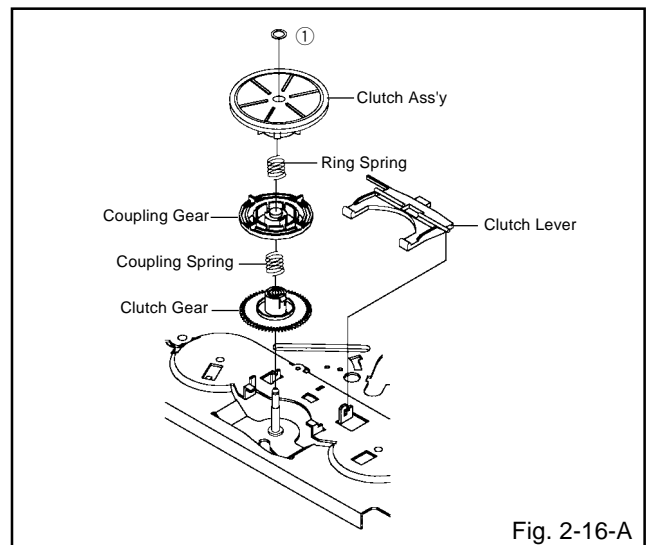


Fig. 2-16-A

NOTE

1. In case of the Clutch Ass'y installation, install it with inserting the spring of the Clutch Ass'y into the dent of the Coupling Gear. (Refer to Fig. 2-16-B)

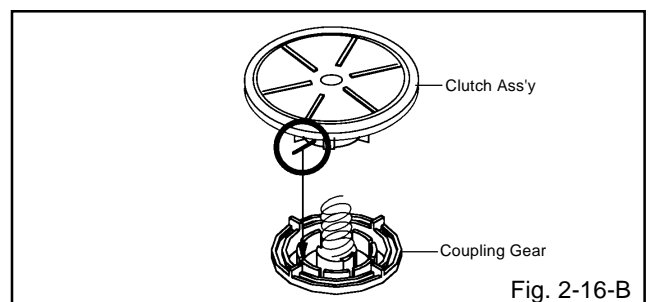
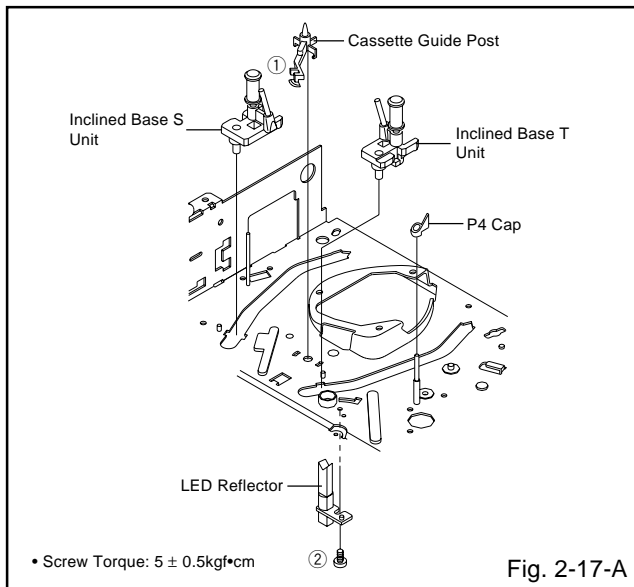


Fig. 2-16-B

DISASSEMBLY INSTRUCTIONS

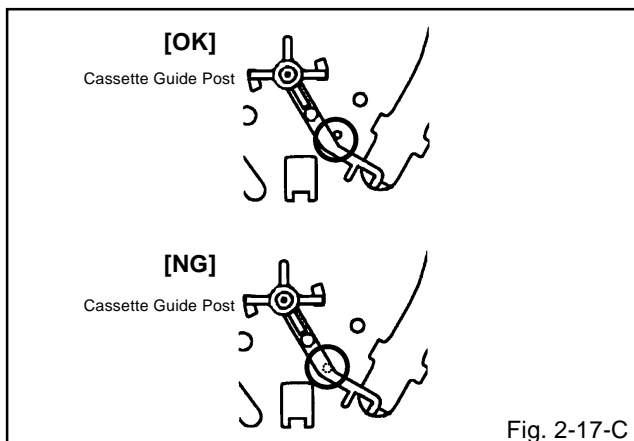
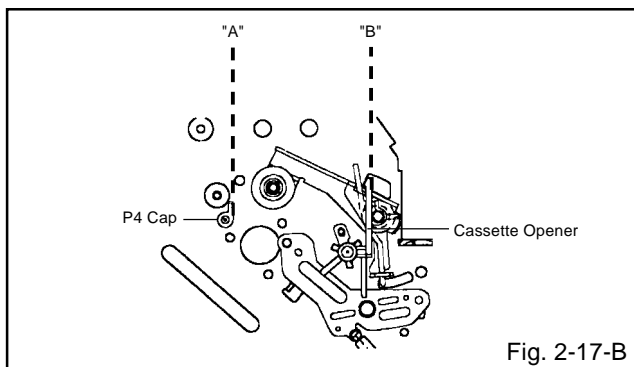
2-17: CASSETTE GUIDE POST/INCLINED BASE S/T UNIT/P4 CAP/LED REFLECTOR (Refer to Fig. 2-17-A)

1. Remove the P4 Cap.
2. Unlock the support ① and remove the Cassette Guide Post.
3. Remove the Inclined Base S/T Unit.
4. Remove the screw ②.
5. Remove the LED Reflector.



NOTE

1. Do not touch the roller of Guide Roller.
2. In case of the P4 Cap installation, install it with parallel for "A" and "B" of Fig. 2-17-B.
3. In case of the Cassette Guide Post installation, install correctly as the circled section of Fig. 2-17-C.



DISASSEMBLY INSTRUCTIONS

3. REMOVAL OF DVD DECK PARTS

NOTE

1. Disassembly only the DVD DECK PARTS parts listed here. Minute adjustments are needed if the disassembly is done. If the repair is needed except listed parts, replace the DVD MECHA ASS'Y.

3-1: TRAY (Refer to Fig. 3-1-A)

1. Set the Tray opened. (Refer to the DISC REMOVAL METHOD AT NO POWER SUPPLY)
2. Unlock the 2 supports (1) and remove the Tray.

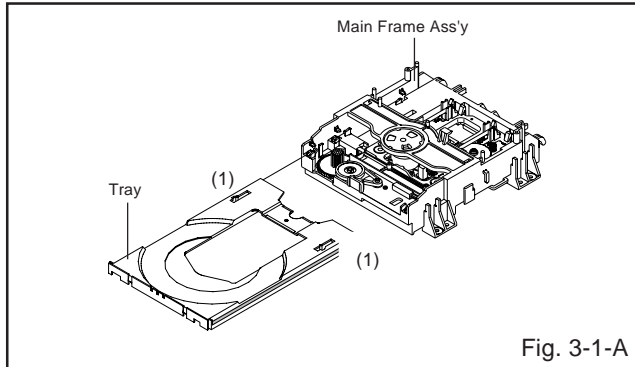


Fig. 3-1-A

NOTE

1. In case of the Tray installation, install them as the circled section of Fig. 3-1-B so that the each markers are met.

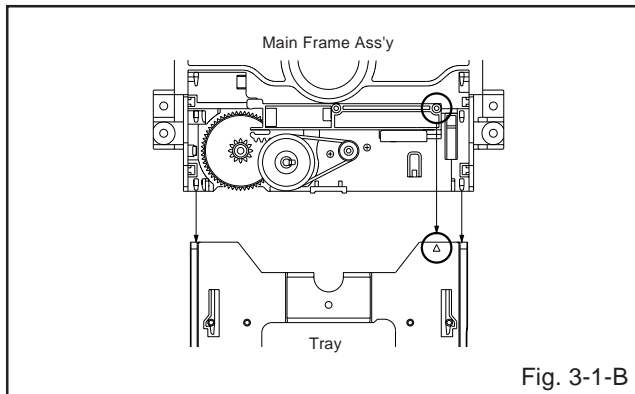


Fig. 3-1-B

3-2: MAIN CHASSIS ASS'Y (Refer to Fig. 3-2-A)

1. Remove the screw (1).
2. Unlock the 2 supports (2).
3. Remove the Insulator (R) from the Main Frame Ass'y.
4. Remove the Main Chassis Ass'y.

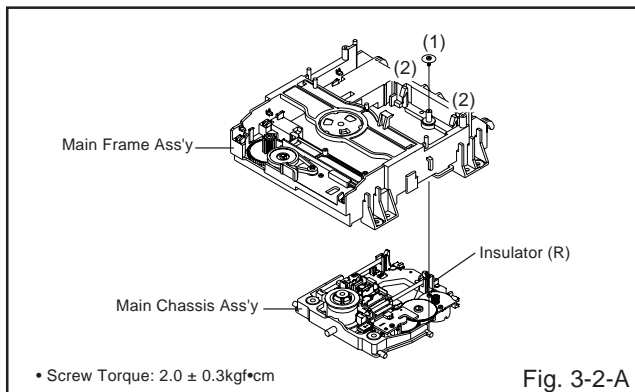


Fig. 3-2-A

NOTE

1. In case of the Main Chassis Ass'y, install it from (1) to (4) in order. (Refer to Fig. 3-2-B)
2. In case of the Main Chassis Ass'y installation, hook the wire on the Main Frame Ass'y as shown Fig. 3-2-C.

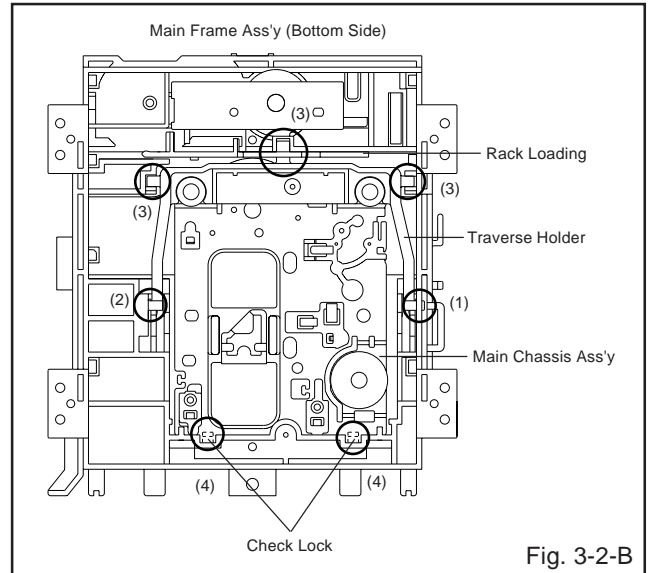


Fig. 3-2-B

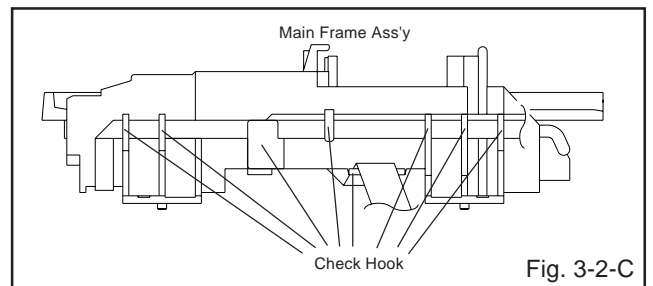


Fig. 3-2-C

3-3: LOADING MOTOR PCB ASS'Y/ LOADING BELT (Refer to Fig. 3-3-A)

1. Remove the Loading Belt.
2. Remove the screw (1).
3. Remove the 2 screws (2).
4. Remove the Loading Motor PCB Ass'y.
5. Remove the Pulley Gear.

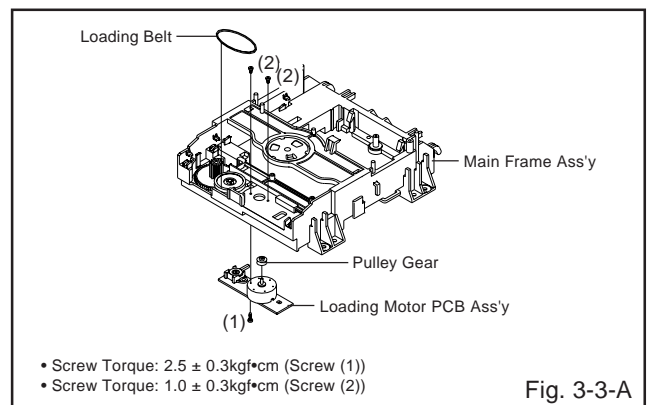


Fig. 3-3-A

DISASSEMBLY INSTRUCTIONS

NOTE

1. In case of the Pulley Motor installation, check if the value of the Fig. 3-3-B is correct.
2. When installing the Loading Motor PCB Ass'y, install it correctly as Fig. 3-3-C.
3. In case of the Loading Motor PCB Ass'y installation, hook the wire on the Main Frame Ass'y as shown Fig. 3-3-C.

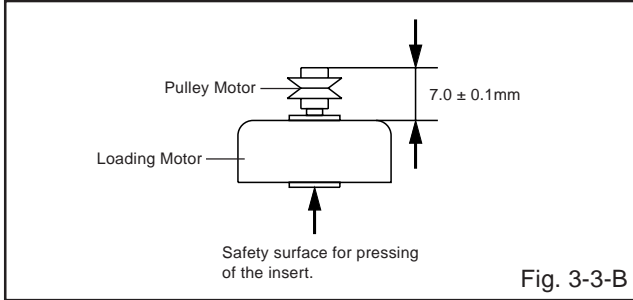


Fig. 3-3-B

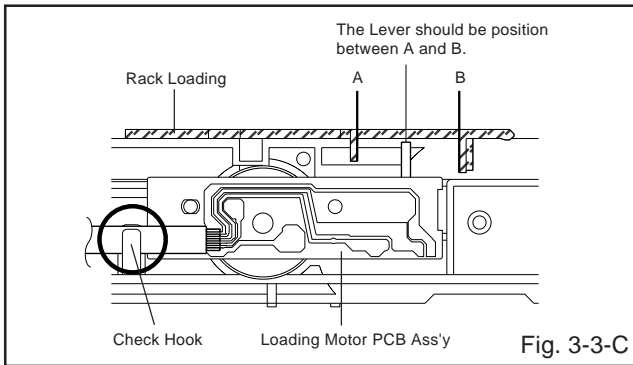


Fig. 3-3-C

3-4: RACK LOADING/MAIN GEAR/PULLEY GEAR (Refer to Fig. 3-4-A)

1. Press down the catcher (1) and slide the Rack Loading.
2. Unlock the support (2) and remove the Pulley Gear.
3. Remove the Main Gear.

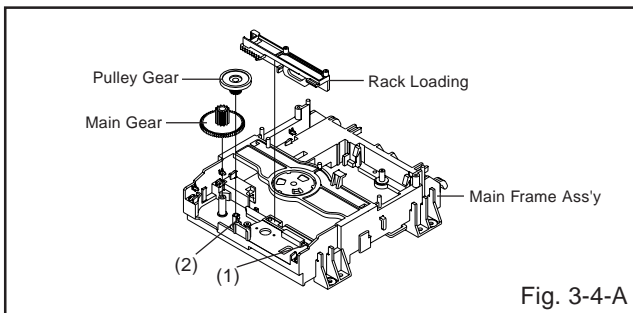


Fig. 3-4-A

NOTE

1. In case of the Rack Loading installation, do not mesh it to the Main Gear as shown the Fig. 3-4-B.

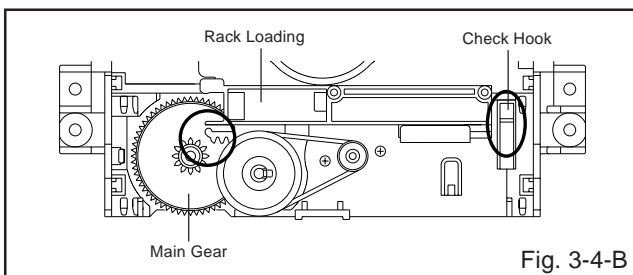


Fig. 3-4-B

3-5: CLAMPER ASS'Y (Refer to Fig. 3-5-A)

1. Press the Clamper and rotate the Clamper Plate clockwise, then unlock the 3 supports (1).
2. Remove the Clamper Plate, Clamper Magnet and Clamper.

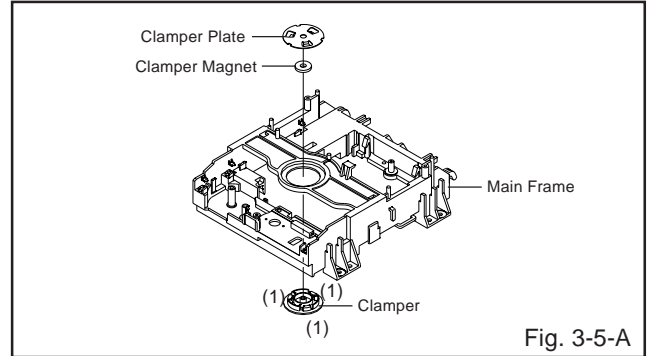


Fig. 3-5-A

NOTE

1. In case of the Clamper Ass'y installation, install correctly as Fig. 3-5-B.

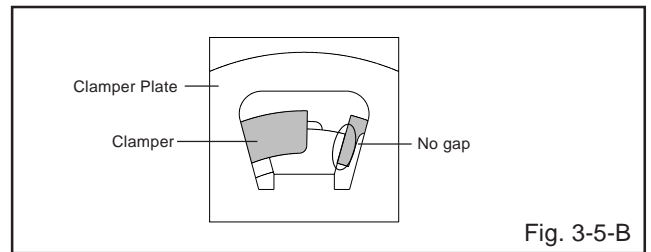


Fig. 3-5-B

3-6: TRAVERSE HOLDER/INSULATOR (F)/INSULATOR (R) (Refer to Fig. 3-6-A)

1. Remove the Traverse Holder.
2. Remove the 2 Insulator (F).
3. Remove the Insulator (R).

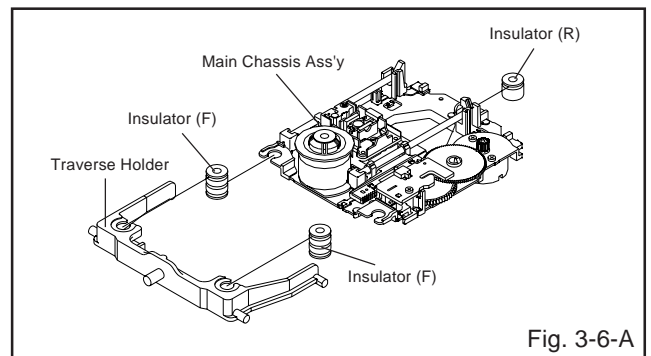


Fig. 3-6-A

NOTE

1. In case of the Insulator (F) installation, install correctly as Fig. 3-6-B.
2. In case of the Insulator (R) installation, install correctly as Fig. 3-6-C.

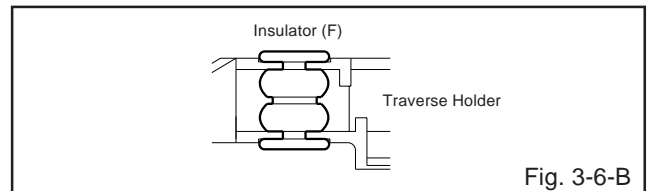
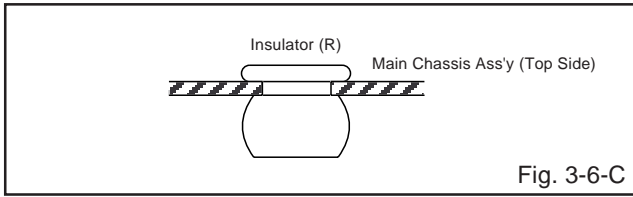


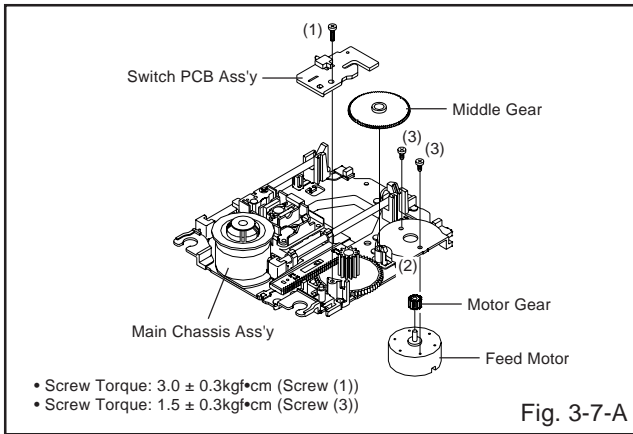
Fig. 3-6-B

DISASSEMBLY INSTRUCTIONS



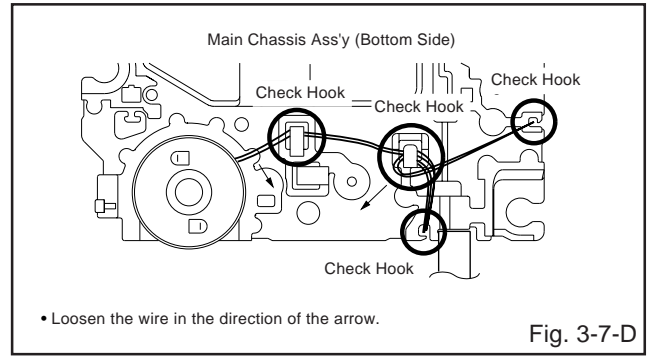
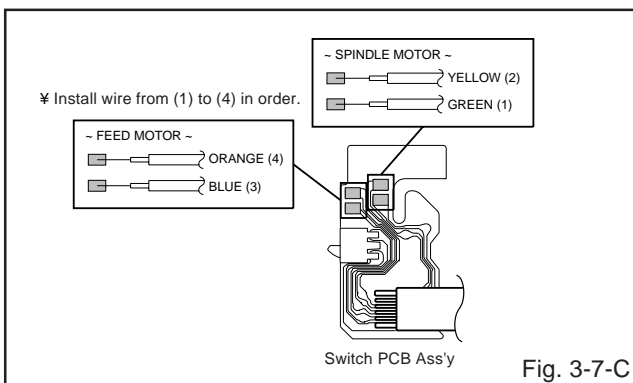
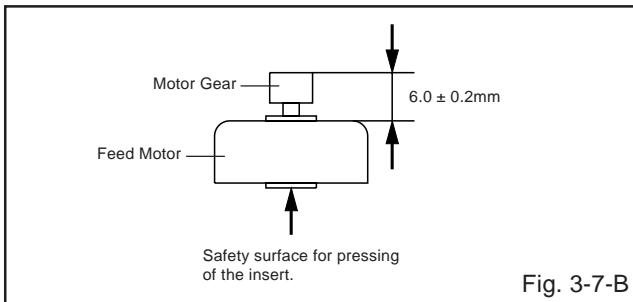
3-7: SWITCH PCB ASS'Y/MIDDLE GEAR/FEED MOTOR (Refer to Fig. 3-7-A)

1. Remove the screw (1).
2. Remove the Switch PCB Ass'y.
3. Unlock the support (2).
4. Remove the Middle Gear.
5. Remove the 2 screws (3).
6. Remove the Feed Motor.
7. Remove the Motor Gear.



NOTE

1. In case of the Motor Gear installation, check if the value of the Fig. 3-7-B is correct.
2. When installing the wire of the Switch PCB Ass'y, install it correctly as Fig. 3-7-C.
3. After the assembly of the Main Chassis Ass'y, hook the wire on the Main Chassis Ass'y as shown Fig. 3-7-D.

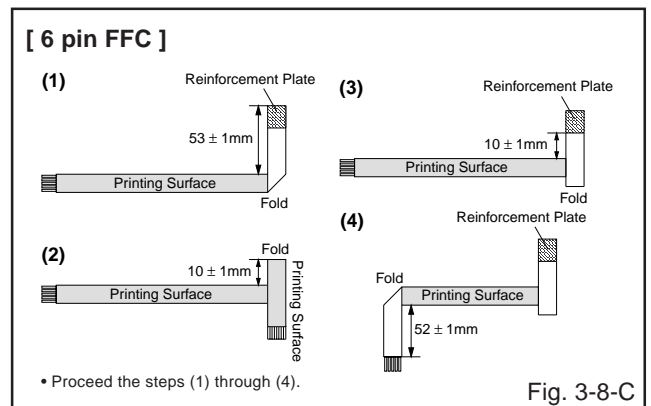
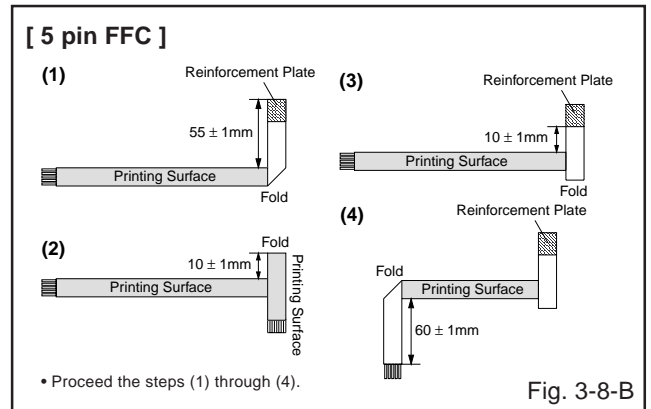
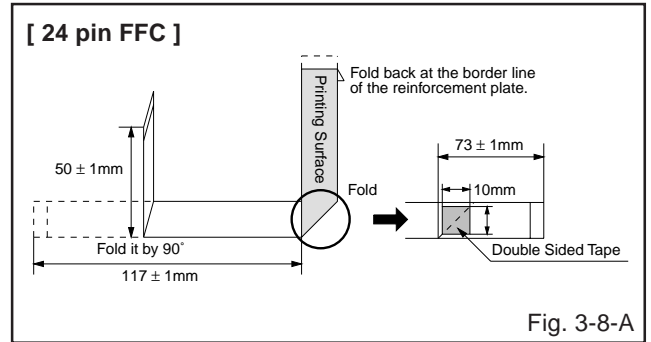


3-8: FFC WIRE HANDLING

1. When installing the FFC, fold it correctly and install it as shown from Fig. 3-8-A to Fig. 3-8-C.

NOTE

1. Do not make the folding lines except the specified positions for the FFC.



DISASSEMBLY INSTRUCTIONS

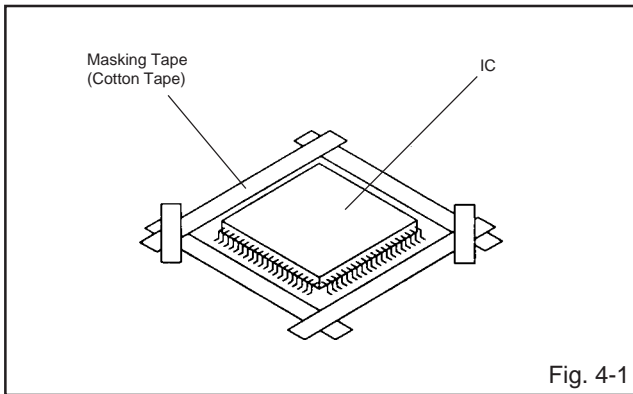
4. REMOVAL AND INSTALLATION OF FLAT PACKAGE IC

REMOVAL

1. Put Masking Tape (cotton tape) around the Flat Package IC to protect other parts from any damage. (Refer to Fig. 4-1.)

NOTE

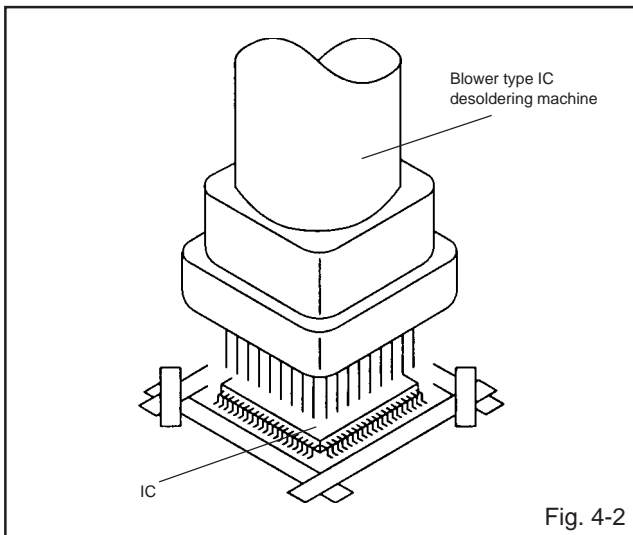
Masking is carried out on all the parts located within 10 mm distance from IC leads.



2. Heat the IC leads using a blower type IC desoldering machine. (Refer to Fig. 4-2.)

NOTE

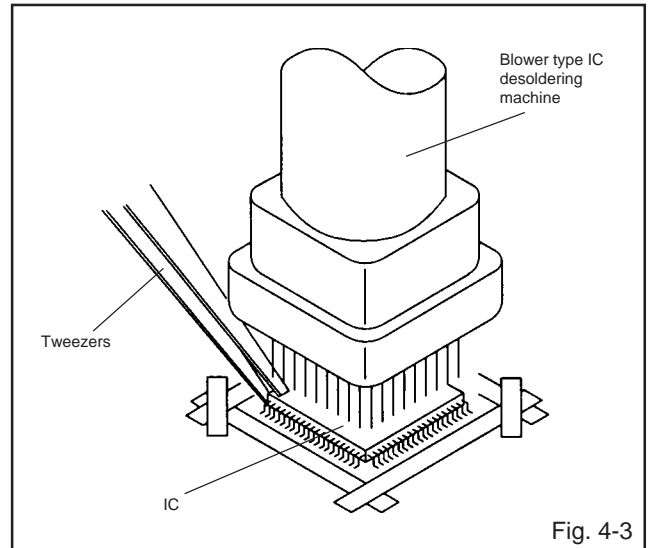
Do not rotate or move the IC back and forth until IC can move back and forth easily after desoldering the leads completely.



3. When IC starts moving back and forth easily after desoldering completely, pickup the corner of the IC using a tweezers and remove the IC by moving with the IC desoldering machine. (Refer to Fig. 4-3.)

NOTE

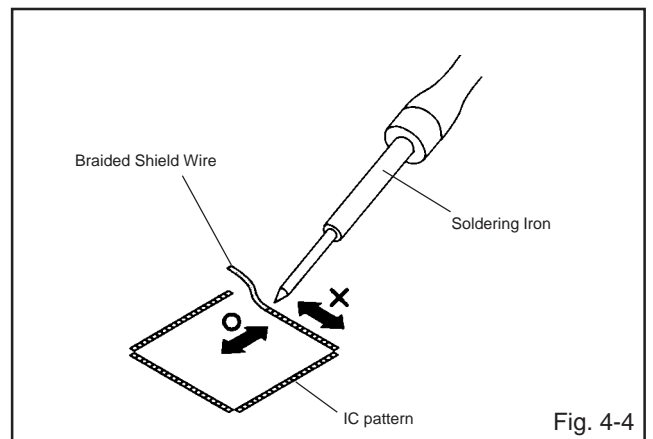
Some ICs on the PCB are affixed with glue, so be careful not to break or damage the foil of each IC leads or solder lands under the IC when removing it.



4. Peel off the Masking Tape.
5. Absorb the solder left on the pattern using the Braided Shield Wire. (Refer to Fig. 4-4.)

NOTE

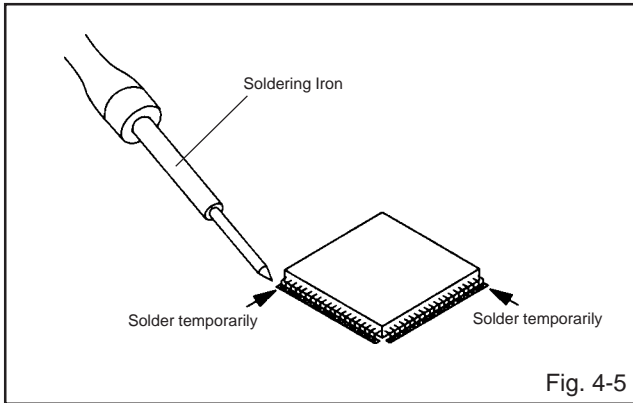
Do not move the Braided Shield Wire in the vertical direction towards the IC pattern.



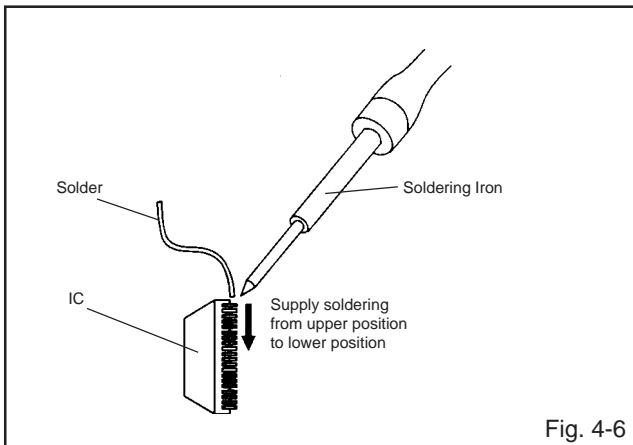
DISASSEMBLY INSTRUCTIONS

INSTALLATION

1. Take care of the polarity of new IC and then install the new IC fitting on the printed circuit pattern. Then solder each lead on the diagonal positions of IC temporarily. **(Refer to Fig. 4-5.)**



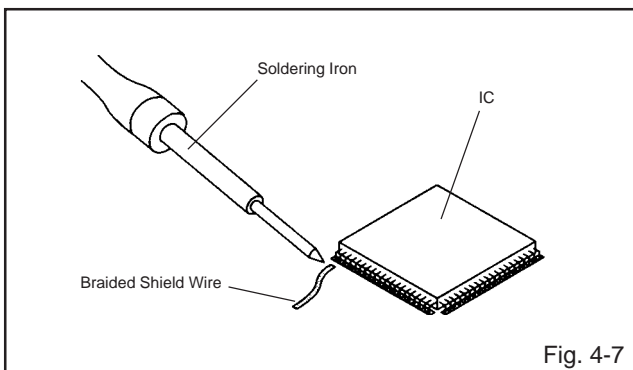
2. Supply the solder from the upper position of IC leads sliding to the lower position of the IC leads. **(Refer to Fig. 4-6.)**



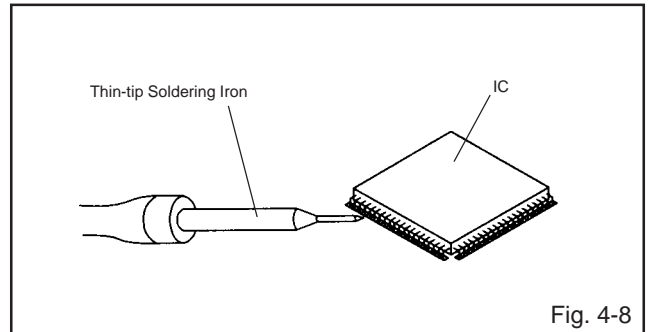
3. Absorb the solder left on the lead using the Braided Shield Wire. **(Refer to Fig. 4-7.)**

NOTE

Do not absorb the solder to excess.



4. When bridge-soldering between terminals and/or the soldering amount are not enough, resolder using a Thin-tip Soldering Iron. **(Refer to Fig. 4-8.)**

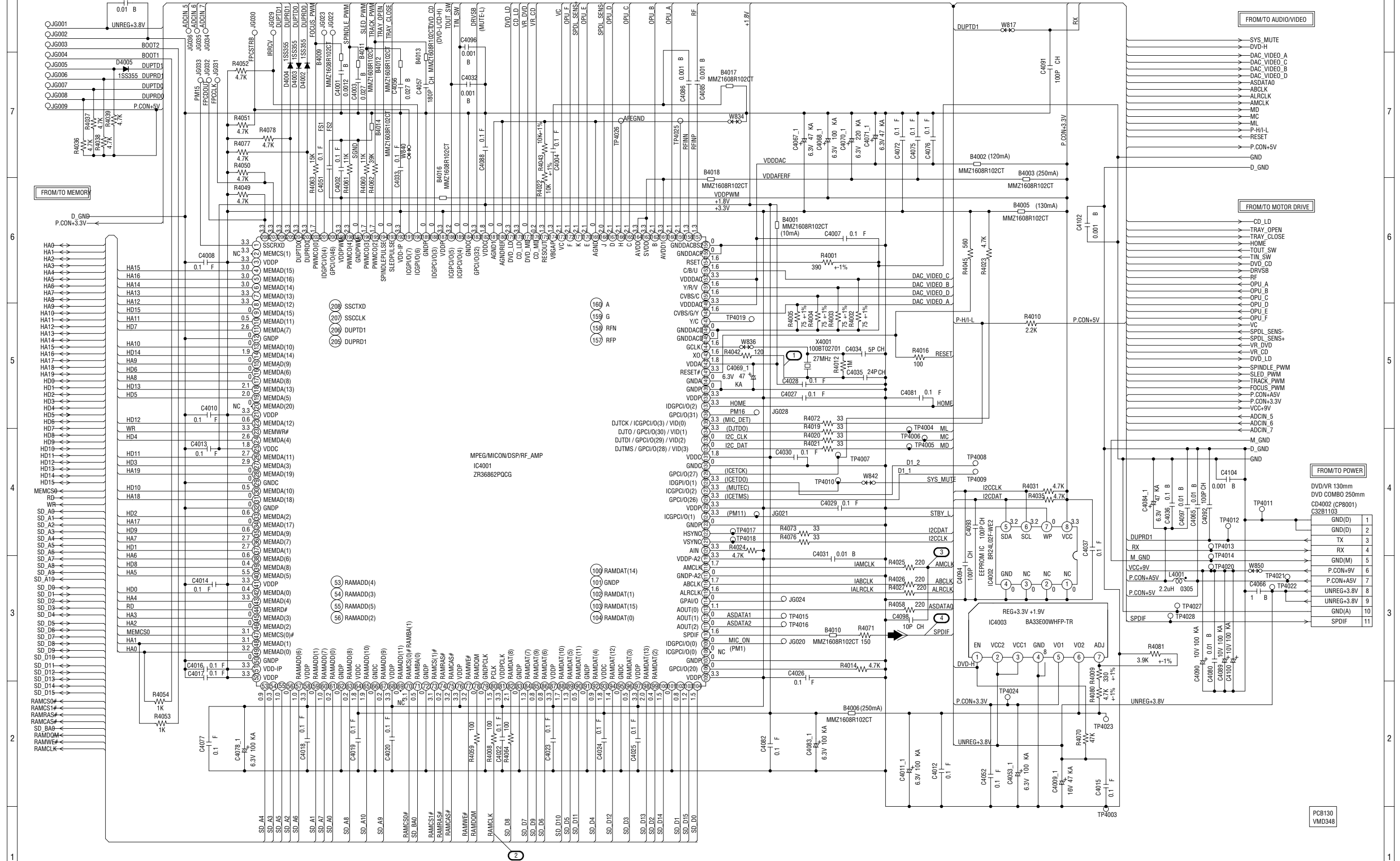


5. Finally, confirm the soldering status on four sides of the IC using a magnifying glass. Confirm that no abnormality is found on the soldering position and installation position of the parts around the IC. If some abnormality is found, correct by resoldering.

NOTE

When the IC leads are bent during soldering and/or repairing, do not repair the bending of leads. If the bending of leads are repaired, the pattern may be damaged. So, be always sure to replace the IC in this case.

MPEG/MICON/DSP SCHEMATIC DIAGRAM (DVD PCB)



NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

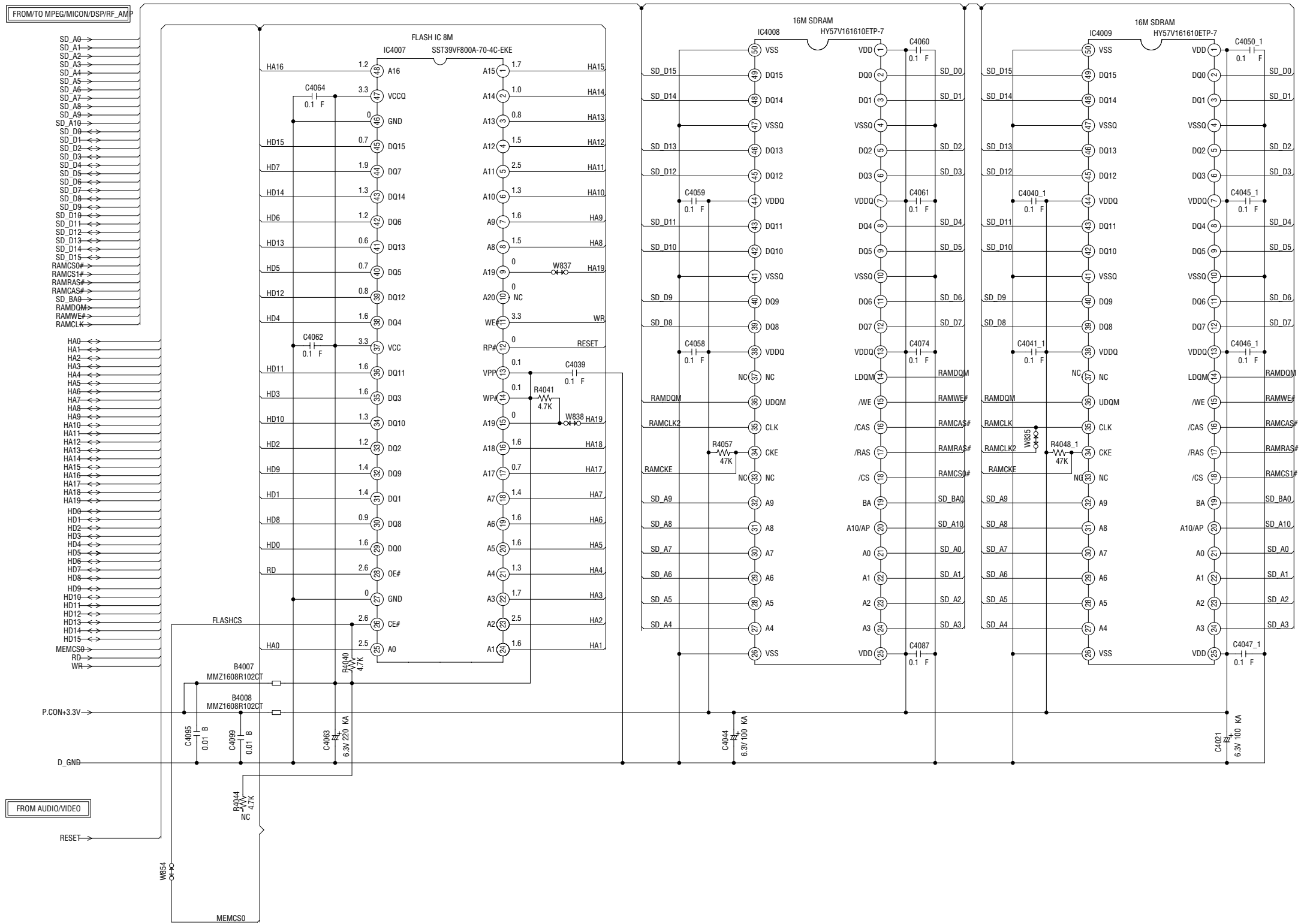
NOTE: THE DC VOLTAGE EACH PART WAS MEASURED WITH THE DIGITAL TESTER DURING PLAYBACK.

← DIGITAL AUDIO SIGNAL (PB)

PCB130
VMD348

FROM/TO POWER	
DVD/VR 130mm	1
DVD COMBO 250mm	2
C4002 (CP8001)	3
C32B1103	4
GND(D)	5
GND(I)	6
TX	7
RX	8
GND(M)	9
P.CON+9V	10
P.CON+5V	11
P.CON+3.8V	12
UNREG+3.8V	13
UNREG+3.8V	14
GND(A)	15
SPDIF	16

MEMORY SCHEMATIC DIAGRAM (DVD PCB)

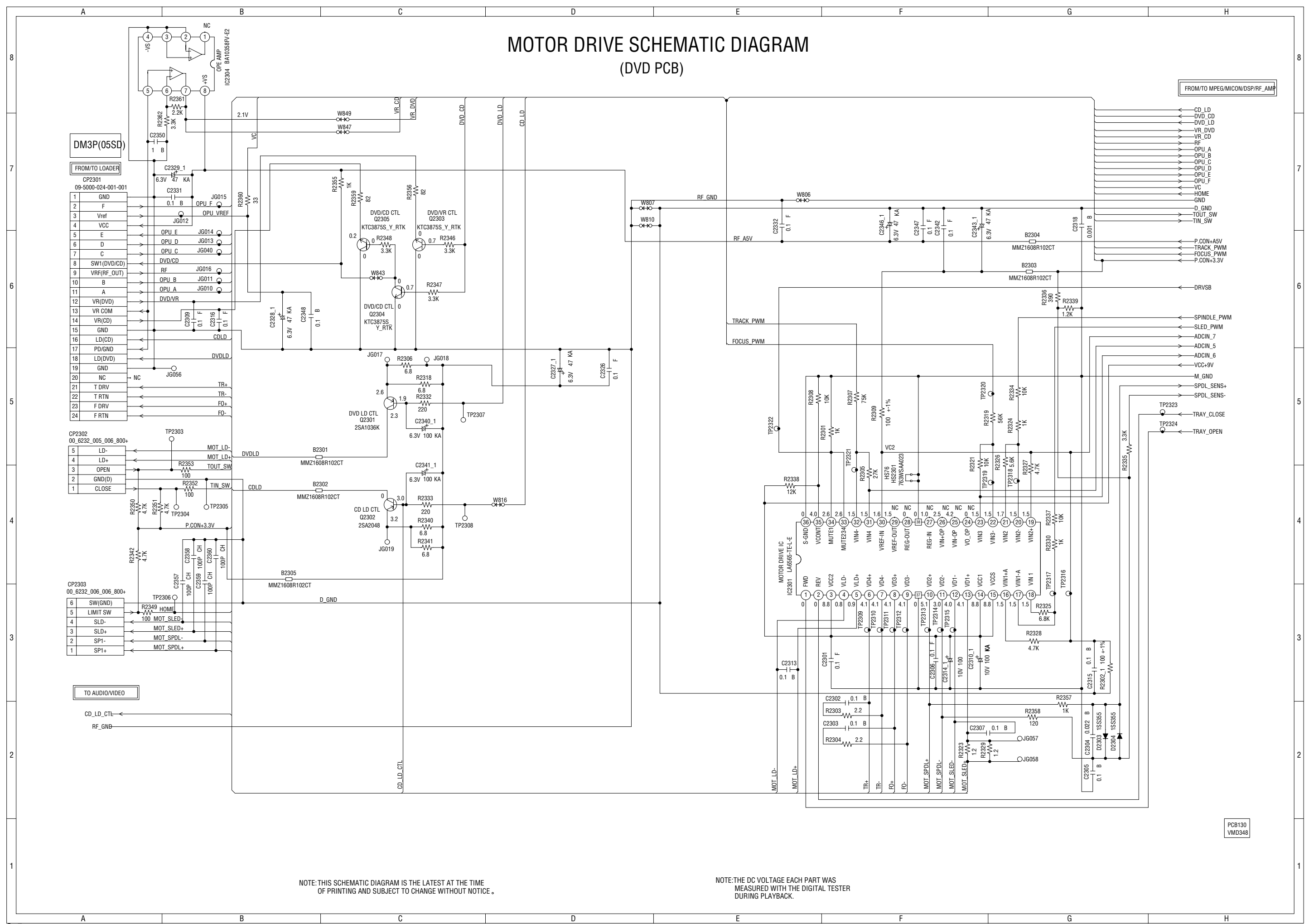


NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

NOTE: THE DC VOLTAGE EACH PART WAS MEASURED WITH THE DIGITAL TESTER DURING PLAYBACK.

PCB130
VMD348

MOTOR DRIVE SCHEMATIC DIAGRAM (DVD PCB)

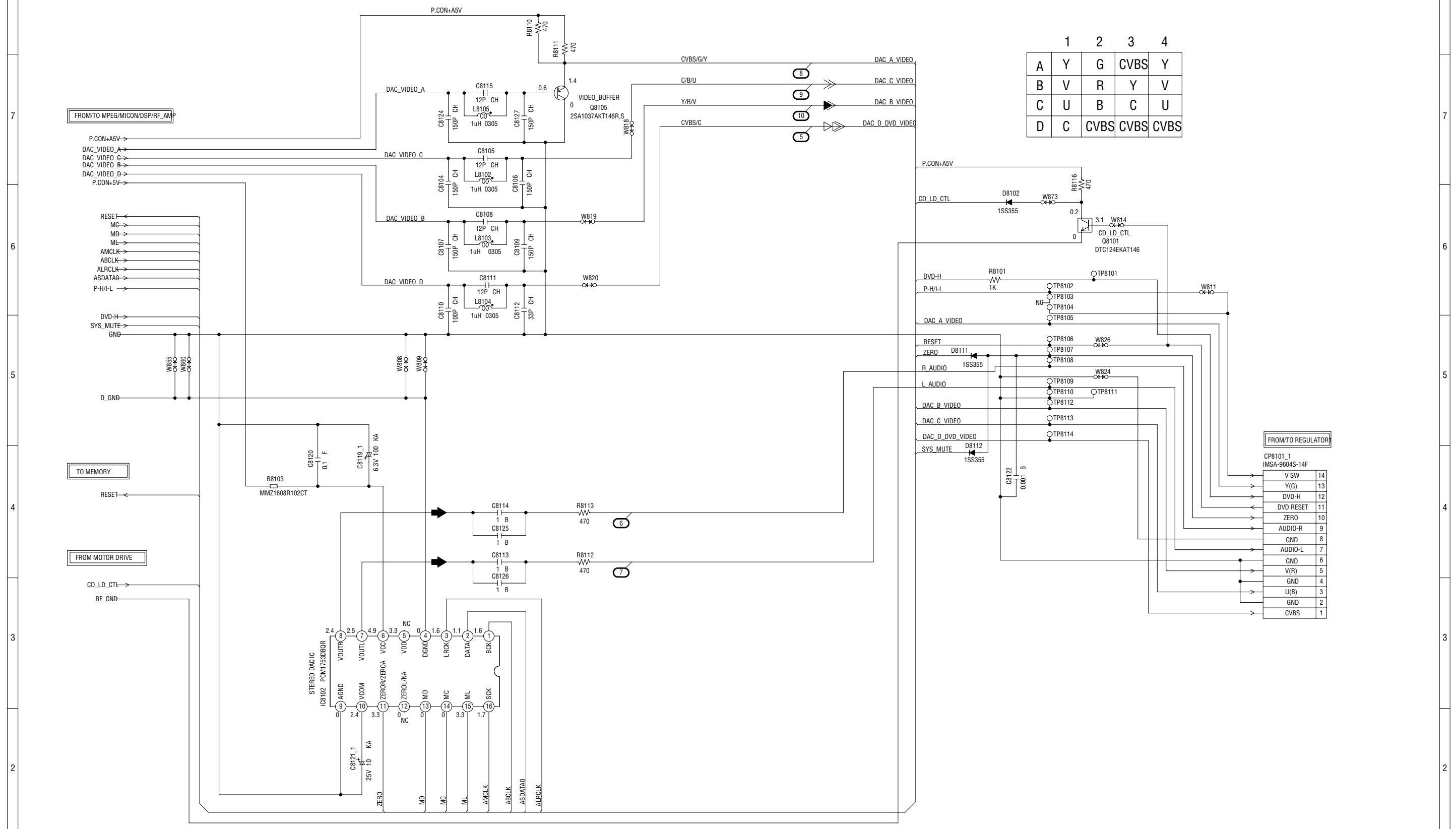


NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

NOTE: THE DC VOLTAGE EACH PART WAS MEASURED WITH THE DIGITAL TESTER DURING PLAYBACK.

PCB130
VMD348

AUDIO/VIDEO SCHEMATIC DIAGRAM (DVD PCB)



	1	2	3	4
A	Y	G	CVBS	Y
B	V	R	Y	V
C	U	B	C	U
D	C	CVBS	CVBS	CVBS

FROM/TO REGULATOR	
CP8101_1	IMSA-9604S-14F
V SW	14
Y(G)	13
DVD-H	12
DVD RESET	11
ZERO	10
AUDIO-R	9
GND	8
AUDIO-L	7
GND	6
V(R)	5
GND	4
U(B)	3
GND	2
CVBS	1

◀ R. SIGNAL+ COMPONENT SIGNAL(U)
 ◀◀ B. SIGNAL+ COMPONENT SIGNAL(V)
 ◀◀◀ AUDIO SIGNAL(PB)

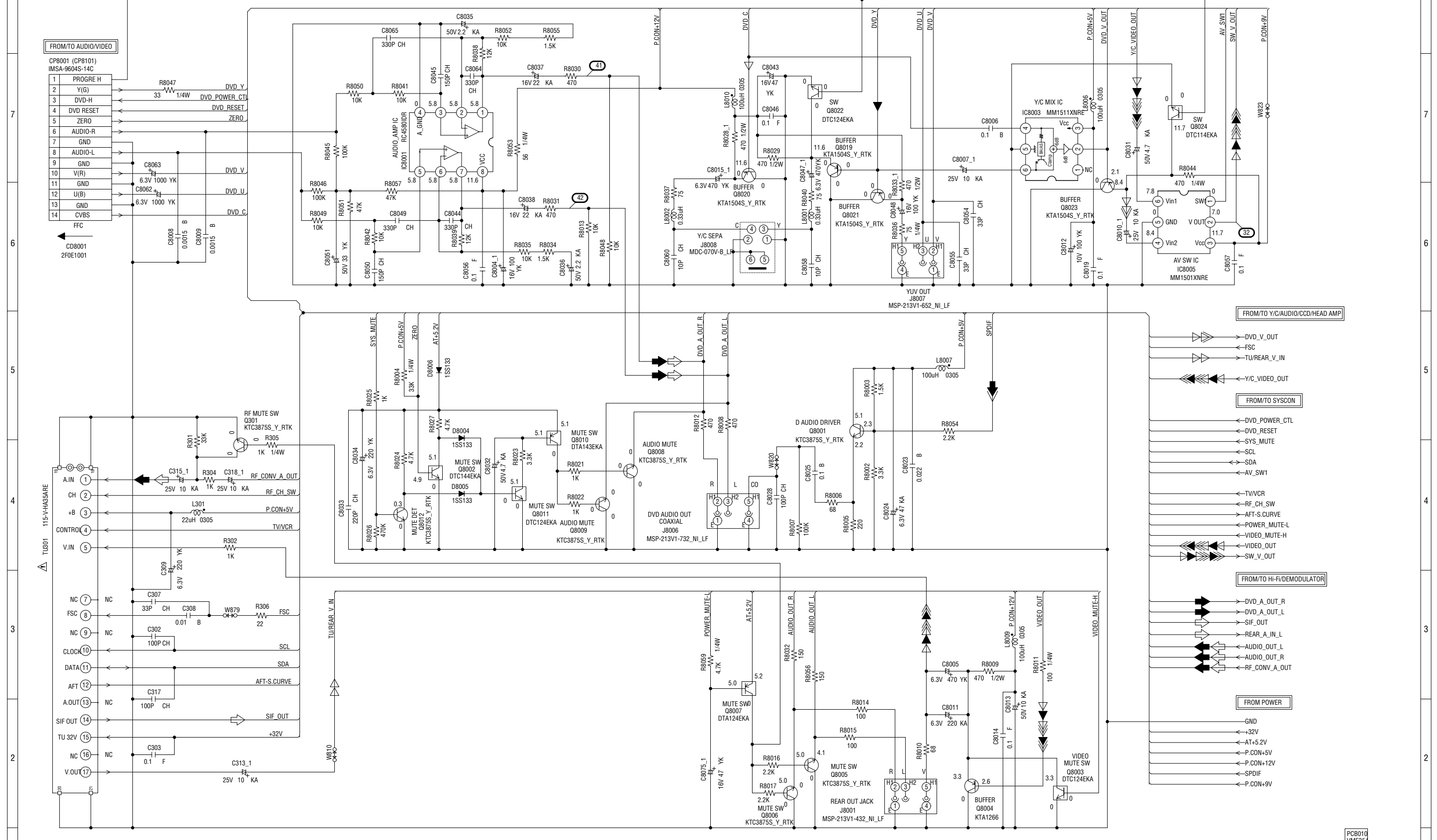
NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

NOTE: THE DC VOLTAGE EACH PART WAS MEASURED WITH THE DIGITAL TESTER DURING PLAYBACK.

CAUTION: DIGITAL TRANSISTOR

PCB130
VMD348

TUNER/JACK SCHEMATIC DIAGRAM (VCR PCB)

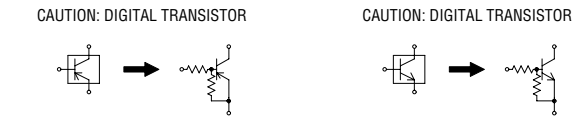


NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

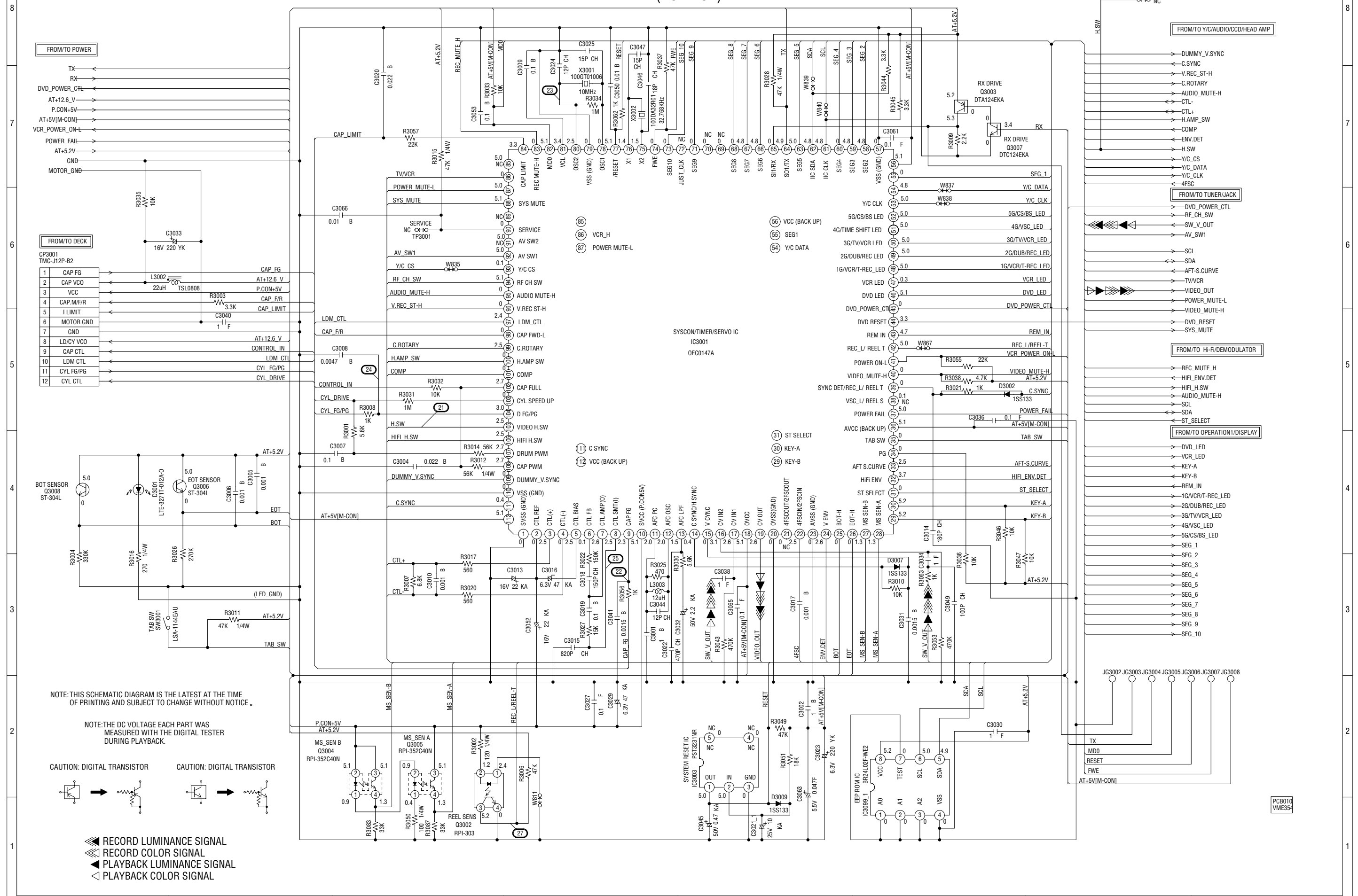
NOTE: THE DC VOLTAGE EACH PART WAS MEASURED WITH THE DIGITAL TESTER DURING PLAYBACK.

ATTENTION LES PIÈCES RÉPARÉES PAR UN ÉTANT DANGEREUSES AN POINT DE VUE SECURITE N'UTILISER QUE CELLS DECRITES DANS LA NOMENCLATURE DES PIÈCES.

CAUTION SINCE THESE PARTS MARKED BY ARE CRITICAL FOR SAFETY, USE ONES DESCRIBED IN PARTS LIST ONLY.



SYSCON SCHEMATIC DIAGRAM (VCR PCB)



NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

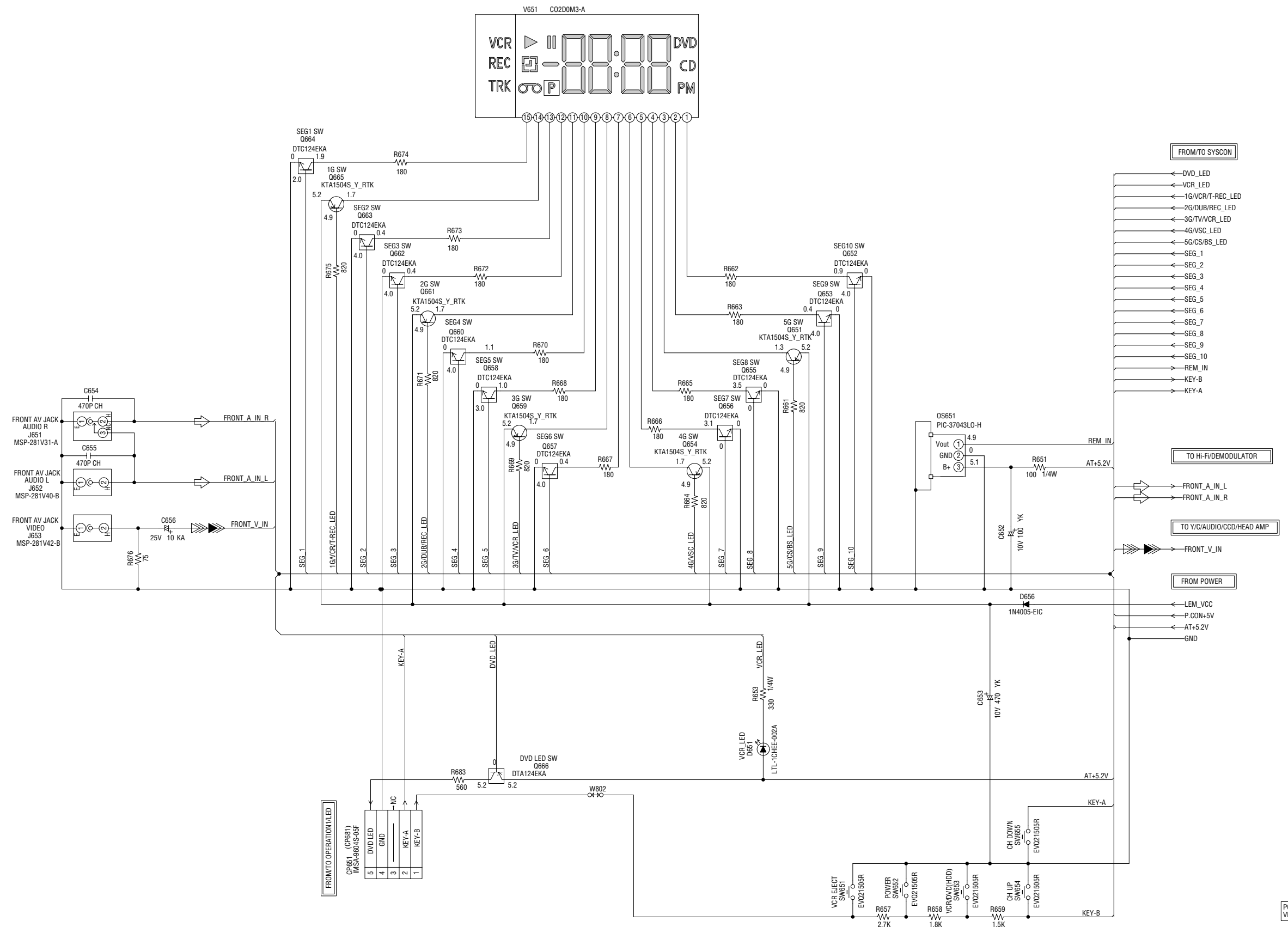
NOTE: THE DC VOLTAGE EACH PART WAS MEASURED WITH THE DIGITAL TESTER DURING PLAYBACK.

CAUTION: DIGITAL TRANSISTOR CAUTION: DIGITAL TRANSISTOR



- ▶ RECORD LUMINANCE SIGNAL
- ▶ RECORD COLOR SIGNAL
- ▶ PLAYBACK LUMINANCE SIGNAL
- ▶ PLAYBACK COLOR SIGNAL

OPERATION/DISPLAY SCHEMATIC DIAGRAM (VCR PCB)



NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

NOTE: THE DC VOLTAGE EACH PART WAS MEASURED WITH THE DIGITAL TESTER DURING PLAYBACK.

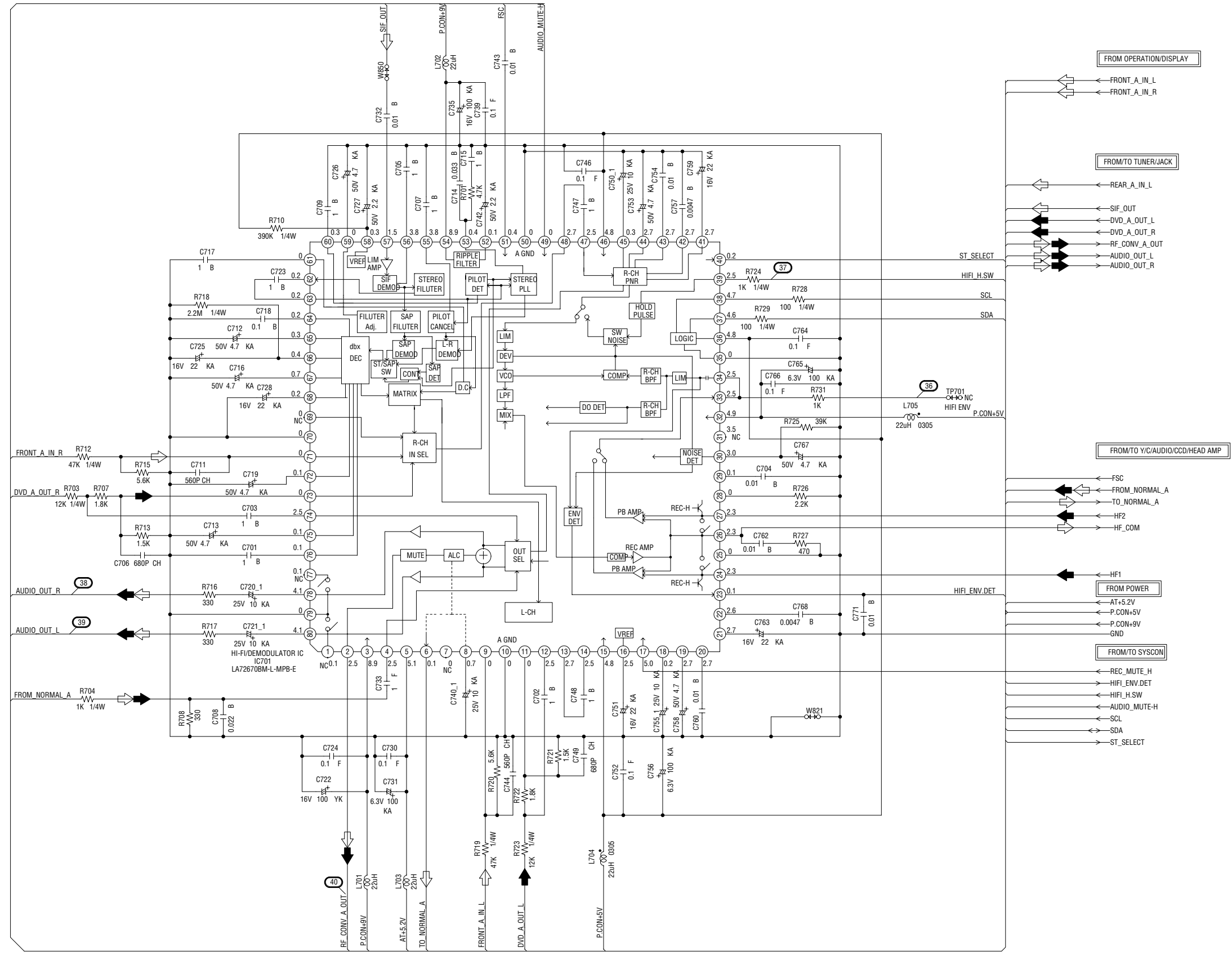
CAUTION: DIGITAL TRANSISTOR

CAUTION: DIGITAL TRANSISTOR

AUDIO SIGNAL (REC)
 RECORD COLOR SIGNAL
 RECORD LUMINANCE SIGNAL

PCB010
VME354

Hi-Fi/DEMODULATOR SCHEMATIC DIAGRAM (VCR PCB)



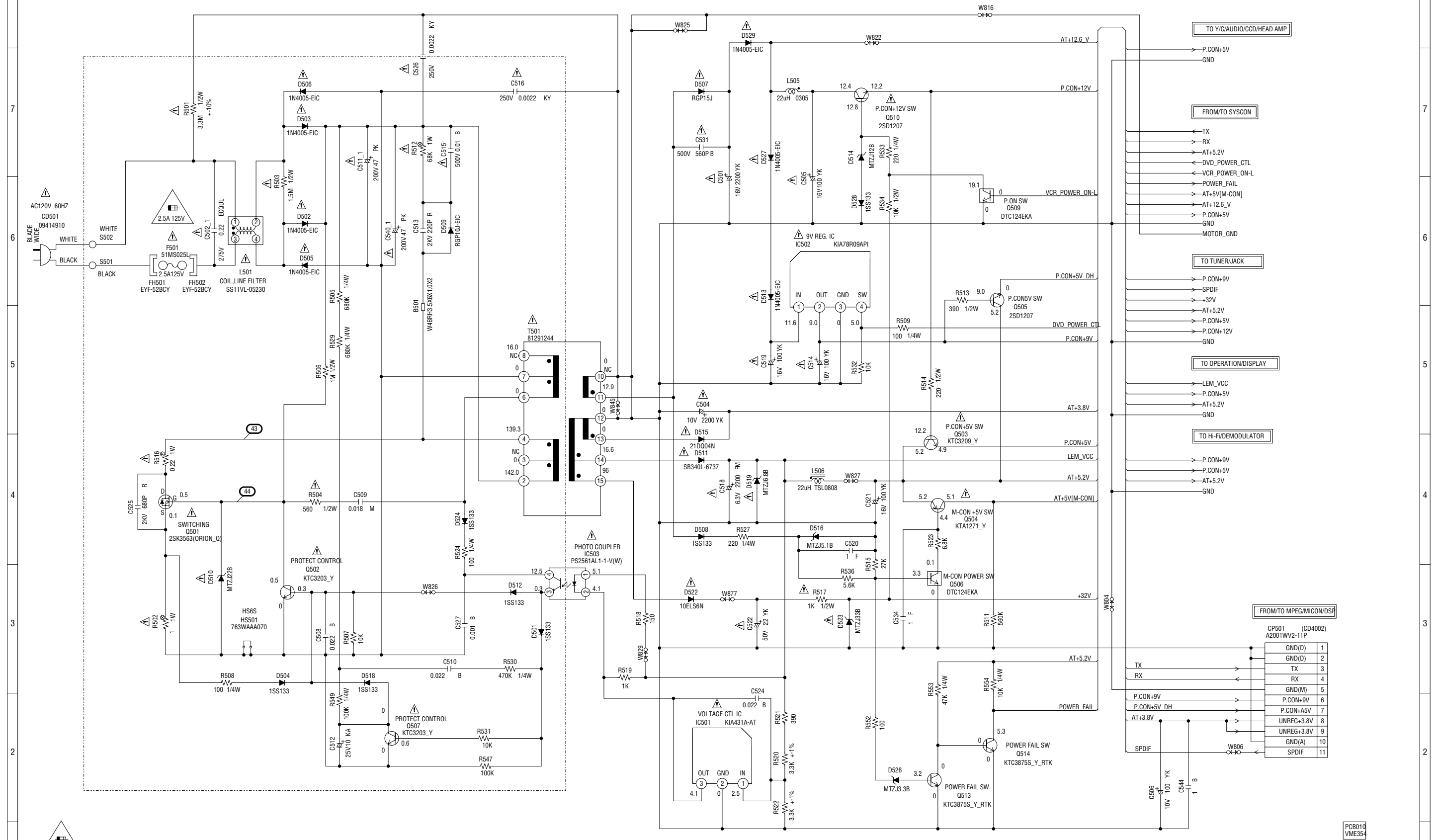
NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

NOTE: THE DC VOLTAGE EACH PART WAS MEASURED WITH THE DIGITAL TESTER DURING PLAYBACK.

◁ AUDIO SIGNAL (REC)
 ◀ AUDIO SIGNAL (PB)

PCB010
VME354

POWER SCHEMATIC DIAGRAM (VCR PCB)



CAUTION : FOR CONTINUED PROTECTION AGAINST FIRE HAZARD, REPLACE ONLY WITH THE SAME TYPE FUSE 2.5A 125V(F501).

ATTENTION : POUR UNE PROTECTION CONTINUE LES RISQUES D'INCEIE N'UTILISER QUE DES FUSIBLE DE MEME TYPE 2.5A 125V(F501).

NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

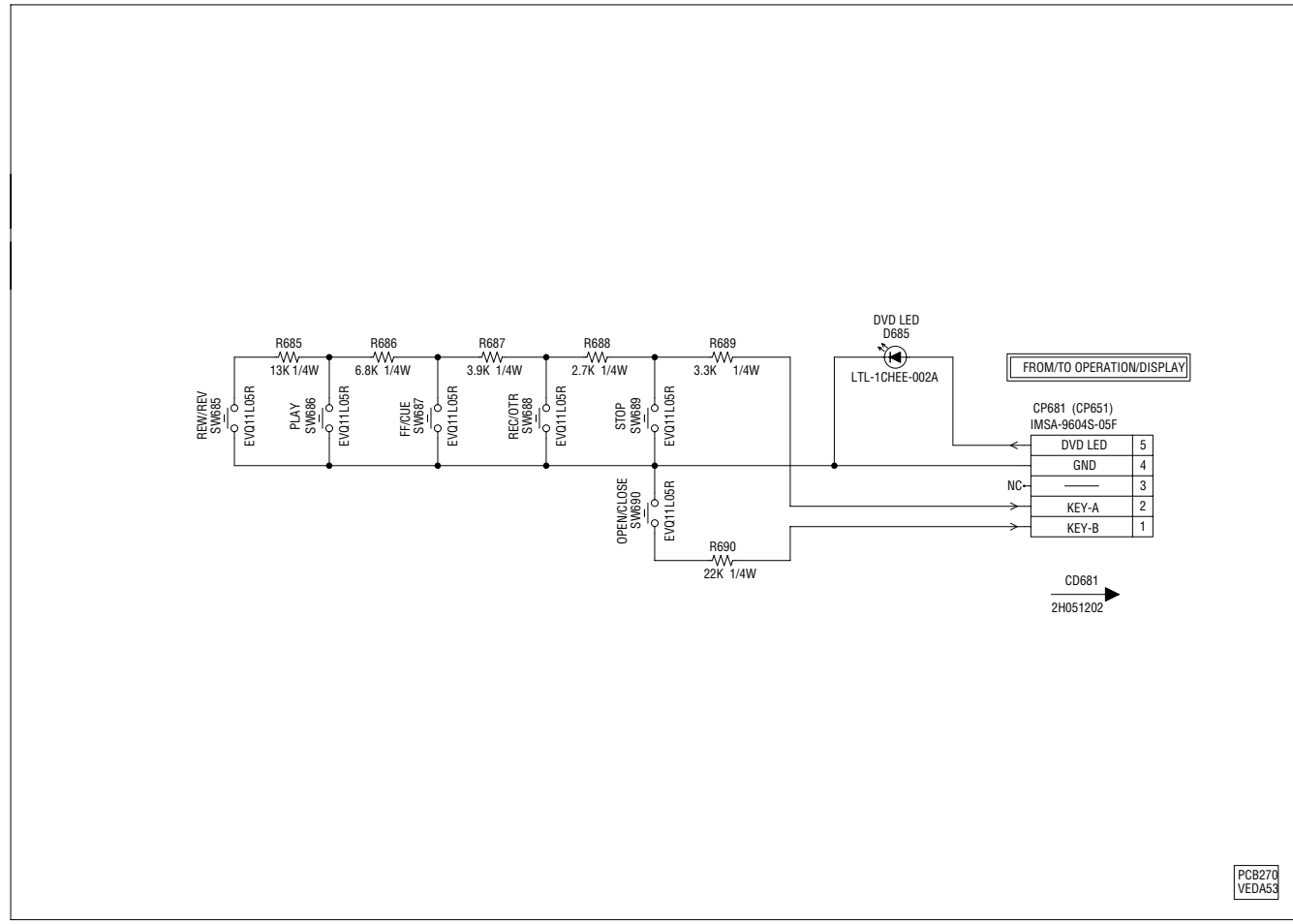
NOTE: THE DC VOLTAGE EACH PART WAS MEASURED WITH THE DIGITAL TESTER DURING PLAYBACK.

ATTENTION : LES PIECES REPARÉES PAR UN ÉTANT DANGEREUSES AN POINT DE VUE SECURITE N'UTILISER QUE CELLS DECRITES DANS LA NOMENCLATURE DES PIECES.

CAUTION : SINCE THESE PARTS MARKED BY ARE CRITICAL FOR SAFETY, USE ONES DESCRIBED IN PARTS LIST ONLY.

CAUTION : DIGITAL TRANSISTOR

OPERATION/LED SCHEMATIC DIAGRAM (OPERATION PCB)

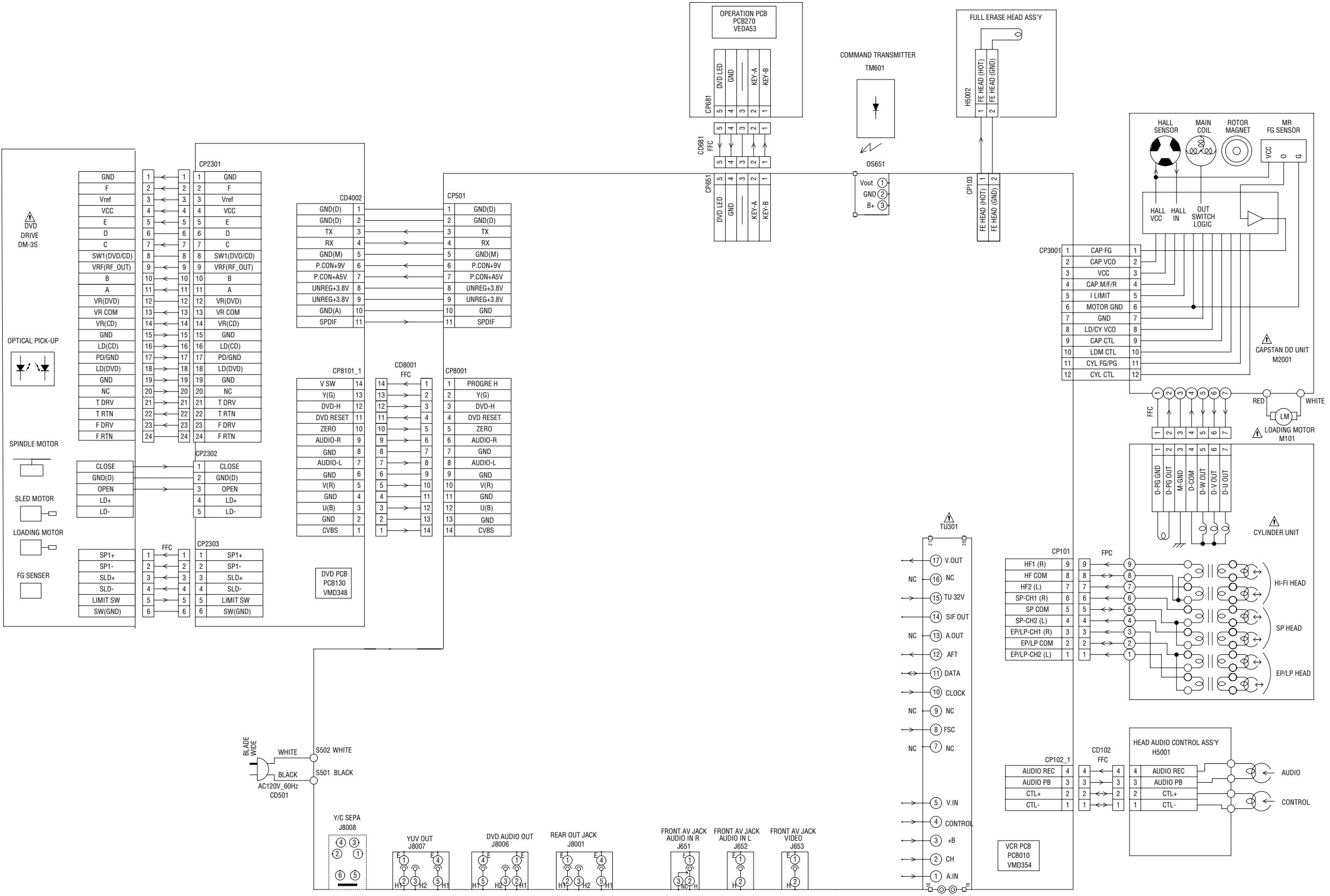


PCB270
VEDA53

NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

NOTE: THE DC VOLTAGE EACH PART WAS MEASURED WITH THE DIGITAL TESTER DURING PLAYBACK.

INTERCONNECTION DIAGRAM



CAUTION SINCE THESE PARTS MARKED BY ARE CRITICAL FOR SAFETY, USE ONES DESCRIBED IN PARTS LIST ONLY.

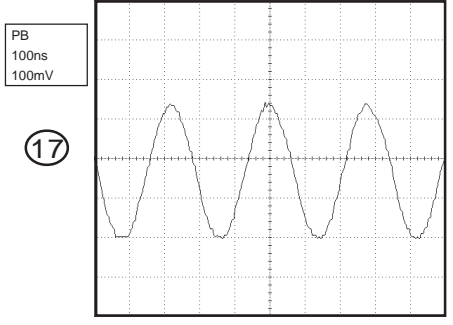
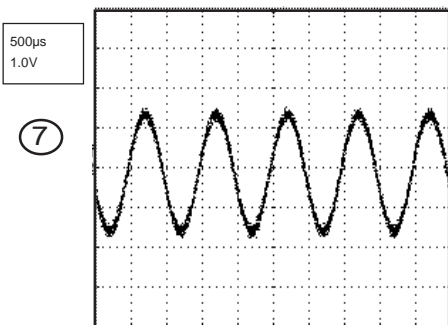
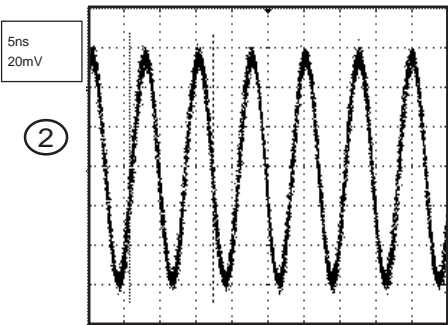
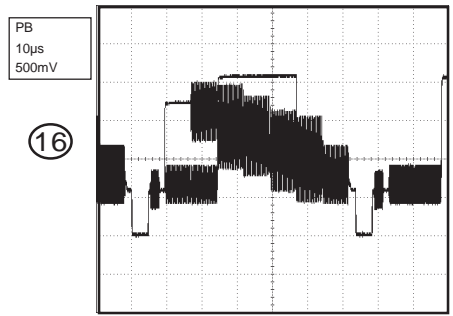
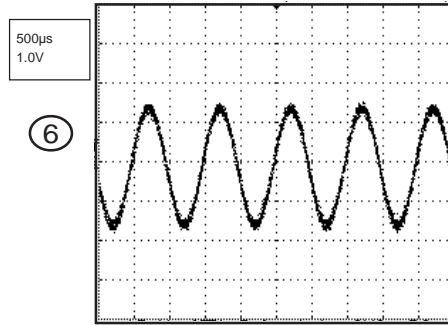
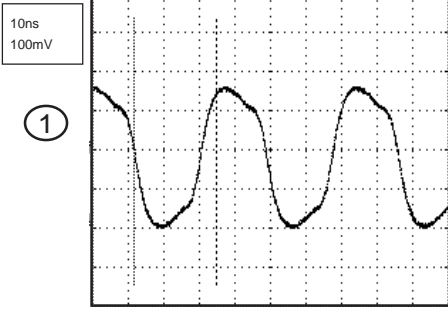
ATTENTION LES PIÈCES RÉPARÉES PAR UN ÉTANT DANGEREUSES AN POINT DE VUE SÉCURITÉ N'UTILISER QUE CELLES DÉCRITES DANS LA NOMENCLATURE DES PIÈCES.

NOTE: THIS INTERCONNECTION DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

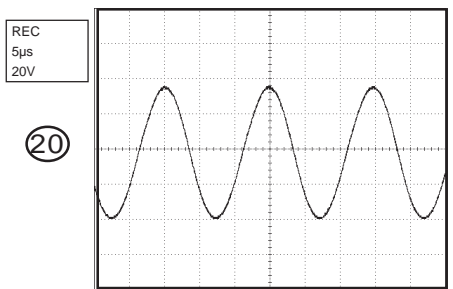
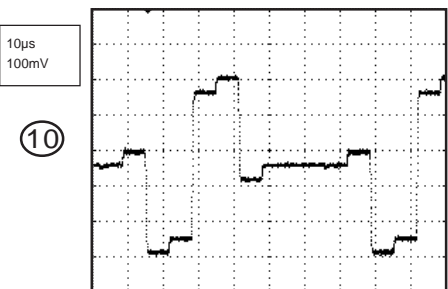
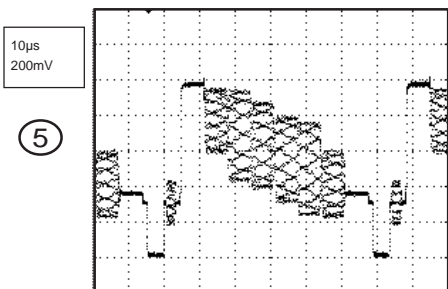
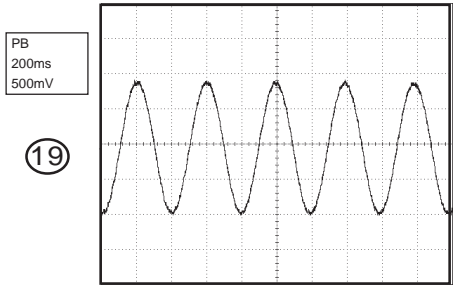
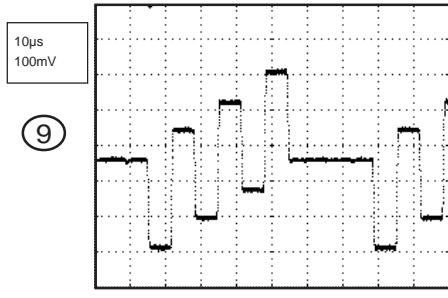
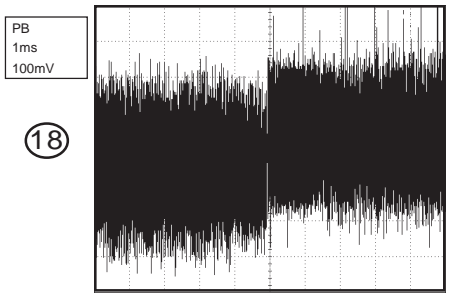
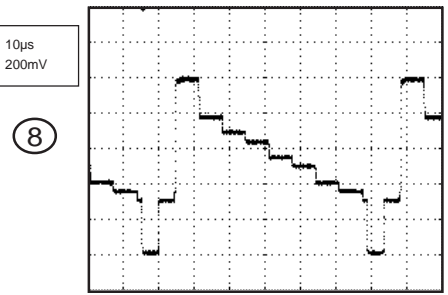
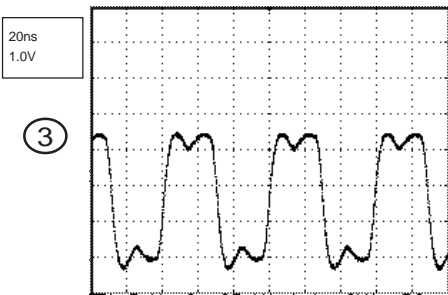
WAVEFORMS

MPEG/MICON/DSP/RF_AMP

Y/C/AUDIO/CCD/HEAD AMP



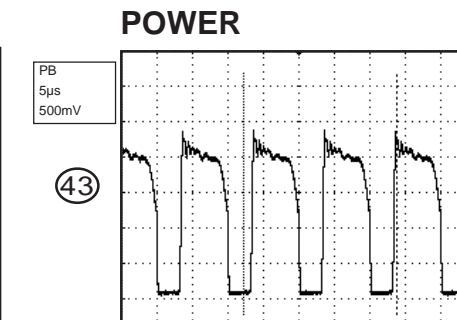
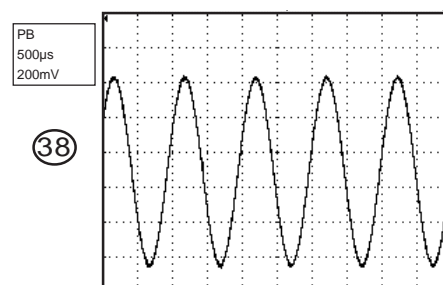
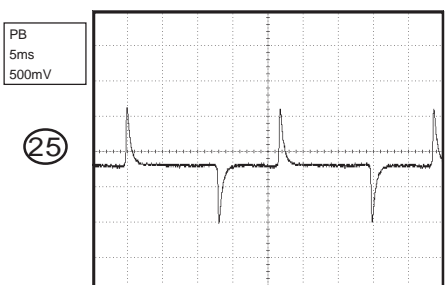
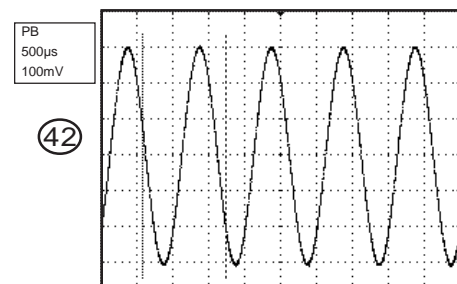
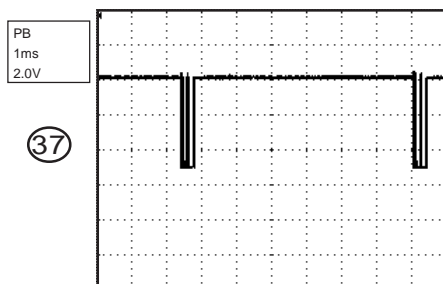
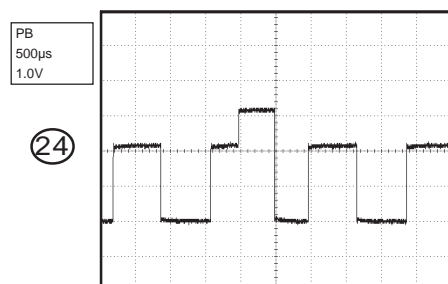
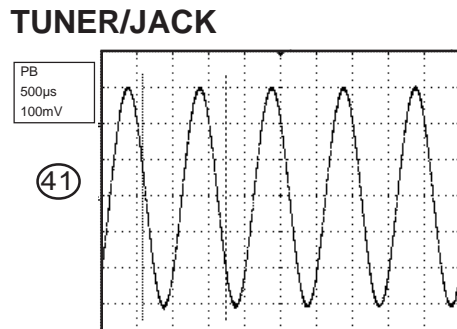
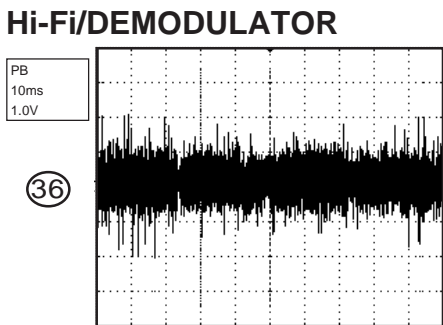
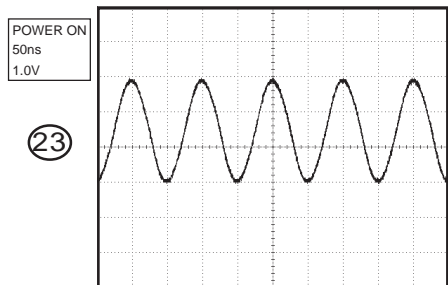
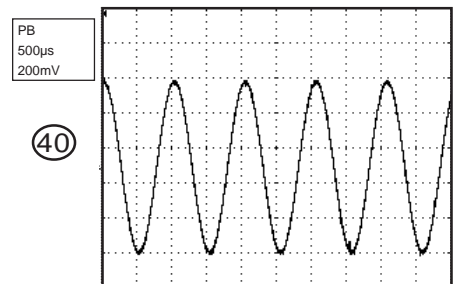
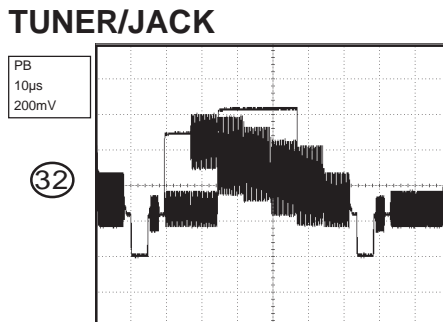
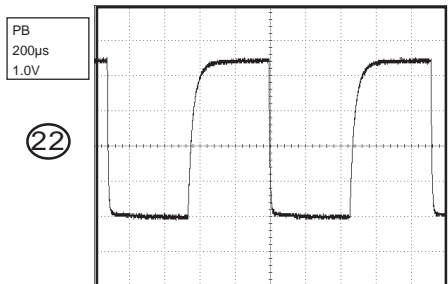
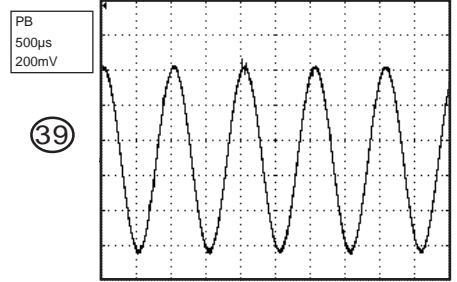
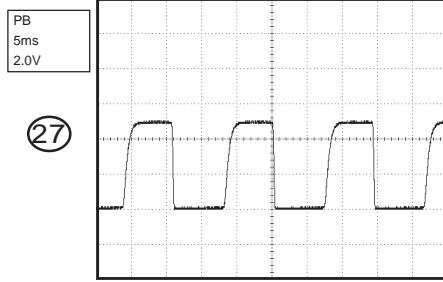
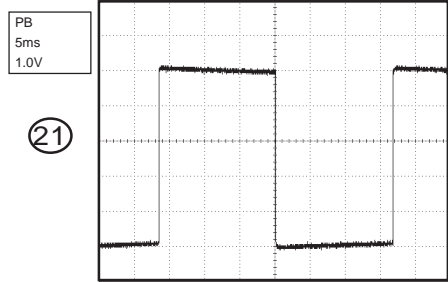
AUDIO/VIDEO



NOTE: The following waveforms were measured at the point of the corresponding balloon number in the schematic diagram.

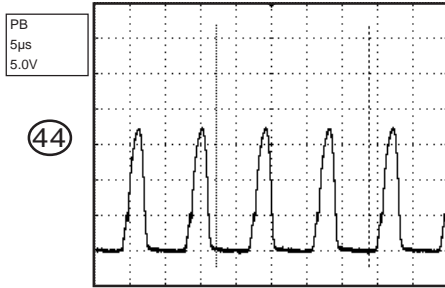
WAVEFORMS

SYSCON



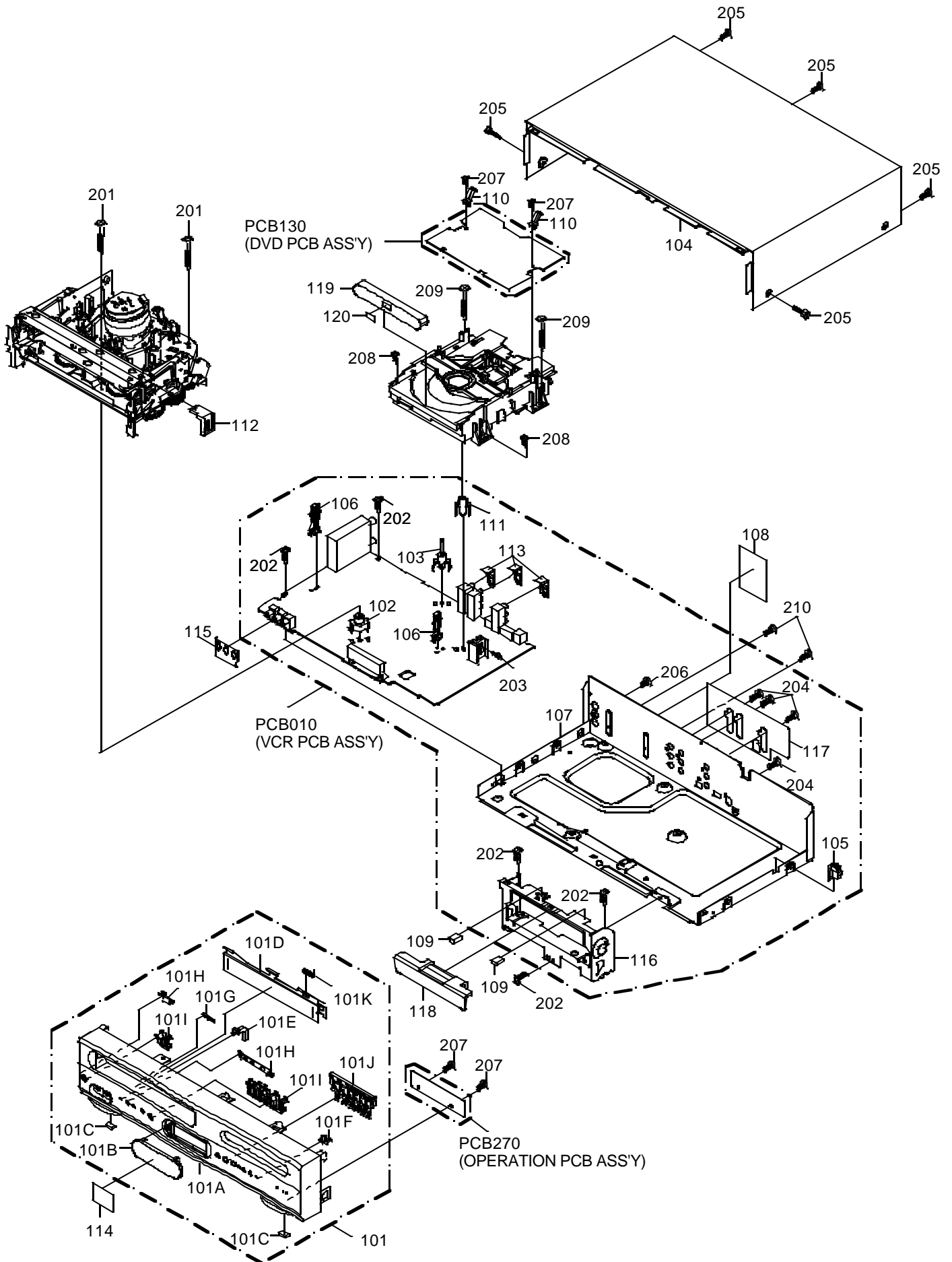
NOTE: The following waveforms were measured at the point of the corresponding balloon number in the schematic diagram.

WAVEFORMS

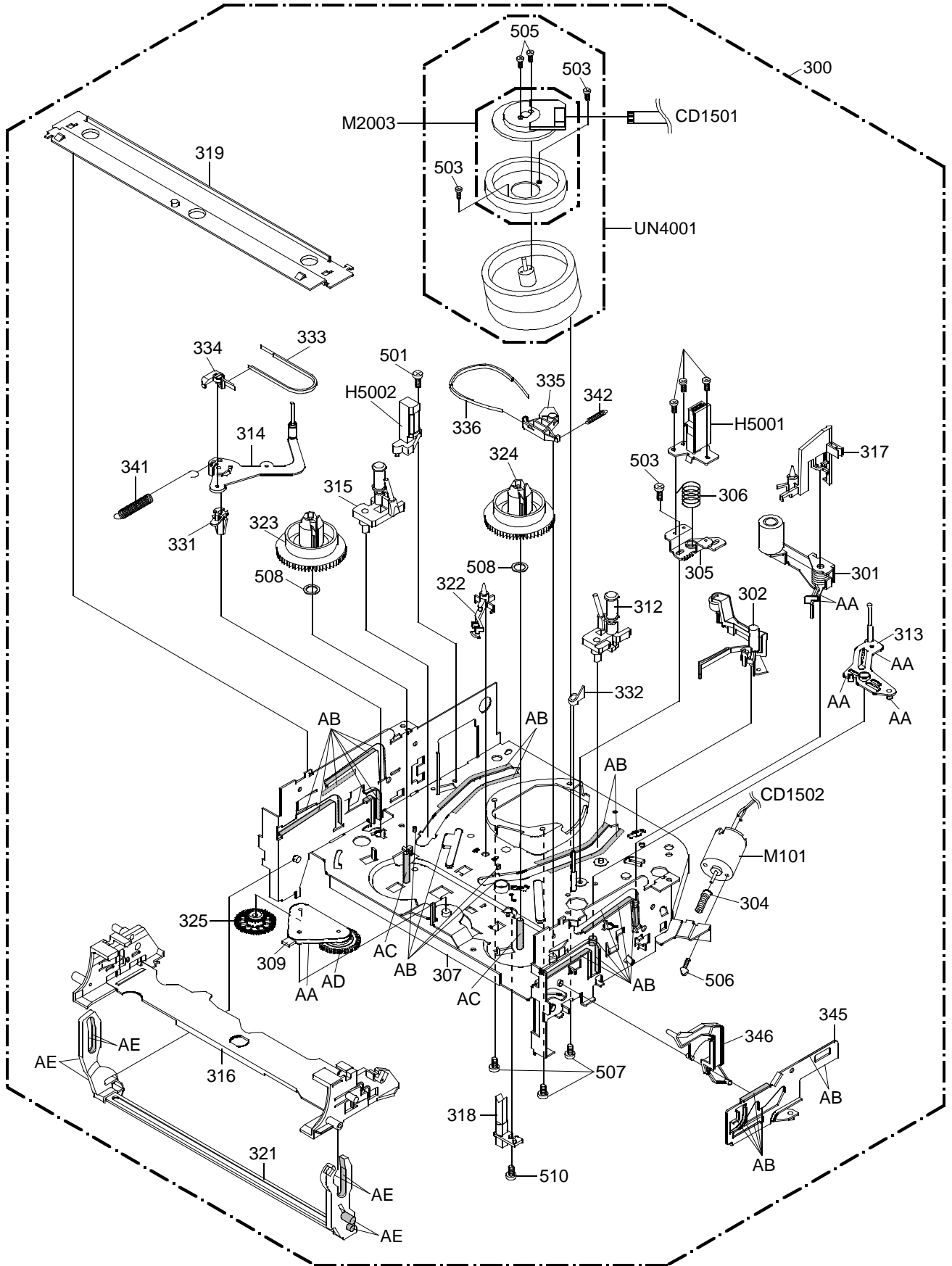


NOTE: The following waveforms were measured at the point of the corresponding balloon number in the schematic diagram.

MECHANICAL EXPLODED VIEW



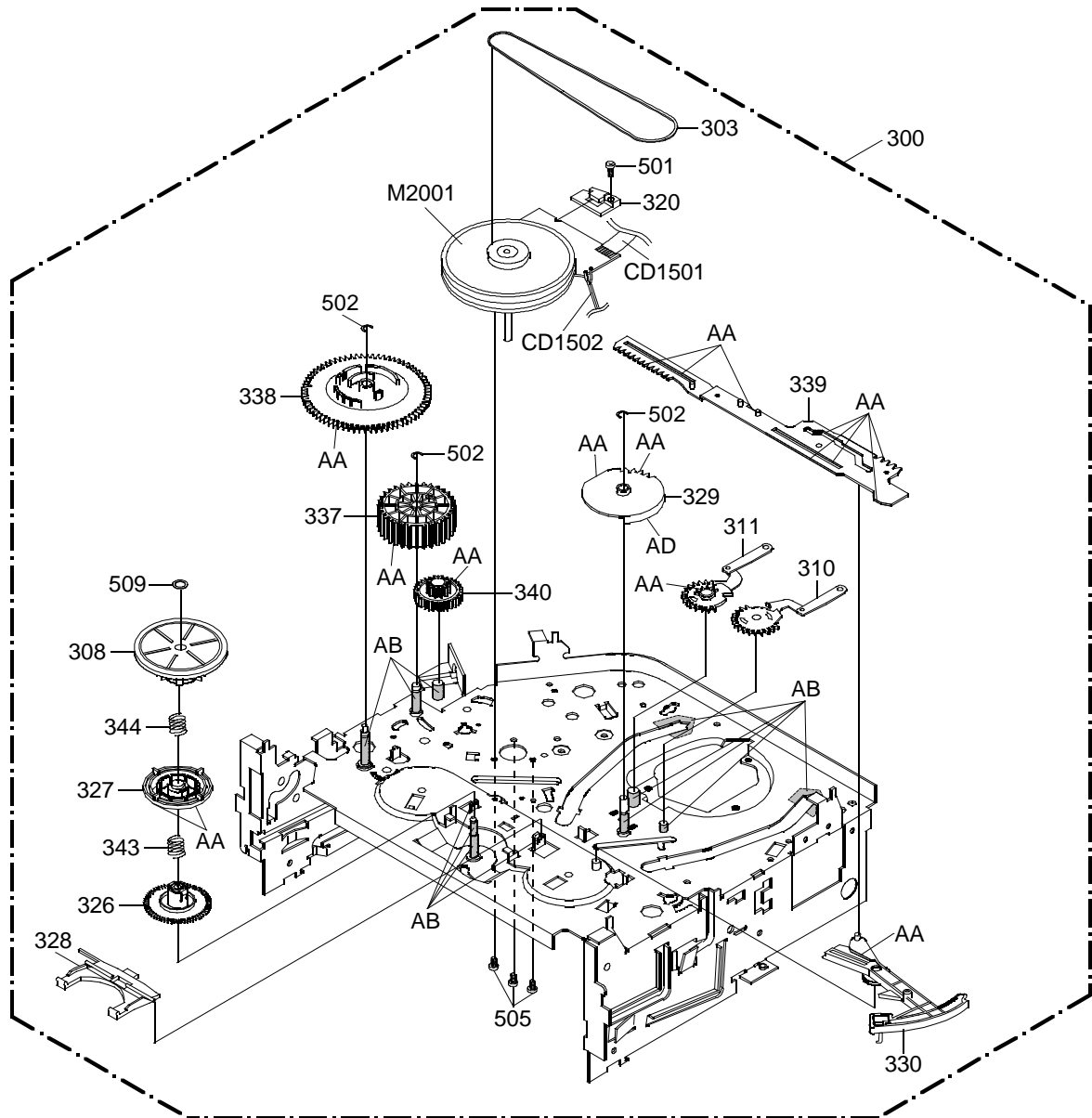
CHASSIS EXPLODED VIEW (TOP VIEW)



CLASS	PART NO.	PART NAME	MARK
GREASE	Y315061000	G-555G	AA
	Y315071000	MG-33	AB
	Y31D011000	FG-84M	AC
	Y315041000	FL-721	AD
	Y315141000	G-313Y	AE

NOTE: Applying positions AA, AB, AC, AD and AE for the grease are displayed for this section. Check if the correct grease is applied for each position.

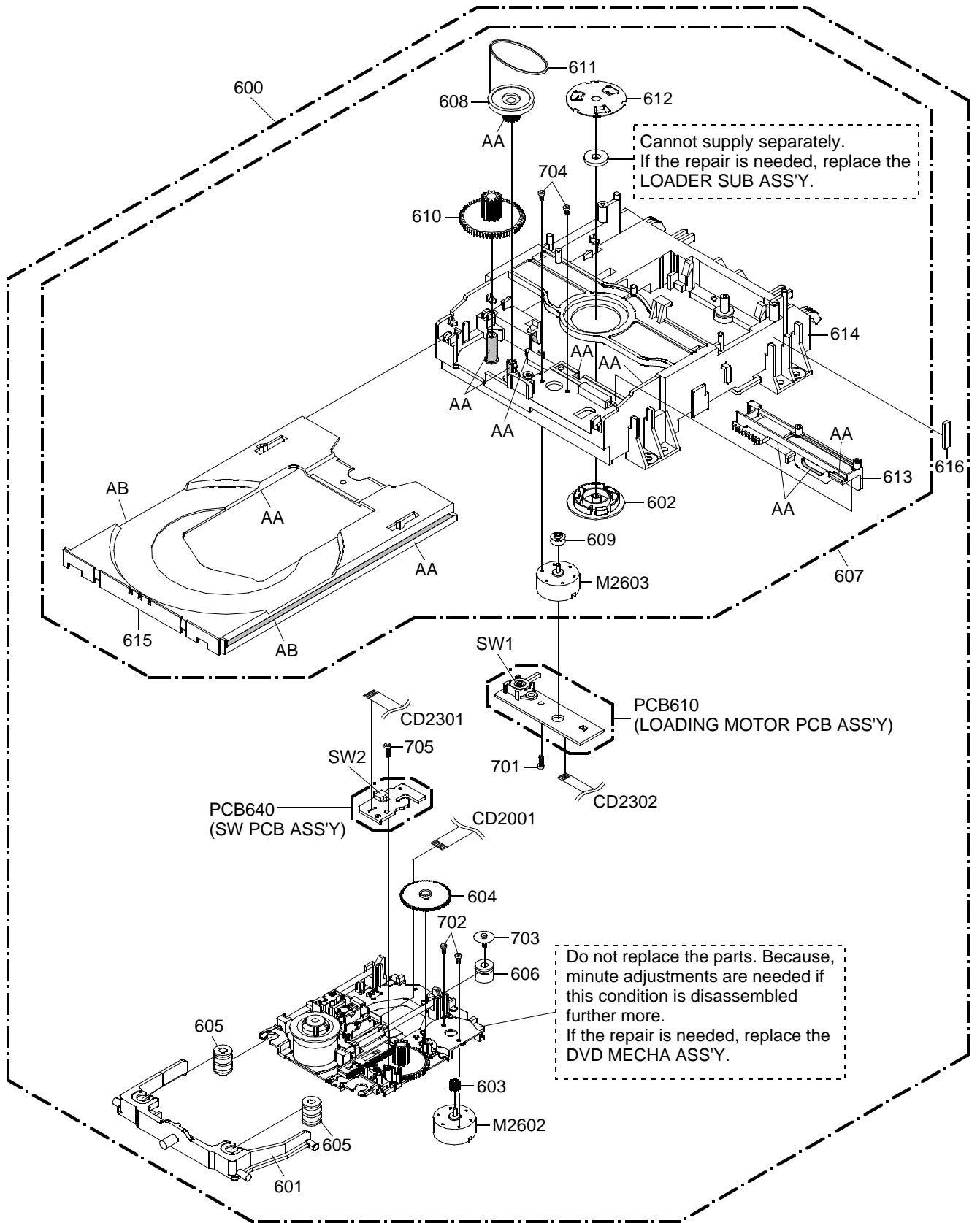
CHASSIS EXPLODED VIEW (BOTTOM VIEW)



CLASS	PART NO.	PART NAME	MARK
GREASE	Y315061000	G-555G	AA
	Y315071000	MG-33	AB
	Y31D011000	FG-84M	AC
	Y315041000	FL-721	AD
	Y315141000	G-313Y	AE

NOTE: Applying positions AA, AB, AC, AD and AE for the grease are displayed for this section. Check if the correct grease is applied for each position.

DVD DECK EXPLODED VIEW



CLASS	PART NO.	PART NAME	MARK
GREASE	Y315061000	G-555G	AA
	Y315121000	SF-112	AB

NOTE: Applying positions AA and AB for the grease are displayed for this section.
Check if the correct grease is applied for each position.

MECHANICAL REPLACEMENT PARTS LIST

REF. NO.	PART NO.	DESCRIPTION
101	7A701A377A	FRONT,CABI ASSY
101A	701WPJC987	CABINET,FRONT
101B	711WPAA092	PLATE,DISPLAY
101C	800WFAA015	CUSHION,LEG
101D	712WPJC127	FLAP
101E	713WPAA105	GLASS,LED-VCR
101F	713WPAA106	GLASS,LED-DVD
101G	713WPAA107	COVER,FRONT
101H	738WPAA029	BUTTON,HOLDER
101I	738WPBA056	BUTTON,FRAME-VCR
101J	738WPBA057	BUTTON,FRAME-DVD
101K	743WKA0042	SPRING,FLAP
102	701WPA0686	HOLDER,DECK
103	701WPA0751	HOLDER,DECK
104	702WSA0212	CABINET, TOP
105	761WPA0261	HOLDER,DVD BR
106	85OP700038	HOLDER,END SENSOR
107	702WSAA142	PLATE,BOTTOM
108	722A08A161	SHEET,RATING
109	8965TS1010	CUSHION
		65TS10-10(10x20x25)
110	753WUA0065	SPRING,EARTH
111	761WPA0321	HOLDER,DVD BL
112	761WPA0262	HOLDER,DECK TOP
113	752WSA0290	SHIELD,COMPO
114	723000A698	SHEET,DISPLAY
115	752WUAA001	SHIELD,3PIN
116	761WSAA025	ANGLE,FRONT
117	723000C872	SHEET,JACK
118	761WPA0296	HOLDER,DISC
119	712WPB0167	PLATE,TRAY-FRONT
120	7235630010	SHEET,DVD
201	8109130B9U	SCREW,TAP TITE(B)R
		PAN 3x29
202	810923070U	SCREW,TAP TITE(B) R
		BIND 3x7
203	8109130A0U	SCREW,TAP TITE(B)
		WH7 3x10
204	810923080U	SCREW,TAP TITE(B)
		BIND 3x8
205	8109K3060U	SCREW,TAP TITE(B)
		BIND(3D) 3x6
206	810713040U	SCREW,TAP TITE(S)
		PAN 3x4
207	811022680U	SCREW,TAP TITE(P)
		BIND 2.6x8
208	810F13080U	SEMS(F)
		3x8
209	8154D3033U	SCREW,TAP TITE(B)
		WH8 3x33R
210	810722660U	SCREW,TAP TITE(S)
		BIND 2.6x6
---	791WHA0100	GIFT,SHEET
---	792WHA0558	PACKAGE,FRONT
---	792WHA0117	PACKAGE,BACK
---	793WCDC671	GIFT BOX
---	795WCA0674	PAD,FLAT
---	795WCAA224	PAD TYPE:B
---	795WCAA225	PAD TYPE:C
---	A2F3P4H975	INSTRUCTION BOOK KIT
---	J2F3P421A	INSTRUCTION BOOK
---	J5780102C	WARRANTY SHEET
---	JB5KD200	POLYBAG,INSTRUCTION(REDCAUTION)

CHASSIS REPLACEMENT PARTS LIST

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
300	A2F3P4H420K	DECK ASSY A2F3P4H420K	501	810722680U	SCREW,TAP TITE(S) BIND M2.6x8
301	85OA400240	PINCH ROLLER BLOCK (VA) or	502	83ETW3000U	E-RING 3
	85OA400245	PINCH ROLLER BLOCK VA2	503	810722640U	SCREW,TAP TITE(S) BIND M2.6x4
302	85OA500026	AHC ASS'Y	504	810212060U	SCREW,PAN M2x6
303	85OP200290	BELT,CAPSTAN (S)	505	810912660U	SCREW,TAP TITE(B) PAN M2.6x6
304	85OP600581	WORM	506	810A13040U	SCREW/WASHER(A) M3x4
305	85OP500083	BASE,AC HEAD	507	810A12650U	SCREW/WASHER(A) M2.6x5
306	85OP800324	SPRING,AC HEAD	508	82Q264713N	POLYSLIDER WASHER 2.6x4.7xT0.13
307	85OA000528	MAIN CHASSIS ASS'Y	509	82P184505N	POLYSLIDER WASHER(CUT) 1.8x4.5xT0.5
308	85OA200089	CLUTCH ASS'Y	510	810722660U	SCREW,TAP TITE(S) BIND 2.6x6
309	85OA200092	ARM IDLER ASS'Y	CD1501	122H071704	CORD JUMPER 2H071704
310	85OA300068	LOADING ARM S UNIT	CD1502	122Y021902	CORD JUMPER 2Y021902
311	85OA300070	LOADING ARM T UNIT	H5001	1523Q91004	HEAD,AUDIO CONTROL VTR-1X2RPE22-772
312	85OA400223	INCLINED BASE T UINT 3S	H5002	1543Q02014	HEAD (FULL ERASE) VTR-1X2ERS11-154
313	85OA400249	P5 ARM ASS'Y 2	△ M101	1596S98002	MOTOR,LOADING MDB2B66B
314	85OA400248	TENSION ARM ASS'Y 2	M2001	1510S98044	CAPSTAN DD UNIT F2QVB73B
315	85OA400231	INCLINED BASE S UNIT	M2003	1589S11020	MICRO MOTOR I2OAL34
316	85OA900234	CASS HOLDER ASS'Y	△ UN4001	A2F3P4H500	CYLINDER UNIT ASS'Y A2F3P4H500
317	85OP900745	CASS,OPENER			
318	85OP700035	REFLECTOR,LED			
319	85OP900755	BRACKET, TOP 3V			
320	85OP400549	HOLDER,CAPSTAN			
321	85OA900233	LINK UNIT			
322	85OP000496	POST,CASS GUIDE			
323	85OP200316	REEL,S (S)			
324	85OP200317	REEL,T (S)			
325	85OP200308	GEAR,IDLER			
326	85OP200311	GEAR,CLUTCH			
327	85OP200312	GEAR,COUPLING			
328	85OP200313	LEVER,CLUTCH			
329	85OP300194	GEAR,MAIN LOADING			
330	85OP400490	LEVER,TENSION			
331	85OP400492	HOLDER,TENSION			
332	85OP400520	CAP,P4			
333	85OP400542	BAND,TENSION			
334	85OP400533	CONNECT,TENSION			
335	85OP600573	ARM,BRAKE T			
336	85OP600584	BAND,BRAKE T			
337	85OP600577	CAM,PINCH ROLLER			
338	85OP600578	CAM,MAIN			
339	85OP600585	ROD,MAIN			
340	85OP600582	GEAR,JOINT			
341	85OP800322	SPRING,TENSION			
342	85OP800360	SPRING,BRAKE T			
343	85OP800355	SPRING,COUPLING			
344	85OP800356	SPRING,RING			
345	85OP900754	LEVER,LINK			
346	85OP900744	LEVER,FLAP			

DVD DECK REPLACEMENT PARTS LIST

REF. NO.	PART NO.	DESCRIPTION	
△ 600	A2F3P4H650	DVD MECHA ASS'Y	A2F3P4H650
601	92P100109A	HOLDER, TRAVERSE	
602	92P100094A	CLAMPER	
603	92P100088A	GEAR, MOTOR	
604	92P100108A	GEAR, MIDDLE	
605	92P200013A	INSULATOR(F)	
606	92P200014A	INSULATOR(R)	
607	92SBB0030A	LOADER SUB ASS'Y	
608	92P100095A	GEAR, PULLEY	
609	92P100097A	PULLEY, MOTOR	
610	92P100096A	GEAR, MAIN	
611	92P200012A	BELT, LOADING	
612	92P000014A	PLATE, CLAMPER	
613	92P100093A	RACK, LOADING	
614	92P100091A	FRAME, MAIN	
615	92P100100A	TRAY	
616	800WFAA008	CUSHION C	
701	811022680U	SCREW, TAP TITE(P) BIND	2.6x8
702	814011723U	SCREW, PAN	M1.7x2.3 P3
703	816112080U	SEMS. TAP TITE(P) PAN	W10 2x8
704	814011730U	SCREW, PAN	M1.7x3 P3
705	811022080U	SCREW, TAP TITE(P) BIND	2x8
CD2001	122H001901	CORD JUMPER	2H001901
CD2301	122H062102	CORD JUMPER	2H062102
CD2302	122H052601	CORD JUMPER	2H052601
△ M2602	1515S98003	FEED MOTOR	BCZ3B03B
△ M2603	1596S18003	MOTOR, LOADING	BCZ3B52B
PCB610	A5R801V610	PCB ASS'Y	DED003A
PCB640	A2F401H640	PCB ASS'Y	DED012B
SW1	0515S32002	SWITCH	SSS-13-2
SW2	0500101037	PUSH SWITCH	ESE22MH24

ELECTRICAL REPLACEMENT PARTS LIST

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
RESISTORS			ICS		
R501	R0G3K2335K	RC 3.3M OHM 1/2W	IC4007	ICMJ0CEKE8	IC SST39VF800A-70-4C-EKE
R502	R3X181010J	R,METAL OXIDE 1 OHM 1W	IC4008	ICLJ0610EX	IC HY57V161610ETP-7 or
R512	R3X181683J	R,METAL OXIDE 68K OHM 1W		IFLJ0622H6	IC K4S161622H-UC60
R516	R63581R22J	R,FUSE 0.22 OHM 1W	IC4009	ICLJ0610EX	IC HY57V161610ETP-7 or
R8033	R00202471J	RC 470 OHM 1/2W		IFLJ0622H6	IC K4S161622H-UC60
CAPACITORS			TRANSISTORS		
C501	E02LF2222M	CE 2200 UF 16V	IC8001	I04J045800	IC RC4580IDR
C502	P2122B224M	CMP 0.22 UF 275V ECQUL	IC8003	I0UF015110	IC MM1511XNRE
C504	E02LF1222M	CE 2200 UF 10V	IC8005	I0UF015010	IC MM1501XNRE
C511	E62QFC470M	CE 47 UF 200V	IC8102	I17F017530	IC PCM1753DBQR
C513	C03L0R7H2K	CC 220 PF 2KV R	Q101	TCAA3875SY	TRANSISTOR SILICON KTC3875S_Y_RTK or
C515	C0J0B0514K	CC 0.01 UF 500V B		T8YJ2412K0	TRANSISTOR SILICON 2SC2412KT146 R,S
C516	CC3LE0MH3M	CC 0.0022UF 250V	Q102	TCAA3875SY	TRANSISTOR SILICON KTC3875S_Y_RTK or
C518	E61FF0222D	CE 2200 UF 6.3V		T8YJ2412K0	TRANSISTOR SILICON 2SC2412KT146 R,S
C525	C03L0R7U2K	CC 680 PF 2KV R	Q103	TPYJC05001	COMPOUND TRANSISTOR DTA124EKAT146
C526	CC3LE0MH3M	CC 0.0022UF 250V	Q104	TCAT032034	TRANSISTOR, SILICON KTC3203_Y-AT
C540	E62QFC470M	CE 47 UF 200V	Q105	TAATA12660	TRANSISTOR,SILICON KTA1266-AT(Y,GR)
DIODES			Q107	TAAA1504SY	TRANSISTOR SILICON KTA1504S_Y_RTK or
D501	D1VT001330	DIODE,SILICON 1SS133T-77		T6YJ1037K0	TRANSISTOR,SILICON 2SA1037AKT146R,S
D502	D2WXN40050	DIODE SILICON 1N4005-EIC	Q109	TCAA3875SY	TRANSISTOR SILICON KTC3875S_Y_RTK or
D503	D2WXN40050	DIODE SILICON 1N4005-EIC		T8YJ2412K0	TRANSISTOR SILICON 2SC2412KT146 R,S
D504	D1VT001330	DIODE,SILICON 1SS133T-77	Q301	TCAA3875SY	TRANSISTOR SILICON KTC3875S_Y_RTK or
D505	D2WXN40050	DIODE SILICON 1N4005-EIC		T8YJ2412K0	TRANSISTOR SILICON 2SC2412KT146 R,S
D506	D2WXN40050	DIODE SILICON 1N4005-EIC	Q501	T25F035630	FET 2SK3563(ORION_Q)
D507	D23TGP15J0	DIODE SILICON RGP15J-G23	Q502	TCAT032034	TRANSISTOR, SILICON KTC3203_Y-AT
D508	D1VT001330	DIODE,SILICON 1SS133T-77	Q503	TCAT03209Y	TRANSISTOR,SILICON KTC3209_Y-AT
D509	D2WXGP10J0	DIODE RECTIFIER RGP10J-EIC	Q504	TAAT012714	TRANSISTOR, SILICON KTA1271_Y-AT
D510	D97U02201B	DIODE ZENER MTZJ22B T-77	△ Q505	TD3T012070	TRANSISTOR,SILICON 2SD1207(S,T)-AE
D511	D2LKB340L0	DIODE SCHOTTKY SB340L-6737	Q506	TNYJC05001	COMPOUND TRANSISTOR DTC124EKAT146
D512	D1VT001330	DIODE,SILICON 1SS133T-77	Q507	TCAT032034	TRANSISTOR, SILICON KTC3203_Y-AT
D513	D2WXN40050	DIODE SILICON 1N4005-EIC	Q509	TNYJC05001	COMPOUND TRANSISTOR DTC124EKAT146
D514	D97U01201B	DIODE,ZENER MTZJ12B T-77	△ Q510	TD3T012070	TRANSISTOR,SILICON 2SD1207(S,T)-AE
D515	D28T21DQN4	DIODE SCHOTTKY 21DQ04N-TA2B1	Q513	TCAA3875SY	TRANSISTOR SILICON KTC3875S_Y_RTK or
D516	D97U05R11B	DIODE,ZENER MTZJ5.1B T-77		T8YJ2412K0	TRANSISTOR SILICON 2SC2412KT146 R,S
D518	D1VT001330	DIODE,SILICON 1SS133T-77	Q514	TCAA3875SY	TRANSISTOR SILICON KTC3875S_Y_RTK or
D519	D97U06R81B	DIODE,ZENER MTZJ6.8B T-77		T8YJ2412K0	TRANSISTOR SILICON 2SC2412KT146 R,S
D522	D28TELS6N6	DIODE RECTIFIER 10EL56N-TA1B2	Q651	TAAA1504SY	TRANSISTOR SILICON KTA1504S_Y_RTK or
D523	D97U03301B	DIODE,ZENER MTZJ33B T-77		T6YJ1037K0	TRANSISTOR,SILICON 2SA1037AKT146R,S
D524	D1VT001330	DIODE,SILICON 1SS133T-77	Q652	TNYJC05001	COMPOUND TRANSISTOR DTC124EKAT146
D526	D97U03R31B	DIODE,ZENER MTZJ3.3B T-77	Q653	TNYJC05001	COMPOUND TRANSISTOR DTC124EKAT146
D527	D2WXN40050	DIODE SILICON 1N4005-EIC	Q654	TAAA1504SY	TRANSISTOR SILICON KTA1504S_Y_RTK or
D528	D1VT001330	DIODE,SILICON 1SS133T-77		T6YJ1037K0	TRANSISTOR,SILICON 2SA1037AKT146R,S
D529	D2WXN40050	DIODE SILICON 1N4005-EIC	Q655	TNYJC05001	COMPOUND TRANSISTOR DTC124EKAT146
D651	0021E2Q140	LED LTL-1CHEE-002A	Q656	TNYJC05001	COMPOUND TRANSISTOR DTC124EKAT146
D656	D2WXN40050	DIODE SILICON 1N4005-EIC	Q657	TNYJC05001	COMPOUND TRANSISTOR DTC124EKAT146
D685	0021E2Q140	LED LTL-1CHEE-002A	Q658	TNYJC05001	COMPOUND TRANSISTOR DTC124EKAT146
D2303	DD7R0S3550	DIODE SILICON 1SS355 TE-17	Q659	TAAA1504SY	TRANSISTOR SILICON KTA1504S_Y_RTK or
D2304	DD7R0S3550	DIODE SILICON 1SS355 TE-17		T6YJ1037K0	TRANSISTOR,SILICON 2SA1037AKT146R,S
D3001	0010E00330	INFRARED LED LTE-3271T-012A-O	Q660	TNYJC05001	COMPOUND TRANSISTOR DTC124EKAT146
D3002	D1VT001330	DIODE,SILICON 1SS133T-77	Q661	TAAA1504SY	TRANSISTOR SILICON KTA1504S_Y_RTK or
D3007	D1VT001330	DIODE,SILICON 1SS133T-77		T6YJ1037K0	TRANSISTOR,SILICON 2SA1037AKT146R,S
D3009	D1VT001330	DIODE,SILICON 1SS133T-77	Q662	TNYJC05001	COMPOUND TRANSISTOR DTC124EKAT146
D4002	DD7R0S3550	DIODE SILICON 1SS355 TE-17	Q663	TNYJC05001	COMPOUND TRANSISTOR DTC124EKAT146
D4003	DD7R0S3550	DIODE SILICON 1SS355 TE-17	Q664	TNYJC05001	COMPOUND TRANSISTOR DTC124EKAT146
D4004	DD7R0S3550	DIODE SILICON 1SS355 TE-17	Q665	TAAA1504SY	TRANSISTOR SILICON KTA1504S_Y_RTK or
D4005	DD7R0S3550	DIODE SILICON 1SS355 TE-17		T6YJ1037K0	TRANSISTOR,SILICON 2SA1037AKT146R,S
D8004	D1VT001330	DIODE,SILICON 1SS133T-77	Q666	TPYJC05001	COMPOUND TRANSISTOR DTA124EKAT146
D8005	D1VT001330	DIODE,SILICON 1SS133T-77	Q2301	T67J1036K0	TRANSISTOR SILICON 2SA1036KT146
D8006	D1VT001330	DIODE,SILICON 1SS133T-77	Q2302	T67J048TL0	TRANSISTOR SILICON 2SA2048TL
D8102	DD7R0S3550	DIODE SILICON 1SS355 TE-17	Q2303	TCAA3875SY	TRANSISTOR SILICON KTC3875S_Y_RTK or
D8111	DD7R0S3550	DIODE SILICON 1SS355 TE-17		T8YJ2412K0	TRANSISTOR SILICON 2SC2412KT146 R,S
D8112	DD7R0S3550	DIODE SILICON 1SS355 TE-17	Q2304	TCAA3875SY	TRANSISTOR SILICON KTC3875S_Y_RTK or
ICS				T8YJ2412K0	TRANSISTOR SILICON 2SC2412KT146 R,S
IC101	I03F3206M0	IC LA71206M-MPB	Q2305	TCAA3875SY	TRANSISTOR SILICON KTC3875S_Y_RTK or
△ IC501	I1KJ9A431A	IC KIA431A-AT or		T8YJ2412K0	TRANSISTOR SILICON 2SC2412KT146 R,S
	I0CJ9AILP0	IC TL431AILP	Q3002	0002700690	PHOTO COUPLER RPI-303
	I1KA98R09A	IC KIA78R09API	Q3003	TPYJC05001	COMPOUND TRANSISTOR DTA124EKAT146
IC502	000220002W	PHOTO COUPLER PS2561AL1-1-V(W)	Q3004	0002700680	PHOTO COUPLER RPI-352C40N
IC701	I03F670BM0	IC LA72670BM-L-MPB-E	Q3005	0002700680	PHOTO COUPLER RPI-352C40N
IC2301	I03F065650	IC LA6565-TE-L-E	Q3006	0000M00390	PHOTO TRANSISTOR ST-304L
IC2304	I07J003580	IC BA10358FV-E2	Q3007	TNYJC05001	COMPOUND TRANSISTOR DTC124EKAT146
IC3001	I54F50147A	IC OEC0147A	Q3008	0000M00390	PHOTO TRANSISTOR ST-304L
IC3003	I9UF032310	IC PST3231NR	Q8001	TCAA3875SY	TRANSISTOR SILICON KTC3875S_Y_RTK or
IC3099	A2F3P4H015	INIT DATA BR24L02F-WE2		T8YJ2412K0	TRANSISTOR SILICON 2SC2412KT146 R,S
IC4001	ICQK068620	IC ZR36862PQCQ	Q8002	TNYJD05001	COMPOUND TRANSISTOR DTC144EKAT146
IC4002	I57J0L02F0	IC BR24L02F-WE2	Q8003	TNYJC05001	COMPOUND TRANSISTOR DTC124EKAT146
IC4003	I07F9E00W0	IC BA33E00WHFP-TR	Q8004	TAATA12660	TRANSISTOR,SILICON KTA1266-AT(Y,GR)

ELECTRICAL REPLACEMENT PARTS LIST

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
TRANSISTORS			P.C.BOARD ASSEMBLIES		
Q8005	TCAA3875SY	TRANSISTOR SILICON	PCB130	A2F3P4H130	PCB ASS'Y
	T8YJ2412K0	TRANSISTOR SILICON	PCB270	A2F3P7H270	PCB ASS'Y
Q8006	TCAA3875SY	TRANSISTOR SILICON	MISCELLANEOUS		
	T8YJ2412K0	TRANSISTOR SILICON	B501	024HT03563	CORE,BEADS
Q8007	TPYJC05001	COMPOUND TRANSISTOR	B2301	0246C51024	CORE,BEADS
Q8008	TCAA3875SY	TRANSISTOR SILICON	B2302	0246C51024	CORE,BEADS
	T8YJ2412K0	TRANSISTOR SILICON	B2303	0246C51024	CORE,BEADS
Q8009	TCAA3875SY	TRANSISTOR SILICON	B2304	0246C51024	CORE,BEADS
	T8YJ2412K0	TRANSISTOR SILICON	B2305	0246C51024	CORE,BEADS
Q8010	TPYJA05001	COMPOUND TRANSISTOR	B4001	0246C51024	CORE,BEADS
Q8011	TNYJC05001	COMPOUND TRANSISTOR	B4002	0246C51024	CORE,BEADS
Q8012	TCAA3875SY	TRANSISTOR SILICON	B4003	0246C51024	CORE,BEADS
	T8YJ2412K0	TRANSISTOR SILICON	B4005	0246C51024	CORE,BEADS
Q8019	TAAA1504SY	TRANSISTOR SILICON	B4006	0246C51024	CORE,BEADS
	T6YJ1037K0	TRANSISTOR,SILICON	B4007	0246C51024	CORE,BEADS
Q8020	TAAA1504SY	TRANSISTOR SILICON	B4008	0246C51024	CORE,BEADS
	T6YJ1037K0	TRANSISTOR,SILICON	B4009	0246C51024	CORE,BEADS
Q8021	TAAA1504SY	TRANSISTOR SILICON	B4010	0246C51024	CORE,BEADS
	T6YJ1037K0	TRANSISTOR,SILICON	B4011	0246C51024	CORE,BEADS
Q8022	TNYJC05001	COMPOUND TRANSISTOR	B4012	0246C51024	CORE,BEADS
Q8023	TAAA1504SY	TRANSISTOR SILICON	B4013	0246C51024	CORE,BEADS
	T6YJ1037K0	TRANSISTOR,SILICON	B4014	0246C51024	CORE,BEADS
Q8024	TNYJB05001	COMPOUND TRANSISTOR	B4016	0246C51024	CORE,BEADS
Q8101	TNYJC05001	COMPOUND TRANSISTOR	B4017	0246C51024	CORE,BEADS
Q8105	T6YJ1037K0	TRANSISTOR,SILICON	B4018	0246C51024	CORE,BEADS
			B8103	0246C51024	CORE,BEADS
COILS & TRANSFORMER			CD102	122F041508	CORD JUMPER
L101	031626010R	COIL,BIAS OSC	△CD501	1209414910	CORD AC BUSH
L102	02167F101J	COIL	CD681	122H051202	CORD JUMPER
L103	021LA65R6K	COIL	CP101	0697290620	CONNECTOR PCB SIDE
L104	02167F220J	COIL	CP102	069J740599	CONNECTOR PCB SIDE
L107	02167F220J	COIL	CP103	067U002019	WIRE HOLDER
L301	02167F220J	COIL	CP501	069S2B0629	CONNECTOR PCB SIDE
L501	029X000117	COIL,LINE FILTER	CP651	069J750589	CONNECTOR PCB SIDE
L505	02167F220J	COIL	CP681	069J750589	CONNECTOR PCB SIDE
L506	02167E220K	COIL	CD4002	06C32B1103	CORD CONNECTOR
L701	021LA6220J	COIL	CD6002	06CPL02006	CABLE
L702	021LA6220J	COIL	CD6003	06CPBA2003	CORD,RCA PIN
L703	02167F220J	COIL	CD8001	122F0E1001	CORD JUMPER
L704	02167F220J	COIL	CP2301	069GYOT119	CONNECTOR PCB SIDE
L705	02167F220J	COIL	CP2302	069EV53030	CONNECTOR PCB SIDE
L3002	02167E220K	COIL	CP2303	069EV63030	CONNECTOR PCB SIDE
L3003	021LA6120J	COIL	CP3001	06972C0010	CONNECTOR PCB SIDE
L4001	02167F2R2J	COIL	CP8001	069J7E0599	CONNECTOR PCB SIDE
L8001	021LA6R33M	COIL	CP8101	069J7E0589	CONNECTOR PCB SIDE
L8002	021LA6R33M	COIL	F501	081PC2R505	FUSE
L8006	02167F101J	COIL	FH501	06710T0009	HOLDER,FUSE
L8007	02167F101J	COIL	FH502	06710T0009	HOLDER,FUSE
L8009	02167F101J	COIL	OS651	077Q037009	REMOTE RECEIVER
L8010	02167F101J	COIL	TM601	076R0JN01A	TRANSMITTER
L8102	02167F1R0K	COIL	TU301	0162300044	RF UNIT
L8103	02167F1R0K	COIL	V651	0040H54010	LED DISPLAY
L8104	02167F1R0K	COIL	X101	100DT3R528	CRYSTAL
L8105	02167F1R0K	COIL	X3001	100GT01006	CRYSTAL
T501	0481291244	TRANSFORMER,SWITCHING	X3002	100DA32R01	CRYSTAL
			X4001	100BT02701	CRYSTAL
JACKS			RESISTOR		
J651	060J421039	RCA JACK	RC.....	CARBON RESISTOR	
J652	060J401098	RCA JACK			
J653	060J401099	RCA JACK			
J8001	060J411031	RCA JACK			
J8006	060J411033	RCA JACK			
J8007	060J411032	RCA JACK			
J8008	063D700008	JACK			
SWITCHES			CAPACITORS		
SW651	0504101T34	SWITCH,TACT	CC.....	CERAMIC CAPACITOR	
SW652	0504101T34	SWITCH,TACT	CE.....	ALUMI ELECTROLYTIC CAPACITOR	
SW653	0504101T34	SWITCH,TACT	CP.....	POLYESTER CAPACITOR	
SW654	0504101T34	SWITCH,TACT	CPP.....	POLYPROPYLENE CAPACITOR	
SW655	0504101T34	SWITCH,TACT	CPL.....	PLASTIC CAPACITOR	
SW656	0504101T34	SWITCH,TACT	CMP.....	METAL POLYESTER CAPACITOR	
SW657	0504101T34	SWITCH,TACT	CMPL.....	METAL PLASTIC CAPACITOR	
SW658	0504R01T38	SWITCH TACT	CMPP.....	METAL POLYPROPYLENE CAPACITOR	
SW659	0504R01T38	SWITCH TACT			
SW660	0504R01T38	SWITCH TACT			
SW661	0504R01T38	SWITCH TACT			
SW662	0504R01T38	SWITCH TACT			
SW663	0504R01T38	SWITCH TACT			
SW664	0504R01T38	SWITCH TACT			
SW665	0504R01T38	SWITCH TACT			
SW666	0504R01T38	SWITCH TACT			
SW667	0504R01T38	SWITCH TACT			
SW668	0504R01T38	SWITCH TACT			
SW669	0504R01T38	SWITCH TACT			
SW670	0504R01T38	SWITCH TACT			
SW671	0508S11001	SWITCH (LEAF)			
P.C.BOARD ASSEMBLIES					
PCB010	A2F3P4H010	PCB ASS'Y	VME354A		

SPEC.NO.	M2F3-P4H
O/R NO.	K522301

Memorex

MVD4541

SERVICE MANUAL

DVD VIDEO PLAYER & VIDEO CASSETTE RECORDER



**REVISION 1
MFR'S VERSION B**



MFR'S VERSION	PCB010	PCB130	PCB270
A	VME354A	VMD348A	VEEA53A
B	DME043A (PB FREE)	DME031A (PB FREE)	DEE057A (PB FREE)

Change of PCB VERSION (PbF)

ELECTRICAL REPLACEMENT PARTS LIST

REF. NO.	MFR'S VERSION A		MFR'S VERSION B	
	PART NO.	DESCRIPTION	PART NO.	DESCRIPTION
PCB010	A2F3P4H010	VCR MT PCB ASS'Y (VERSION A) VME354A	A2F3PGH010	VCR MT PCB ASS'Y (VERSION B) DME043A
PCB130	A2F3P4H130	DVD MT PCB ASS'Y (VERSION A) VMD348A	A2F3PGH130	DVD MT PCB ASS'Y (VERSION B) DME031A
PCB270	A2F3P7H270	OPERATION PCB ASS'Y (VERSION A) VEEA53A	A2F3PGH270	OPERATION PCB ASS'Y (VERSION B) DEE057A

VCR MT PCB's, DVD MT PCB's and OPERATION PCB's are not interchangeable.

SPEC.NO.	M2F3-PGH
O/R NO.	K582305

Memorex®

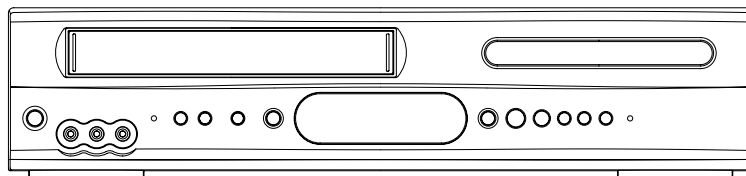
MVD4541A

SERVICE MANUAL

DVD VIDEO PLAYER & VIDEO CASSETTE RECORDER



Hi-Fi



VHS

SUPPLEMENT MFR'S VERSION A

This SUPPLEMENT must be used together SERVICE MANUAL for MVD4541.
All other test and repair procedures are as shown in the ORIGINAL MANUAL.
Please file this SUPPLEMENT with the ORIGINAL VERSIONS.

MECHANICAL REPLACEMENT PARTS LIST

REF. NO.	MVD4541		MVD4541A	
	PART NO.	DESCRIPTION	PART NO.	DESCRIPTION
108	722A08A161	SHEET RATING	722A08A165	SHEET RATING
121			8965TS1017	CUSHION 65TS10-10(17.5*20*14)
---	791WHA0100	GIFT SHEET	793WCDD082	GIFT BOX
---	793WCDC671	GIFT BOX	791WHA0100	GIFT SHEET
---	795WCAA225	PAD TYPE:C	795WCAA223	PAD TYPE:A
---	JB5UD200	POLYBAG INSTRUCTION(REDCAUTION)	JB5ND200	POLYBAG INSTRUCTION(REDCAUTION)
---	J3J81702D	WARRANTY SHEET	J3T10902A	WARRANTY SHEET
---	J2F3P421B	INSTRUCTION BOOK	J2I0P021A	INSTRUCTION BOOK
---	A2F3P4H975	INSTRUCTION BOOK KIT	A2I0P0H975	INSTRUCTION BOOK KIT

CHASSIS REPLACEMENT PARTS LIST

REF. NO.	MVD4541		MVD4541A	
	PART NO.	DESCRIPTION	PART NO.	DESCRIPTION
300	A2F3P4H420K	DECK ASS'Y	A2I0P2H420K	DECK ASS'Y
302	85OA500026	AHC ASS'Y		DELETE

DVD DECK REPLACEMENT PARTS LIST

REF. NO.	MVD4541		MVD4541A	
	PART NO.	DESCRIPTION	PART NO.	DESCRIPTION
600	A2F3P4H250	DVD MECHA ASS'Y A2F3P4H650	A2I0P2H650	DVD MECHA ASS'Y A2I0P2H650
CD2001	122H001901	CORD JUMPER 2H001901	122H001905	CORD JUMPER 2H001905

ELECTRICAL REPLACEMENT PARTS LIST

REF. NO.	MVD4541		MVD4541A	
	PART NO.	DESCRIPTION	PART NO.	DESCRIPTION
R305	R002T4102J	RC 1K OHM 1/4W		DELETE
△R535			R3X28B3R9J	R,METAL 3.9 OHM 3W
R653	R002T4331J	RC 330 OHM 1/4W	R002T4221J	RC 220 OHM 1/4W
R683	R803R9561J	RC 560 OHM 1/16W	R803R9391J	RC 390 OHM 1/16W
R8004	R002T4333J	RC 33K OHM 1/4W	R002T4223J	RC 22K OHM 1/4W
R8009	R002T2471J	RC 470 OHM 1/2W	R002T2331J	RC 330 OHM 1/2W
R8014	R803R9101J	RC 100 OHM 1/16W	R803R9271J	RC 270 OHM 1/16W
R8015	R803R9101J	RC 100 OHM 1/16W	R803R9271J	RC 270 OHM 1/16W
R8028	R002T2471J	RC 470 OHM 1/2W	R002T4561J	RC 560 OHM 1/4W
R8029	R002T2471J	RC 470 OHM 1/2W	R002T4561J	RC 560 OHM 1/4W
R8032	R803R9151J	RC 150 OHM 1/16W		DELETE
R8033	R00202471J	RC 470 OHM 1/2W	R002T4561J	RC 560 OHM 1/4W
R8034	R803R9152J	RC 1.5K OHM 1/16W	R803R9681J	RC 680 OHM 1/16W
R8035	R803R9103J	RC 10K OHM 1/16W	R803R9153J	RC 15K OHM 1/16W
R8052	R803R9103J	RC 10K OHM 1/16W	R803R9153J	RC 15K OHM 1/16W
R8055	R803R9152J	RC 1.5K OHM 1/16W	R803R9681J	RC 680 OHM 1/16W
R8056	R803R9151J	RC 150 OHM 1/16W		DELETE
C535			E50HU3100M	CE 10 UF 25 V
C600			CQGTFO415Z	CC 0.1 UF 50V F
C731	E50HU0101M	CE 100 UF 6.3V	E50HU0470M	CE 47 UF 6.3V
C756	E50HU0101M	CE 100 UF 6.3V	E50HU0470M	CE 47 UF 6.3V
C765	E50HU0101M	CE 100 UF 6.3V	E50HU0470M	CE 47 UF 6.3V
C3030	CS0PF0N16Z	CC 1 UF 10V F	CS0PF0315Z	CC 0.1 UF 25V F

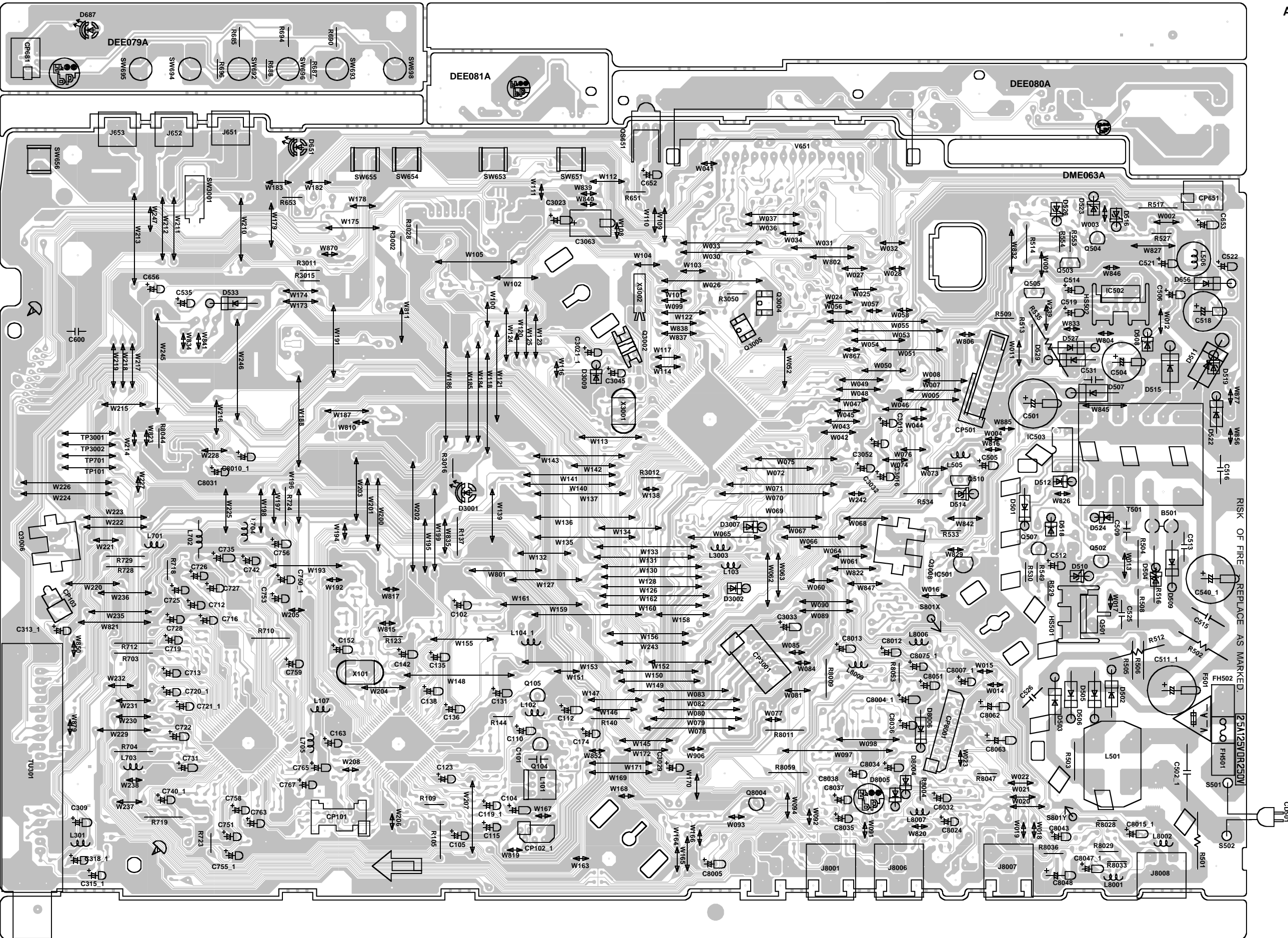
ELECTRICAL REPLACEMENT PARTS LIST

REF. NO.	MVD4541		MVD4541A		
	PART NO.	DESCRIPTION	PART NO.	DESCRIPTION	
C3035			CS0PB0413K	CC	0.001 UF 50V B
C8011	E50HU0221M	CE 220 UF 6.3V			DELETE
C8048	E02LT2471M	CE 470 UF 16V	E02LT0102M	CE	1000 UF 6.3V
C8062	E02LT0102M	CE 1000 UF 6.3V	E02LT0471M	CE	470 UF 6.3V
C8063	E02LT0102M	CE 1000 UF 6.3V	E02LT0471M	CE	470 UF 6.3V
△D507	D23TGP15J0	DIODE SILICON RGP15J-G23	D2LXFR1550	DIODE SILICON	FR155-F
D509	D2WXGP10J0	DIODE RECTIFIER RGP10J-EIC	D2BXARS010	DIODE SILICON	SARS01-V1
△D510	D97U02201B	DIODE ZENER MTZJ22B T-77	D9WU02202B	DIODE ZENER	MTZJ22B-EIC
△D511	D2LKB340L0	DIODE SCHOTTKY SB340L-6737	D2LKSRS3400	DIODE SCHOTTKY	SR340-004
D513	D2WXN40050	DIODE SILICON 1N4005-EIC			DELETE
D514	D97U01201B	DIODE,ZENER MTZJ12B T-77	D97U01101B	DIODE,ZENER	MTZJ11B T-77
△D515	D28T21DQN4	DIODE SCHOTTKY 21DQ04N-TA2B1	D2LXSR2400	DIODE SCHOTTKY	SR240-F
D516	D97U05R11B	DIODE,ZENER MTZJ5.1B T-77	D9WU05R12B	DIODE ZENER	MTZJ5.1B-EIC
△D519	D97U06R81B	DIODE,ZENER MTZJ6.8B T-77	D9WU06R82B	DIODE ZENER	MTZJ6.8B-EIC
△D523	D97U03301B	DIODE,ZENER MTZJ33B T-77	D9WU03302B	DIODE ZENER	MTZJ33B-EIC
D526	D97U03R31B	DIODE,ZENER MTZJ3.3B T-77	D9WU03R32B	DIODE ZENER	MTZJ3.3B-EIC
D528	D1VT001330	DIODE,SILICON 1SS133T-77			DELETE
D533			D2WXN40050	DIODE SILICON	1N4005-EIC
△IC502	I1KA98R09A	IC KIA78R09API	I1KA98R06A	IC	KIA78R06API
Q301	TCAA3875SY	TRANSISTOR SILICON KTC3875S_Y_RTK			DELETE
L3002	02167E220K	COIL 22 UH			DELETE
L8010	02167F101J	COIL 100 UH			DELETE
J652	060J401098	RCA JACK MSP-281V40-B	060R401120	RCA JACK	RCA-109-02
J653	060J401099	RCA JACK MSP-281V42-B	060R401121	RCA JACK	RCA-109-03
J8008	063D700008	JACK MDC-070V-B_LF	063R700013	JACK	DIN-409A
SW652	0504101T34	SWITCH,TACT EVQ21505R			DELETE
SW656			0504101T34	SWITCH,TACT	EVQ21505R
OS651	077Q037009	REMOTE RECEIVER PIC-37043LO-H	077A037013	REMOTE RECEIVER	ROM-V338LO
△TU301	0162300038	RF UNIT 115-V-H015ARE	0162300047	RF UNIT	115-V-HA35ARE G
V651	0040H54010	LED DISPLAY CO2D0M3-A	0040N54011	LED DISPLAY	TOF-440EBHG-B16/B4
PCB010	A2F3PGH010	VCR MT PCB ASS'Y DME043A	A2I0P0H010	VCR MT PCB ASS'Y	DME063A
R2313			R803R9472J	RC	4.7K OHM 1/16W
R2319	R803R9563J	RC 56K OHM 1/16W	R803R9333J	RC	33K OHM 1/16W
R2320			R803R9472J	RC	4.7K OHM 1/16W
R2321	R803R9103J	RC 10K OHM 1/16W	R803R9153J	RC	15K OHM 1/16W
R2322			R803R9472J	RC	4.7K OHM 1/16W
R2338	R803R9123J	RC 12K OHM 1/16W	R803R9472J	RC	4.7K OHM 1/16W
R2361	R803R9222J	RC 2.2K OHM 1/16W			DELETE
R2362	R803R9332J	RC 3.3K OHM 1/16W			DELETE
R4031	R803R9472J	RC 4.7K OHM 1/16W			DELETE
R4035	R803R9472J	RC 4.7K OHM 1/16W			DELETE
R4044	R803R9472J	RC 4.7K OHM 1/16W			DELETE
R4045	R803R9561J	RC 560 OHM 1/16W	R803R9472J	RC	4.7K OHM 1/16W
R4049	R803R9472J	RC 4.7K OHM 1/16W			DELETE
R4050	R803R9472J	RC 4.7K OHM 1/16W			DELETE
R4057	R803R9473J	RC 47K OHM 1/16W			DELETE
R4073	R803R9330J	RC 33 OHM 1/16W			DELETE
R4076	R803R9330J	RC 33 OHM 1/16W			DELETE
R4077	R803R9472J	RC 4.7K OHM 1/16W			DELETE
R4087			R803R9472J	RC	4.7K OHM 1/16W
R4088			R803R9472J	RC	4.7K OHM 1/16W
R4089			R803R9472J	RC	4.7K OHM 1/16W
R8110	R803R9471J	RC 470 OHM 1/16W			DELETE
R8111	R803R9471J	RC 470 OHM 1/16W			DELETE
R8116	R803R9561J	RC 560 OHM 1/16W			DELETE
R8121	R803R9561J	RC 560 OHM 1/16W			DELETE
C2309	CS0PF0415Z	CC 0.1 UF 50V F	CS0PB0316K	CC	1 UF 25V B
C2312			CS0PCH412J	CC	100 PF 50V CH
C2316	CS0PF0415Z	CC 0.1 UF 50V F	E50HU0470M	CE	47 UF 6.3V
C2318	CS0PB0413K	CC 0.001 UF 50V B			DELETE
C2342	CS0PF0415Z	CC 0.1 UF 50V F			DELETE

ELECTRICAL REPLACEMENT PARTS LIST

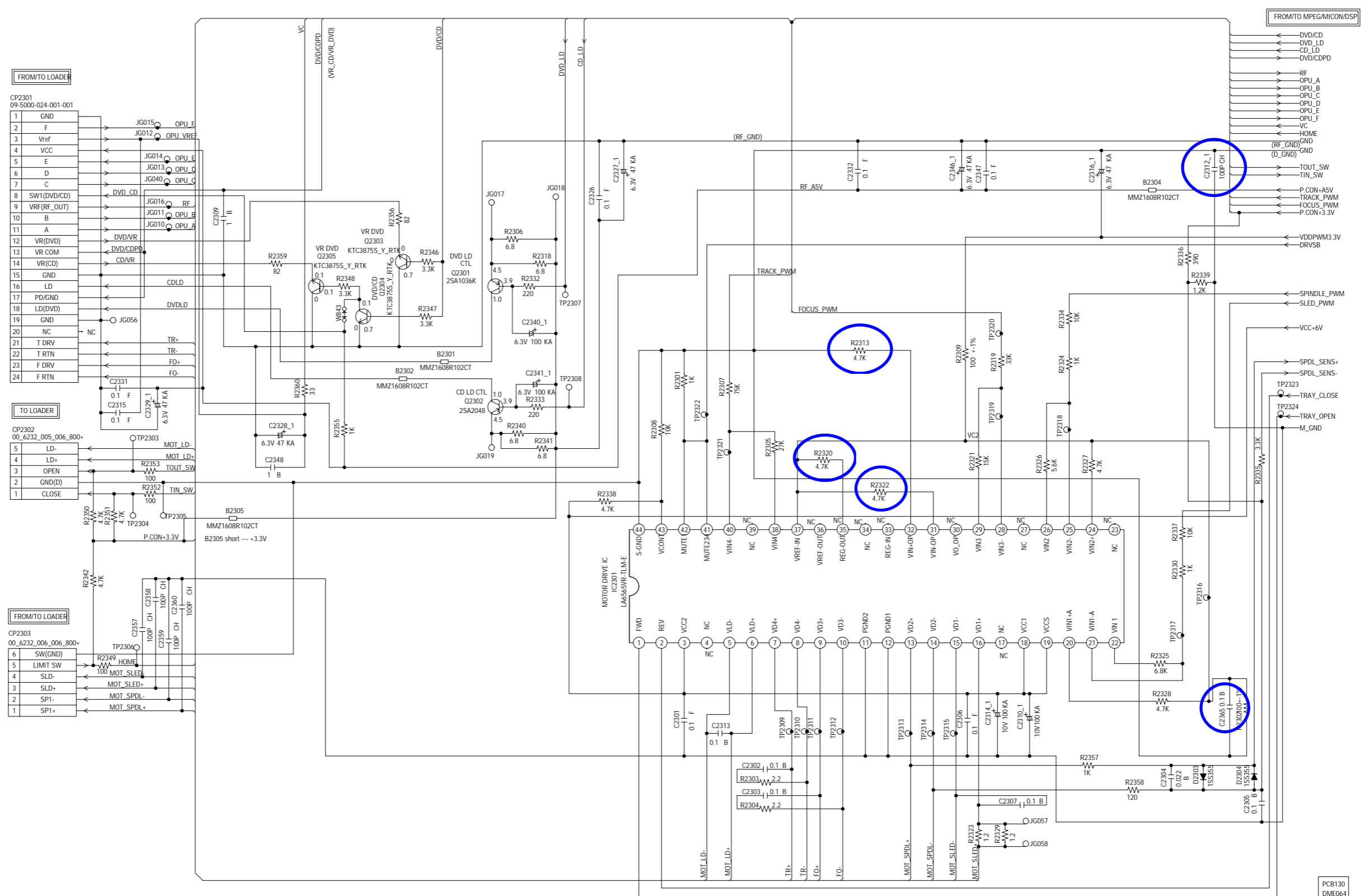
REF. NO.	MVD4541			MVD4541A		
	PART NO.	DESCRIPTION		PART NO.	DESCRIPTION	
C2343	E50HU0470M	CE	47 UF 6.3V		DELETE	
C2348	CS0PB0315K	CC	0.1 UF 25V B	CS0PB0316K	CC	1 UF 25V B
C2350	CS0PB0N16K	CC	1 UF 10V B		DELETE	
C2365				CS0PB0315K	CC	0.1 UF 25V B
C4001	CS0PB04B3K	CC	0.0012UF 50V B	CS0PB04N3K	CC	0.0039UF 50V B
C4034	CS0PCH450C	CC	5 PF 50V CH	CS0PCH460D	CC	6 PF 50V CH
C4035	CS0PCH411J	CC	24 PF 50V CH	CS0PCH4G1J	CC	18 PF 50V CH
C4037	CS0PF0415Z	CC	0.1 UF 50V F		DELETE	
C4051	CS0PF0415Z	CC	0.1 UF 50V F		DELETE	
C4058	CS0PF0415Z	CC	0.1 UF 50V F		DELETE	
C4059	CS0PF0415Z	CC	0.1 UF 50V F		DELETE	
C4060	CS0PF0415Z	CC	0.1 UF 50V F		DELETE	
C4061	CS0PF0415Z	CC	0.1 UF 50V F		DELETE	
C4087	CS0PF0415Z	CC	0.1 UF 50V F		DELETE	
C4092	CS0PCH412J	CC	100 PF 50V CH		DELETE	
C4093	CS0PCH412J	CC	100 PF 50V CH		DELETE	
C4094	CS0PCH412J	CC	100 PF 50V CH		DELETE	
C4102	CS0PB0413K	CC	0.001 UF 50V B		DELETE	
C4104	CS0PB0413K	CC	0.001 UF 50V B		DELETE	
C8121	E50HU3100M	CE	10 UF 25 V	E50HU0101M	CE	100 UF 6.3V
CD4002	06C32B1103	CORD CONNECTOR C32B1103		06CH2B1106	CORD CONNECTOR CH2B1106	
D8101	DD7R0S3550	DIODE SILICON 1SS355 TE-17			DELETE	
△IC2301	I03F065650	IC	LA6565-TE-L-E	I03FV65650	IC	LA6565VR-TLM-E
IC2304	I07J003580	IC	BA10358FV-E2		DELETE	
IC4001	ICQK068620	IC	ZR36862PQCG	ICQK068621	IC	ZR36862PQCG-B
IC4002	I57J0L02F0	IC	BR24L02F-WE2		DELETE	
IC4007	ICMJ0CEKE8	IC	SST39VF800A-70-4C-EKE	ICMJ016017	IC	SST39VF1601-70-4C-EKE
IC4008	ICLJ0610EX	IC	HY57V161610ETP-7		DELETE	
Q8101	TNYJC05001	COMPOUND TRANSISTOR DTC124EKAT146			DELETE	
Q8105	T6YJ1037K0	TRANSISTOR,SILICON 2SA1037AKT146R,S			DELETE	
B2303	0246C51024	CORE,BEADS MMZ1608R102CT			DELETE	
B4004				0246C51024	CORE,BEADS MMZ1608R102CT	
B4015				0246C51024	CORE,BEADS MMZ1608R102CT	
B4017				0246C51024	CORE,BEADS MMZ1608R102CT	
X4001	100BT02701	CRYSTAL	HC-49U/S	100GT02720	CRYSTAL B27000C005	
PCB130	A2F3PGH130	DVD MT PCB ASS'Y DME031B		A2I0P0H130	DVD MT PCB ASS'Y DME064A	
R686	R002T4682J	RC	6.8K OHM 1/4W		DELETE	
R689	R002T4332J	RC	3.3K OHM 1/4W		DELETE	
R694				R002T4332J	RC	3.3K OHM 1/4W
R696				R002T4682J	RC	6.8K OHM 1/4W
D685	0021E2Q140	LED	LTL-1CHEE-002A		DELETE	
D687				0021E2Q140	LED	LTL-1CHEE-002A
SW685	0504R01T38	SWITCH TACT	EVQ11L05R		DELETE	
SW686	0504R01T38	SWITCH TACT	EVQ11L05R		DELETE	
SW687	0504R01T38	SWITCH TACT	EVQ11L05R		DELETE	
SW688	0504R01T38	SWITCH TACT	EVQ11L05R		DELETE	
SW689	0504R01T38	SWITCH TACT	EVQ11L05R		DELETE	
SW690	0504R01T38	SWITCH TACT	EVQ11L05R		DELETE	
SW692				0504R01T38	SWITCH TACT	EVQ11L05R
SW693				0504R01T38	SWITCH TACT	EVQ11L05R
SW694				0504R01T38	SWITCH TACT	EVQ11L05R
SW695				0504R01T38	SWITCH TACT	EVQ11L05R
SW696				0504R01T38	SWITCH TACT	EVQ11L05R
SW698				0504R01T38	SWITCH TACT	EVQ11L05R
PCB270	A2F3PGH270	OPERATION PCB ASS'Y DEE057A		A2I0P0H270	OPERATION PCB ASS'Y DEE079A	

**PRINTED CIRCUIT BOARDS
VCR/OPERATION (INSERTED PARTS)
SOLDER SIDE
(MVD4541A)**



- ADD**
- R535
 - R694
 - R696
 - C535
 - C600
 - D533
 - D687
 - SW656
 - SW692
 - SW693
 - SW694
 - SW695
 - SW696
 - SW698
 - W832
 - W833
 - W834
 - W841
 - W842
 - W846
 - W847
 - W856
 - W870
 - W906

MOTOR DRIVE SCHEMATIC DIAGRAM (DVD PCB) (MVD4541A)

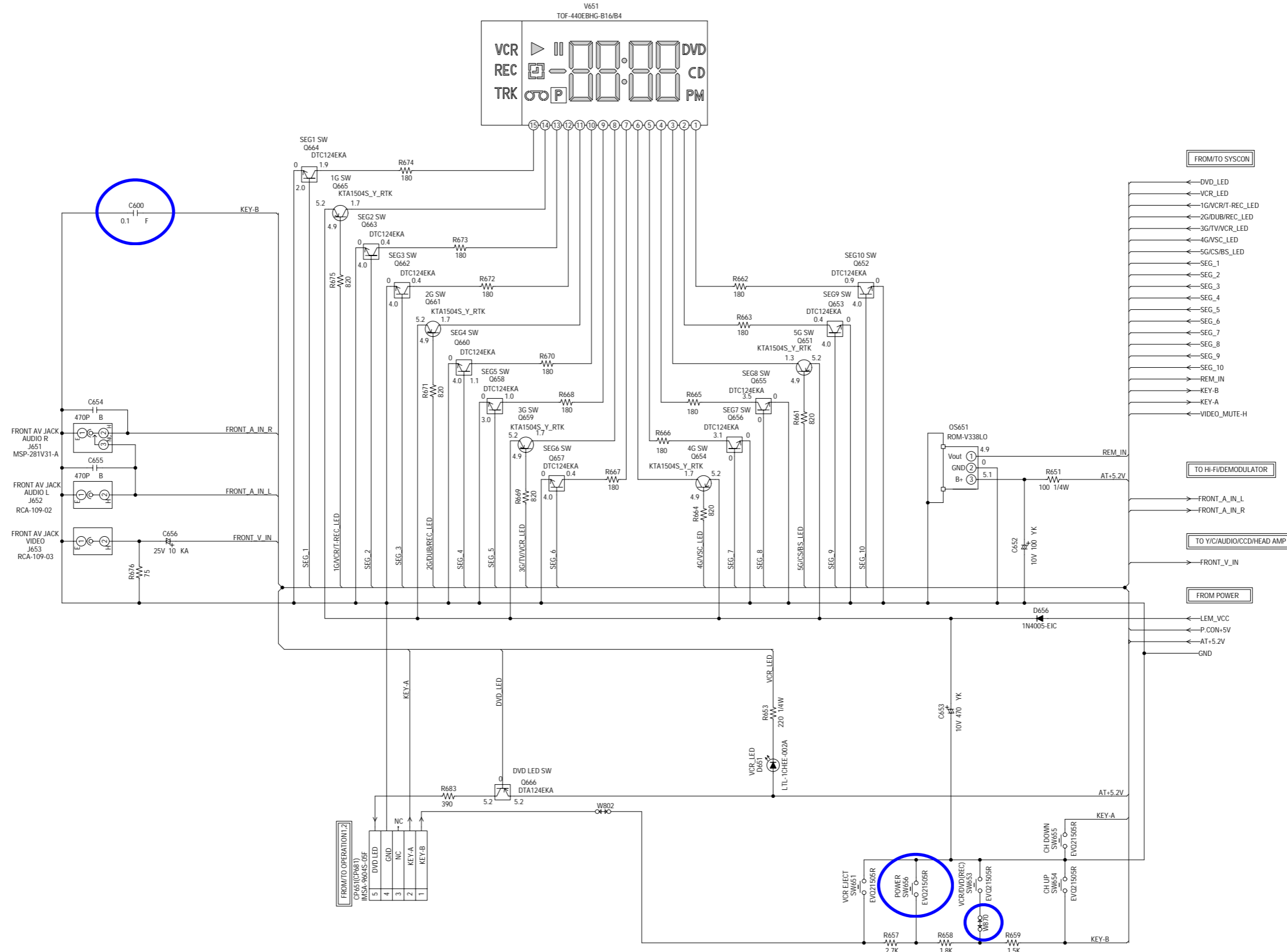


NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

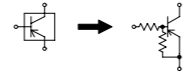
NOTE: THE DC VOLTAGE EACH PART WAS MEASURED WITH THE DIGITAL TESTER DURING PLAYBACK.

PCB130
DME064

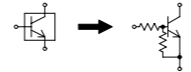
OPERATION/DISPLAY SCHEMATIC DIAGRAM (VCR PCB) (MVD4541A)



CAUTION: DIGITAL TRANSISTOR



CAUTION: DIGITAL TRANSISTOR

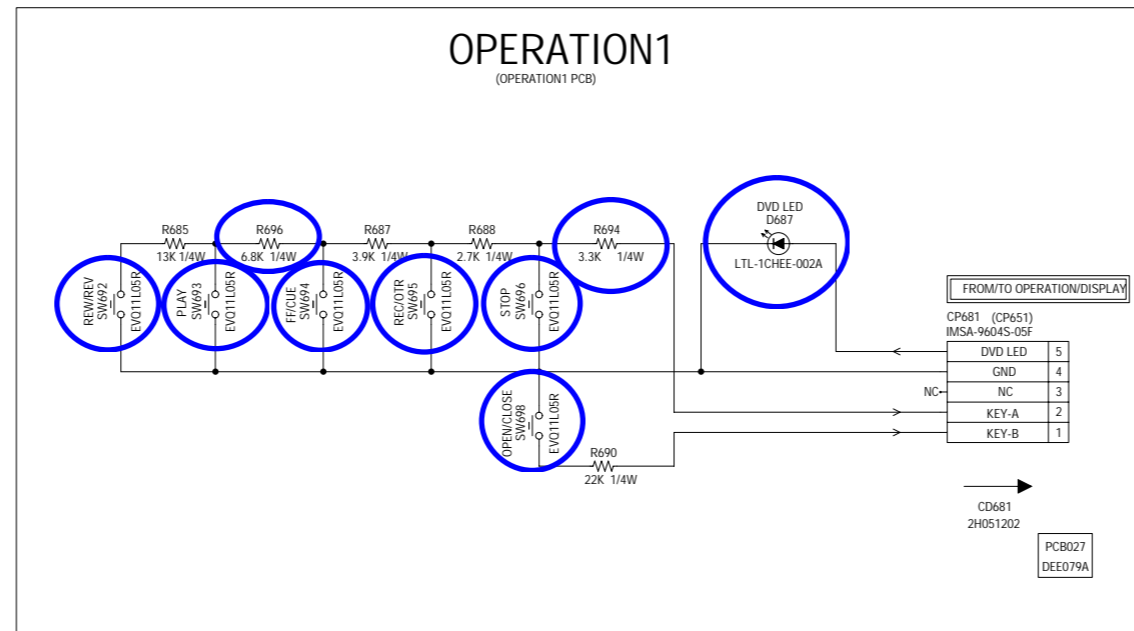


NOTE: THE DC VOLTAGE EACH PART WAS MEASURED WITH THE DIGITAL TESTER DURING PLAYBACK.

NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

PCB01Q
DME063

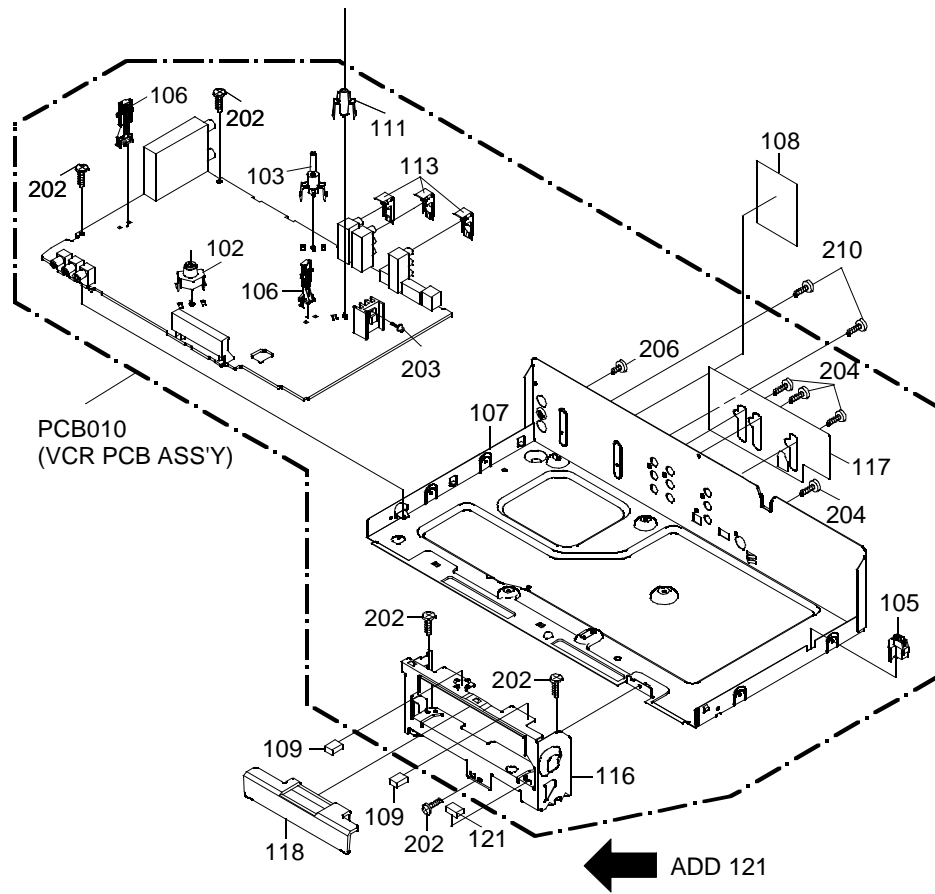
OPERATION/LED SCHEMATIC DIAGRAM
(OPERATION PCB) (MVD4541A)



NOTE: THE DC VOLTAGE EACH PART WAS MEASURED WITH THE DIGITAL TESTER DURING PLAYBACK.

NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

MECHANICAL EXPLODED VIEW (MVD4541A)



SPEC.NO.	M210-P0H
O/R NO.	K5Z2302